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TONDO

RINGHIERE E BALCONI IN ALLUMINIO
ALUMINIUM BANISTER AND BALCONIES



ACCESSORI IN ALLUMINIO
PER SERRAMENTI, RINGHIERE,
BALCONI E SCALE



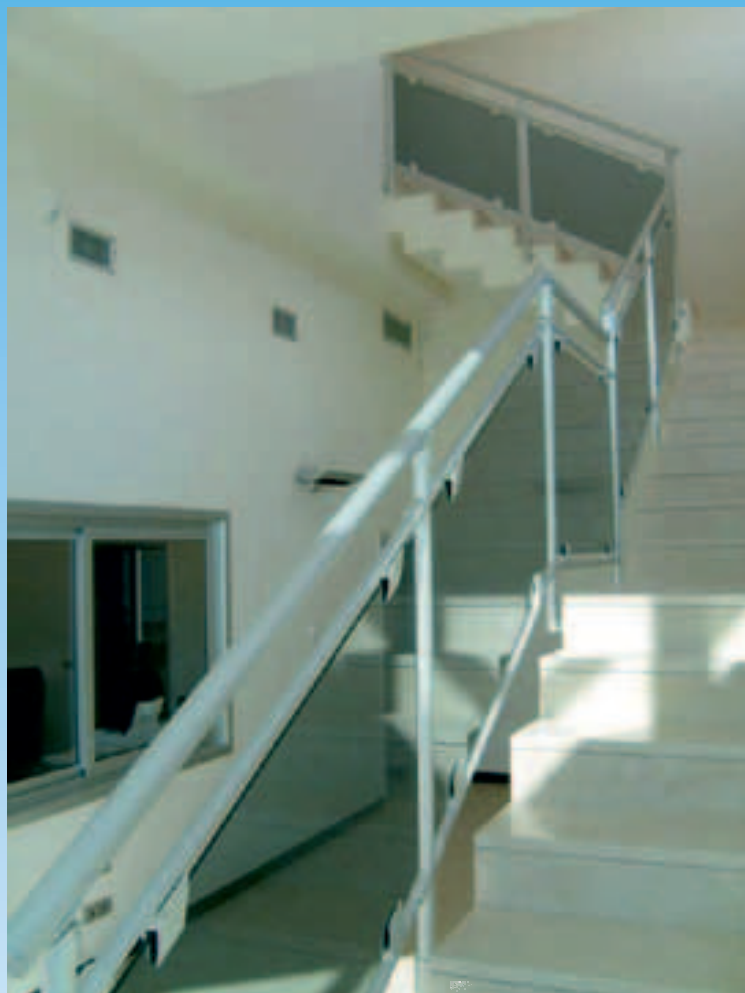
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TONDO**

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...evolution goes on!**

accessori per
serramenti

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BUCCINASCO (MI)

accessori per
ringhiere e balconi



Dasa-Rägister
EN ISO 9001:2008
IQ-0900-20

SINCERT

COSTRUZIONI MECCANICHE PRECISIONE ACCESSORI/SERRAMENTI

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SERIE[®]
TONDO

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Rapporto di prova N° 246364
Rapporto di prova N° 246371
Rapporto di prova N° 246381
Rapporto di prova N° 246424
Rapporto di prova N° 246433

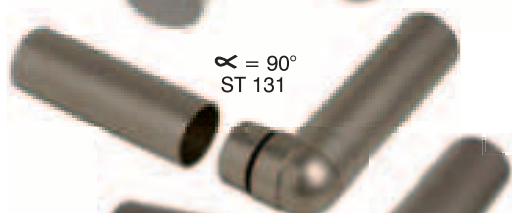
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Brevetto N° MI 2004U 000351
Brevetto N° MI 2007U 000207
Brevetto N° MI 2008U 000065

Modello Comunitario N° 000737887-0002
Modello Comunitario N° 000862677-0003
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Deposito Marchio N° MI 2007C 004869
Deposito Comunitario N° 5.878.822

ST 135



$\alpha = 90^\circ$
ST 131



ST 132
 $\alpha = 90^\circ$



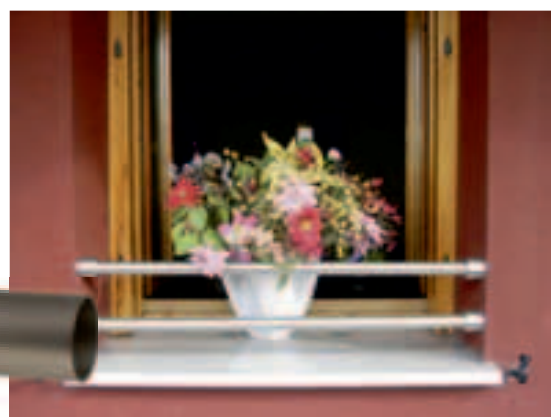
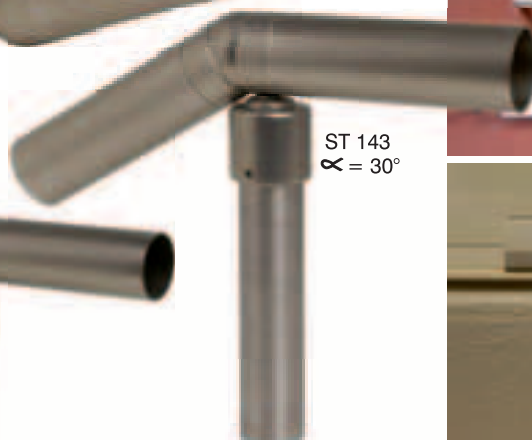
ST 133
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$\alpha = 30^\circ$
ST 143



ST 143
 $\alpha = 30^\circ$



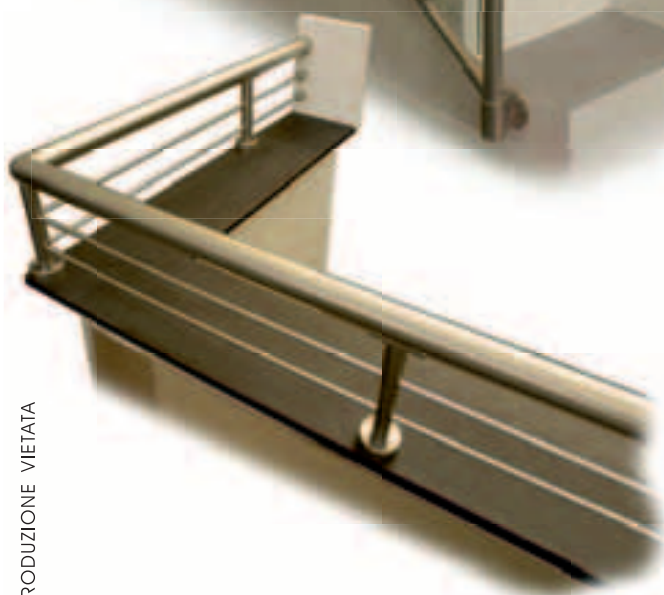
ST 138

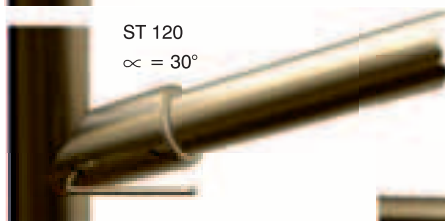


ST 145



ST 136





ST 120
 $\infty = 30^\circ$

RIPRODUZIONE VIETATA



ST 139

Serie Tondo

Sistemi con accessori in alluminio di facile montaggio con viteria in acciaio inox. Finiture: ossidazione anodica, elettrocoloritura, verniciatura a tinte RAL.

The round line

Easy-assembling aluminium items with inox steel screws. Treatments: anodizing, elettrocolouring, RAL colors coating.



ST 143
 $\infty = 30^\circ$



ST 111
 $\infty = 90^\circ$



ST 133
 $\infty = 30^\circ$



ST 134
ST 141

ST 140

ST 131
 $\infty = 90^\circ$

ST 134
ST 141

ST 132



ST 119

ST 138



ST 122

ST 131
ST 135

ST 100

pag. 72



Boccola per montante ø40x5
Bushing for upright ø40x5
Coquille pour montant ø40x5
Manguito para montante ø40x5

ST 104

pag. 15



Basetta a pavimento in alluminio estruso
per montante ø40x5
Extruded aluminium floor base
Sabot d'aluminium extrudé
Bloque en aluminio extruido

ST 111

pag. 30



Attacco a montante ø 40 per tondo ø30
ø40 upright joint for 30ø round tube
Fixation à montant ø40
pour tuyau rond ø30
Unión de montante ø40 para ø30

ST 113

pag. 28



Supporto per tondo ø50x2
Support for ø50 round rod
Support pour barre ronde ø50
Soporte para tubo redondo ø50x2

ST 114

pag. 40



Pinza orizzontale con sella tonda ø30
Horizontal clamp with ø30 saddle
Pince horizontale avec selle ronde ø30
Pinza horizontal de asiento redondo ø30

ST 115

pag. 32



Supporto con attacco ø30 per ø20
Support for ø30 joint for ø20 bars
Support avec fixation ø30
pour barreaux ø20
Soporte con unión ø30 para ø20

ST 116

pag. 73



Supporto per semitondo 800318
Support for half-round for 800318
Support pour barre demi-ronde 800318
Soporte para tubo semiredondo 800318

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Attacco a muro per tondo ø50
Wall joint for ø50 round rod
Fixation murale pour barre ronde ø50
Unión de pared para tubo redondo ø50

ST 118

pag. 75



Kit d'angolo per piantana tonda ø40x5
Corner kit for ø40 round upright
Kit d'angle pour mât rond ø40
Kit de esquina para tubo vertical
redondo ø40

ST 119

pag. 75



Coppia attacchi per piantana tonda ø40
Joint couple for ø40 round upright
Paire de fixation pour mât rond ø40
Par de uniones para tubo vertical
redondo ø40

ST 120 DX-SX

pag. 31



Attacco a 30° per piantana ø40 dx-sx
30° joint for ø40 round upright
Fixation à 30° pour mât ronde ø40
Unión a 30° para tubo vertical
redondo ø40

ST 122

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Supporto regolabile per tondo ø50x2
Adjustable support for ø50 rod
Support réglable pour barre ronde ø50
Soporte regulable para tubo redondo ø50

ST 123

pag. 74



Supporto regolabile per profilo
semitondo 800318
Adjustable support for 800318 profile
Support réglable pour profilé 800318
Soporte regulable para perfil 800318

ST 124 DX

pag. 41



Pinza dx a 30° con sella tonda ø30
30° right clamp with ø30 saddle
Pince droite à 30° avec selle ø30
Pinza derecha a 30° con asiento
redondo ø30

ST 125 SX

pag. 41



Pinza sx a 30° con sella tonda ø30
30° left clamp with ø30 round saddle
Pince gau. à 30° avec selle ronde ø30
Pinza izquierda a 30° con asiento
redondo ø30

ST 129 DX

pag. 33



Supporto dx a 30° con attacco ø30
per barrette ø20
30° right support with ø30
Support droite à 30° avec fixation ø30
Soporte derecho a 30° con unión ø30

ST 130 SX

pag. 33



Supporto sx a 30° con attacco ø30
per barrette ø20
30° left support with ø30
Support gauche à 30° fixation ø30
Soporte izquierdo a 30° con unión ø30

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pag. 18



Raccordo angolo a 90° per tondo 50x2
Corner joint for tube 50x2
Raccordement de coin pour 50x2
Union angulo a 90° por 50x2

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pag. 19



Raccordo angolo a 90° per tondo 50x2
con piantana
Corner joint for tube 50x2
Raccordement de coin pour 50x2
Union angulo a 90° por 50x2

ST 133

pag. 25



Raccordo per scale a 30°
per tondo ø50x2
30° stairs corner joint for tube 50x2
Raccordement de coin pour 50x2
Union a 30° por escalera por 50x2

ST 134

pag. 58



Supporto passamano al muro
per tondo 50x2
Fixing support to wall for tube 50x2
Palier de fixage au mur pour 50x2
Soporte pasamanos a muro por 50x2

ST 135

pag. 20



Raccordo rampa scale a inclinazione
variabile per tondo ø 50x2
Changeable connection for ø50x2
Jonction pour angle variable pour 50x2
Union para angulo variable por ø50x2

ST 136

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Terminale a muro per tondo ø30
Wall joint for ø30 round rod
Fixation murale pour barre ronde ø30
Union de pared para tubo ø30

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pag. 53



Supporto per mancorrente per
tondo ø50x2
Support for ø50 round rod
Support pour barre ronde ø50
Soporte para tubo redondo ø50

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Supporto fronte soletta per tondo ø40x5
Fixing support
 Palier de fixation
 Anclaje a forjado

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pag. 46



Basetta per muretti per tondo ø30
Parapet base
 Petit sabot pour parapet
 Anclaje a suelo para pasamanos

ST 140

pag. 14



Basetta tonda a pavimento per tondo ø40x5
Extruded aluminium floor base
 Sabot d'aluminium extrudé
 Bloque en aluminio extruido

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Attacco al muro per tondo ø50
Fixing support to the wall
 Palier de fixation au mur
 Soporte muro pasamanos de clipar

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pag. 42



Terminale a muro per tondo ø50
Wall joint for ø50 round rod
 Fixation murale pour barre ronde ø50
 Union de pared para tubo redondo ø50

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Raccordo rampa scale con piantana
Stairs corner joint with upright
 Raccordement de coin à montant
 Union por escalera con montante

ST 144

pag. 46



Giunzione per tondo ø50x2
Joint for ø50x2 round rod
 Union pour barre ronde ø50x2
 Union pasamanos por ø50x2

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Attacco per vetro o pannello
Connection for glass
 Fixation pour verre
 Soporte porta vidrio

ST 146

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Kit d'angolo a 90° per rialzo muretti
90° corner kit to lift up little walls
 Kit d'angle a 90° pour lever les petits murs
 Kit angular forjado a 90°

ST 147

pag. 55



Kit centrale per rialzo muretti
Central kit to lift up little walls
 Kit central pour lever les petits murs
 Kit central

ST 148

pag. 46



Attacco per tondo ø50 su piantana ø30x2
Connection for tube ø50
 Fixation pour ø50 à montant ø30x2
 Union para tubo redondo ø50

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Terminale a muro per tondo ø10
Wall joint for ø10 round rod
 Fixation murale pour barre ronde ø10
 Union de pared para tubo redondo ø10

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Tappo semisferico in alluminio per tubo tondo ø50x2
Aluminium round plug for ø50x2
 Bouchon ronde en aluminium pour ø50x2
 Tapon redondo en aluminio para ø50x2

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Raccordo regolabile per passamano ø50x2 al montante ø40x5
Adjustable support for ø50x2
 Palier réglable pour garde corp ø50x2
 Soporte intermedio para ø50x2

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Attacco regolabile per barrette ø10
Adjustable joint for ø10 round rod
 Union réglable por barre rotonde ø10
 Union intermedio por ø10

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Attacco per tondo ø50x2 al montante ø40x5
Joint for handrail ø50x2
 Union pour garde corp ø50x2
 Union para pasamanos ø50x2

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Raccordo a 3 vie per passamano ø50x2 al montante ø40x5
Support for handrail ø50x2
 Palier pour garde corp ø50x2
 Soporte para pasamano ø50x2

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Attacco a 3 vie per traverse ø30x3 al montante ø40x5
Joint for ø40x5 round upright
 Fixation pour ma't ronde ø40x5
 Union para tubo vertical rodondo ø40

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pag. 51



Attacco per tubo ø20 passante su montante ø40x5
Joint for ø20 round rod
 Fixation pour barre ronde ø20
 Union para tubo ø20

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pag. 27



Attacco a muro per montante ø40x5
Fixing support to the wall
 Palier de fixation au mur
 Soporte a muro para tubo vertical

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pag. 43



Attacco terminale alla muratura inclinato a 30° per tondo ø50
30° wall joint for ø50 round rod
 Fixation murale inclinée a 30° pour ø50
 Union de pared a 30° para tubo ø50

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Attacco terminale alla muratura inclinato a 30° per tondo ø30
30° wall joint for ø30 round rod
 Fixation murale inclinée a 30° pour ø30
 Union de pared a 30° para tubo ø30

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Attacco a 30° per mancorrente ø50x2 al montante ø40x5
30° inclined joint for handrail ø50x2
 Fixation a 30° pour garde corp ø50x2
 Union a 30° para tubo ø50x2

ST 163 SX

pag. 60



Attacco sinistro per rampa scala a 30° + 90° con montante ø40x5
90° joint with 30° staircase
 Fixation a 90° avec escalier a 30°
 Union a 90° por escalera a 30°

ST 164 DX

pag. 60



Attacco destro per rampa scala
a 30° + 90° con montante ø40x5
90° joint with 30° staircase
Fixation a 90° avec escalier à 30°
Union a 90° por escalera a 30°

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Raccordo a 90° passamano ø50x2
al montante ø40x5
90° support for handrail ø50x2
Palier à 90° pour garde de corp ø50x2
Soporte a 90° para pasamanos ø50x2

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Piastra fissaggio alla muratura per
passamano ø50x2
Fixing plate for handrail ø50x2
Plaque de fixation garde corp ø50x2
Pieza de union para pasamano ø50x2

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Pinza orizzontale con sella tonda ø50
Horizontal clamp with ø50 saddle
Pince horizontale avec selle ronde ø50
Pinza horizontal de asiento redondo ø50

ST 168 DX

pag. 65



Pinza dx a 30° con sella tonda ø50
30° right clamp with ø50 round saddle
Pince droite à 30° avec selle ø50
Pinza derecha a 30° con asiento redondo ø50

ST 169 SX

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Pinza sx a 30° con sella tonda ø50
30° left clamp with ø50 round saddle
Pince gauche à 30° avec selle ronde ø50
Pinza izquierda a 30° con asiento redondo ø50

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Attacco con sella ø40 per barre ø30
Joint with ø40 round saddle for ø30
Fixation avec selle ronde ø40 pour ø30
Union de asiento redondo ø40 para tubo redondo ø30

ST 171 SX

pag. 61



Attacco sinistro per scala 90° + 30°
con montante ø40x5
90° joint with 30° staircase
Fixation a 90° avec escalier à 30°
Union a 90° por escalera a 30°

ST 172 DX

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Attacco destro per scala 90° + 30°
con montante ø40x5
90° joint with 30° staircase
Fixation a 90° avec escalier à 30°
Union a 90° por escalera a 30°

ST 173 SX

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Attacco sinistro per scala 30° + 30°
con montante ø40x5
30° joint with 30° staircase
Fixation a 30° avec escalier à 30°
Union a 30° por escalera a 30°

ST 174 DX

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Attacco destro per scala 30° + 30°
con montante ø40x5
30° joint with 30° staircase
Fixation a 30° avec escalier à 30°
Union a 30° por escalera a 30°

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Tappo in alluminio per barrette ø10
Aluminium plug for round bars ø10
Bouchon d'aluminium por rotonde ø10
Tape aluminio para tubo redondo ø10

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pag. 44



Pinza con sella per tondo ø40
Clamp with ø40 saddle
Pince avec selle ronde ø40
Pinza de asiento redondo ø40

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Fermavetro per montante ø40
Glass stop for ø40 upright
Par close pour barre ronde ø40
Junquillo para tubo redondo ø40

ST 178 DX

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Pinza dx a 30° con sella tonda ø40
30° right clamp with ø40 round saddle
Pince droite à 30° avec selle ø40
Pinza derecha a 30° con asiento redondo ø40

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Pinza sx a 30° con sella tonda ø40
30° left clamp with ø40 round saddle
Pince gau. à 30° avec selle ronde ø40
Pinza izquierda a 30° con asiento redondo ø40

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Fermavetro per montante ø40
inclinato a 30°
Glass stop for ø40 upright
Par close pour barre ronde ø40
Junquillo para tubo redondo ø40

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Attacco da 0° a 30° per tondo ø50x2
From 0° to 30° joint for handrail ø50x2
Fixation 0° - 30° pour garde corp ø50x2
Union a 0° - 30° para pasamano ø50x2

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Coppia supporti per montante ø40
per canaline portavetro
Couples of support for upright ø40
Paire de paliers pour montant ø40
Conjunto soporte para tubo ø40

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Kit supporto d'angolo per montante ø40
per canaline portavetro
Corner kit for upright ø40
Kit d'angle pour montant ø40
Kit angulo para tubo ø40

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pag. 37



Supporto per montante ø40
per profili tubolari ø30
Support for upright ø40
Paliers pour montant ø40
Soporte para tubo ø40

ST 185

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Tappo in alluminio per barrette ø20
Aluminium plug for round bars ø20
Bouchon d'aluminium por rotonde ø20
Tape aluminio para tubo redondo ø20

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pag. 67



Tappo in alluminio per barrette ø30
Aluminium plug for round bars ø30
Bouchon d'aluminium por rotonde ø30
Tape aluminio para tubo redondo ø30

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Tappo in nylon nero per tondo ø40x5
Black nylon plug for bars ø40x5
Bouchon de nylon noire por barre rotonde ø40x5
Tape en nylon negro para ø40x5

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Tappo in ABS cromato lucido per tubo tondo $\varnothing 40 \times 5$
ABS plug for $\varnothing 40 \times 5$ round rod
 Bouchon en ABS pour rotonde $\varnothing 40 \times 5$
 Tapon en ABS por redondo $\varnothing 40 \times 5$

ST 189

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Dispositivo manuale universale per fori su tubi $\varnothing 30-40-50$ da 0° a 360°
Manual machine for $\varnothing 30-40-50$ tubes
 Palier pour rotonde $\varnothing 30-40-50$
 Soporte para tubo $\varnothing 30-40-50$

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Kit dima per tubi $\varnothing 30$
Kit support for $\varnothing 30$ round tubes
 Kit palier por rotonde $\varnothing 30$
 Kit soporte para tubo redondo $\varnothing 30$

ST 191

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Kit dima per tubi $\varnothing 40$
Kit support for $\varnothing 40$ round tubes
 Kit palier por rotonde $\varnothing 40$
 Kit soporte para tubo redondo $\varnothing 40$

ST 192

pag. 50



Kit dima per tubi $\varnothing 50$
Kit support for $\varnothing 50$ round tubes
 Kit palier por rotonde $\varnothing 50$
 Kit soporte para tubo redondo $\varnothing 50$

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Attacco per mancorrente $\varnothing 50 \times 2$ al montante $\varnothing 40 \times 5$
Joint for handrail $\varnothing 50 \times 2$
 Fixation pour garde corp $\varnothing 50 \times 2$
 Union para tubo $\varnothing 50 \times 2$

ST 195

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Raccordo a inclinazione variabile per tondo $\varnothing 30 \times 3$
Changeable connection for tube $\varnothing 30 \times 3$
 Jonction pour angle variable pour $\varnothing 30 \times 3$
 Union para angulo variable pour $\varnothing 30 \times 3$

ST 196

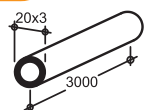
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Raccordo a inclinazione variabile per tondo $\varnothing 40 \times 5$
Changeable connection for upright $\varnothing 40 \times 5$
 Jonction pour angle variable pour $\varnothing 40 \times 5$
 Union para angulo variable por $\varnothing 40 \times 5$

ST 197

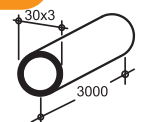
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Profilo $\varnothing 20 \times 3$ in barre da mm. 3000 (grezzo)
 $\varnothing 20 \times 3$ profile
 Profilè $\varnothing 20 \times 3$
 Perfil $\varnothing 20 \times 3$

ST 198

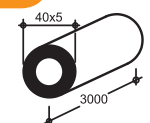
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Profilo $\varnothing 30 \times 3$ in barre da mm. 3000 (grezzo)
 $\varnothing 30 \times 3$ profile
 Profilè $\varnothing 30 \times 3$
 Perfil $\varnothing 30 \times 3$

ST 199

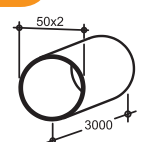
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Profilo $\varnothing 40 \times 5$ in barre da mm. 3000 (grezzo)
 $\varnothing 40 \times 5$ profile
 Profilè $\varnothing 40 \times 5$
 Perfil $\varnothing 40 \times 5$

ST 200

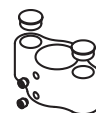
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Profilo $\varnothing 50 \times 2$ in barre da mm. 3000 (grezzo)
 $\varnothing 50 \times 2$ profile
 Profilè $\varnothing 50 \times 2$
 Perfil $\varnothing 50 \times 2$

ST 201

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Basetta sopramuretto per montante $\varnothing 40$
Parapet base for upright $\varnothing 40$
 Petite sabot pour montant $\varnothing 40$
 Anclaje para montante $\varnothing 40$

ST 202

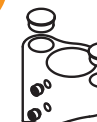
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Basetta sopramuretto destra inclinata a 30° per montante $\varnothing 40$
 30° right parapet base for upright $\varnothing 40$
 Petite sabot droite pour montant $\varnothing 40$
 Anclaje derecho para montante $\varnothing 40$

ST 203

pag. 16



Basetta sopramuretto sinistra inclinata a 30° per montante $\varnothing 40$
 30° left parapet base for upright $\varnothing 40$
 Petite sabot gauche pour montant $\varnothing 40$
 Anclaje izquierdo para montante $\varnothing 40$

ST 204

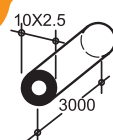
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Raccordo a inclinazione variabile per tondo $\varnothing 10$
Changeable connection for tube $\varnothing 10$
 Jonction pour angle variable pour $\varnothing 10$
 Union para angulo variable pour $\varnothing 10$

ST 205

pag. 09



Profilo $\varnothing 10 \times 2,5$ in barre da mm. 3000 (grezzo)
 $\varnothing 10 \times 2,5$ profile
 Profilè $\varnothing 10 \times 2,5$
 Perfil $\varnothing 10 \times 2,5$

ST 206

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Tappo in alluminio per tondo $\varnothing 40 \times 5$
Aluminium plug for round bars $\varnothing 40 \times 5$
 Bouchon d'aluminium por rotonde $\varnothing 40 \times 5$
 Tape aluminio para tubo redondo $\varnothing 40 \times 5$

RA 830

pag. 66



Tappo in nylon nero per tondo $\varnothing 50 \times 2$
Nylon plug for $\varnothing 50 \times 2$ round rod
 Bouchon en nylon pour $\varnothing 50 \times 2$
 Tapon en nylon por $\varnothing 50 \times 2$

RA 871

pag. 66



Tappo in ABS per tondo $\varnothing 50 \times 2$
ABS plug for $\varnothing 50 \times 2$ round rod
 Bouchon en ABS pour rotonde $\varnothing 50 \times 2$
 Tapon en ABS por redondo $\varnothing 50 \times 2$

RA 907

pag. 66



Tappo in alluminio per tondo $\varnothing 50 \times 2$
Aluminium plug for $\varnothing 50 \times 2$ round rod
 Bouchon en aluminium pour $\varnothing 50 \times 2$
 Tapon en aluminio para redondo $\varnothing 50 \times 2$

RA 385

pag. 76



Squadra angolo fissa a 90°
Corner joint
 Equerre a 90° fixe
 Escuadra fija para angulo a 90°

RA 389

pag. 77



Terminale per fissaggio alla muratura
End piece for wall fixing
 Bornal piece pour fixage
 Terminal para fijar al muro

RA 391

pag. 76



Squadra a compasso
Compass corner joint
 Equerre à compass
 Escuadra a compas

RA 722

pag. 76



Tappo in alluminio per 800318
Aluminium plug
Bouchon d'aluminium
Tape aluminio pasamanos de clipar

RA 723

pag. 76



Tappo in nylon nero per 800318
Black nylon plug
Bouchon de nylon noire
Tapon nylon negro pasamano de clipar

RA 781

pag. 66



Profilo 201012 per vetro mm. 8 (grezzo)
201012 (thik. 8) profile
Profilè 201012 (ep. 8)
Junquillo para vidrio

RA 806

pag. 66



Angolare guida tenuta angoli
telai 800439 - 800440
Guide for keeping corners
Angle
Esquadra guía para angulos

RA 810

pag. 66



Profilo 800440
per vetro mm. 8/9 (grezzo)
800440 (thik. 8/9) profile
Profilè 800440 (ep. 8/9)
Perfil para vidrio de 8/9 mm.

RA 810

pag. 66



Profilo 800439 per vetro
mm. 10,76 (grezzo)
800439 (thik. 10,76) profile
Profilè 800439 (ep. 10,76)
Perfil para vidrio de 10,76 mm.

RA 811

pag. 66



Profilo 800441 per vetro
mm. 10,76 (grezzo)
800441 (thik. 10,76) profile
Profilè 800441 (ep. 10,76)
Perfil para vidrio de 10,76 mm.

RA 901

pag. 77



Raccordo d'angolo per 800318
Corner joint for 800318
Raccordement de coin pour 800318
Union angulo por 800318

RA 912

pag. 57



Supporto di fissaggio passamano al
muro per tondo ø50x2
Fixing support to wall for ø50x2
Palier de fixation au mur pour ø50x2
Soporte pasamanos a muro ø50x2

RG 46

pag. 66



Guarnizione in PVC nero 8/11
Black PVC gasket (thik. 8/11)
Garnitura PVC noir (8/11)
Guarnicion junquillo para vidrio 8/11

TUTTE LE VITERIE SONO IN ACCIAIO INOX -A2-
ALL THE SCREWS ARE IN INOX STEEL
TOUTES LES VIS SONT D'ACIER INOX
TODA LA TORNILLERIA ES EN ACERO INOXIDABLE

NUOVI CODICI PER TUBI DELLA SERIE TONDO IN LEGA DI ALLUMINIO ANODIZZABILE

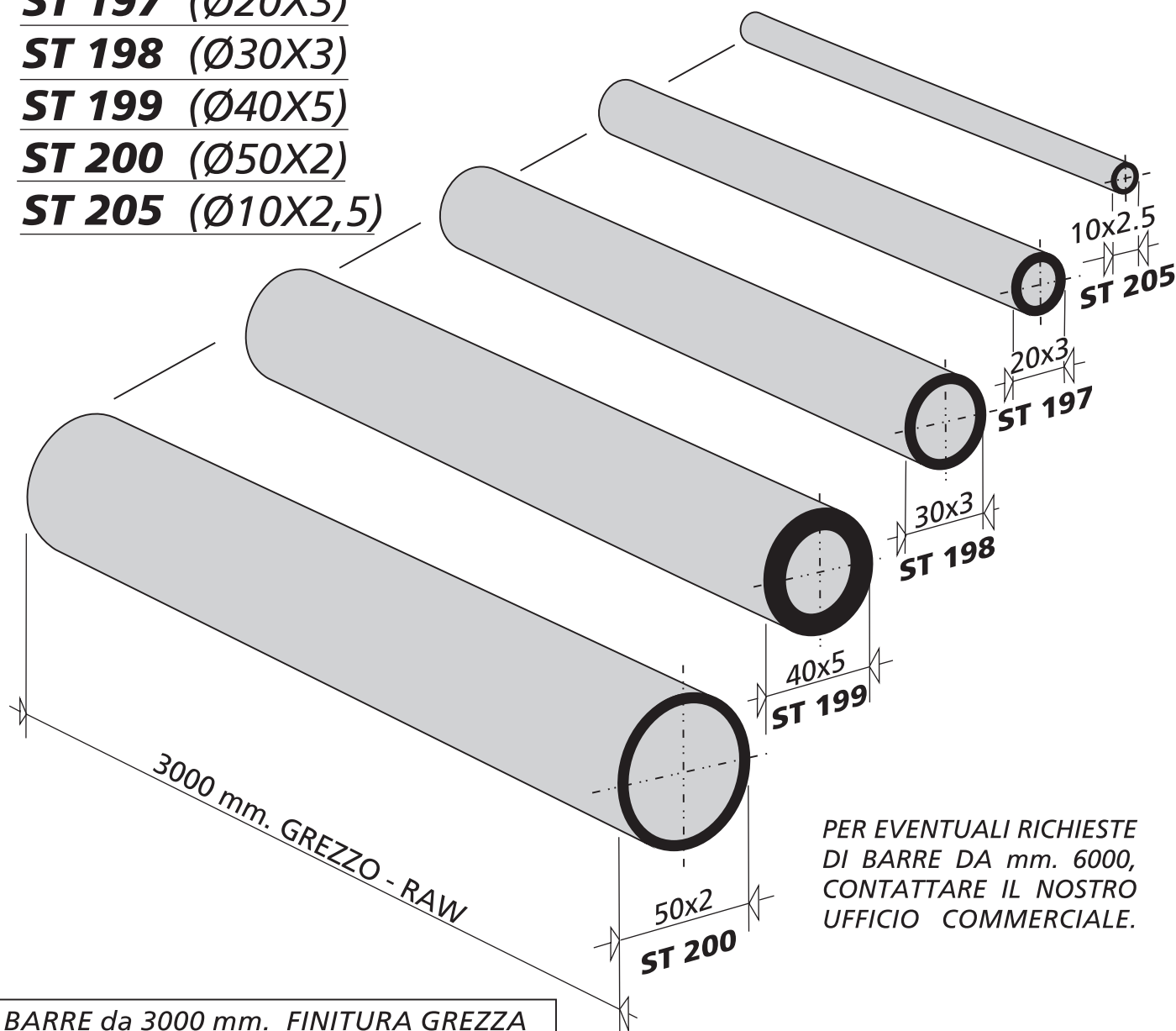
ST 197 (Ø20X3)

ST 198 (Ø30X3)

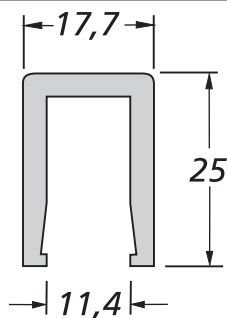
ST 199 (Ø40X5)

ST 200 (Ø50X2)

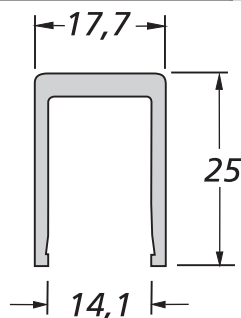
ST 205 (Ø10X2,5)



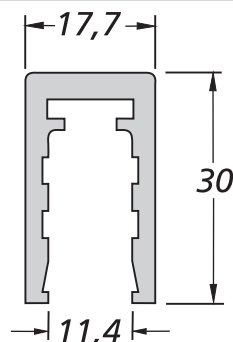
BARRE da 3000 mm. FINITURA GREZZA



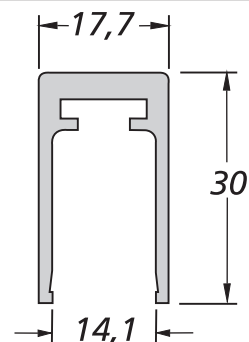
RA 781



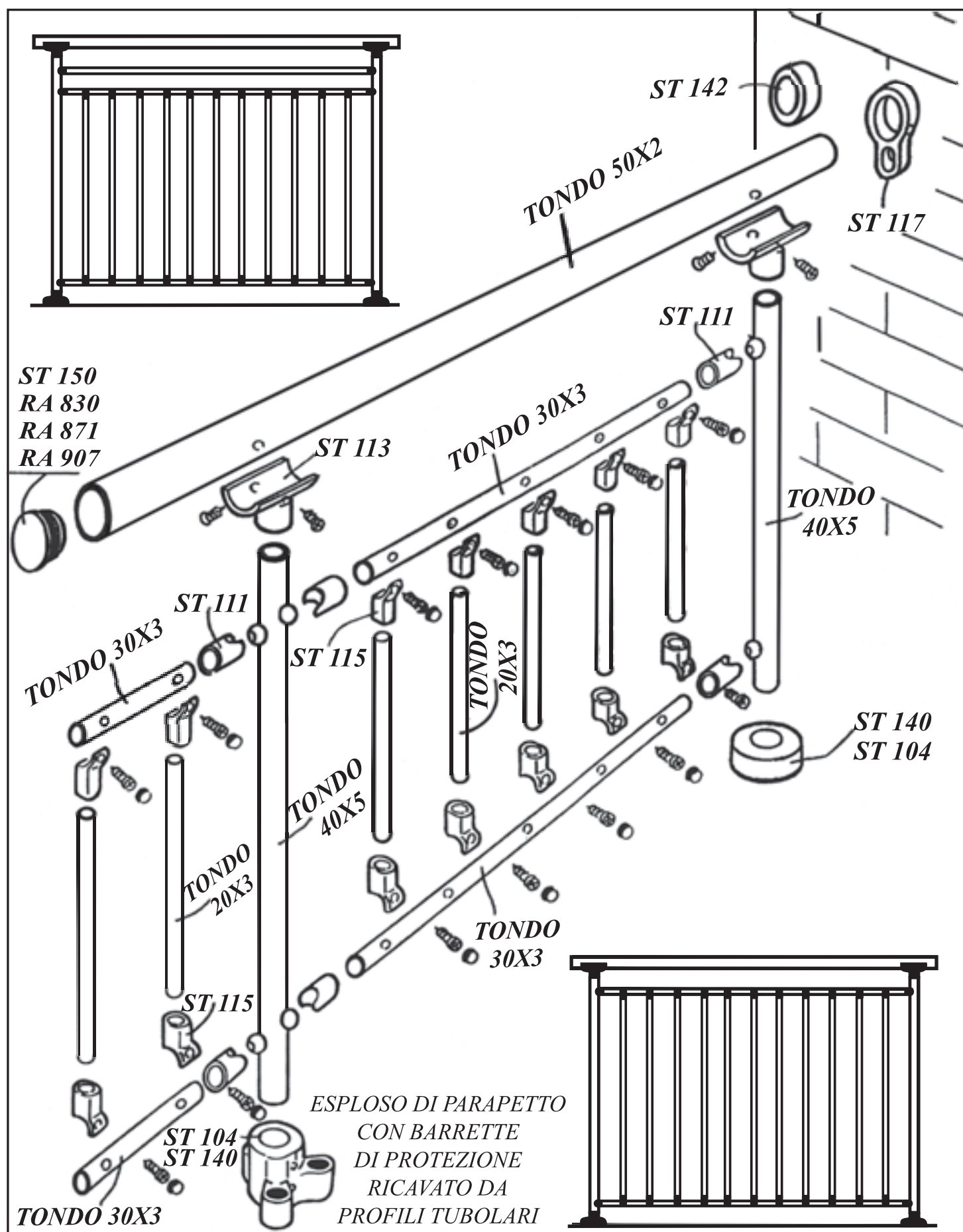
RA 811

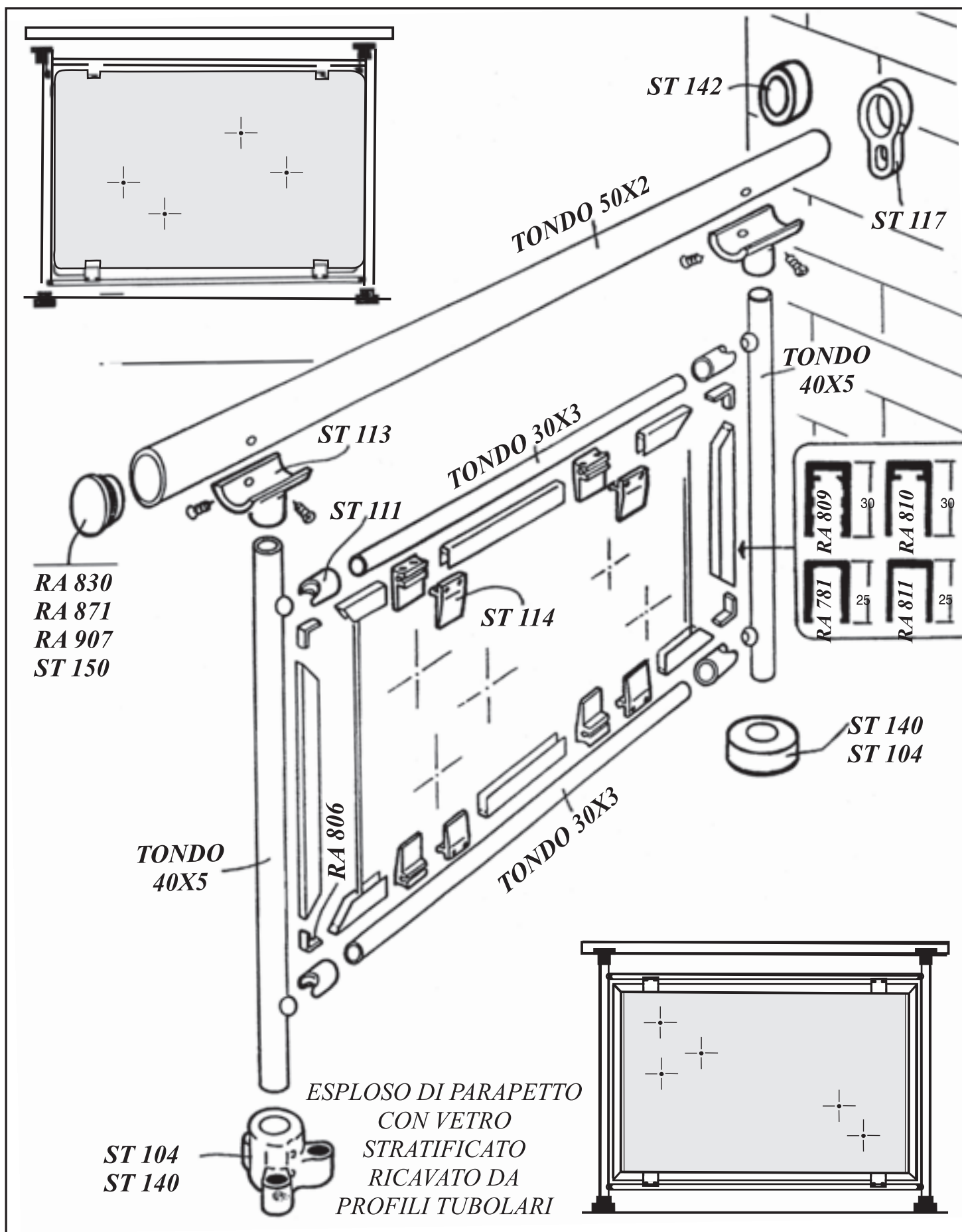


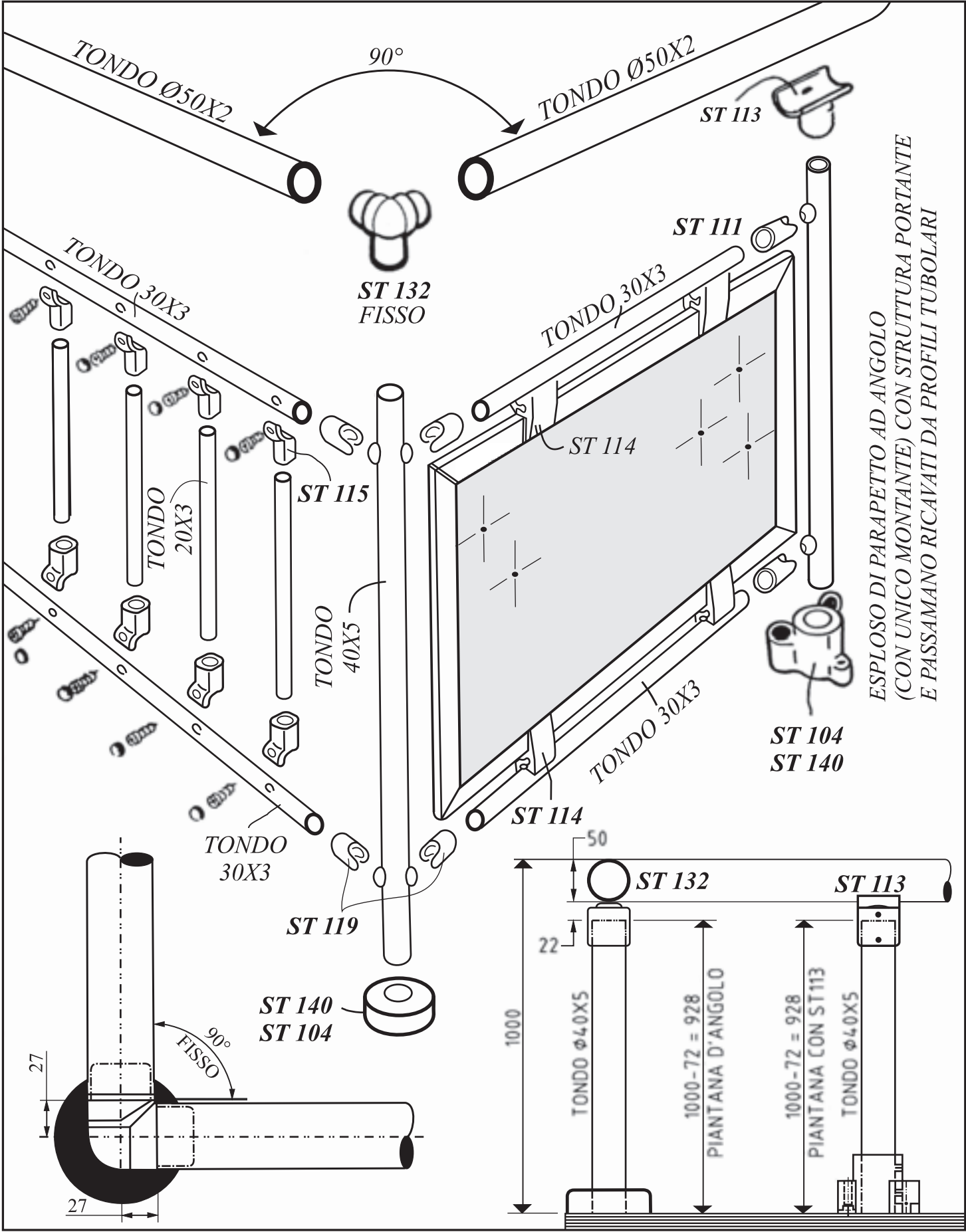
RA 809

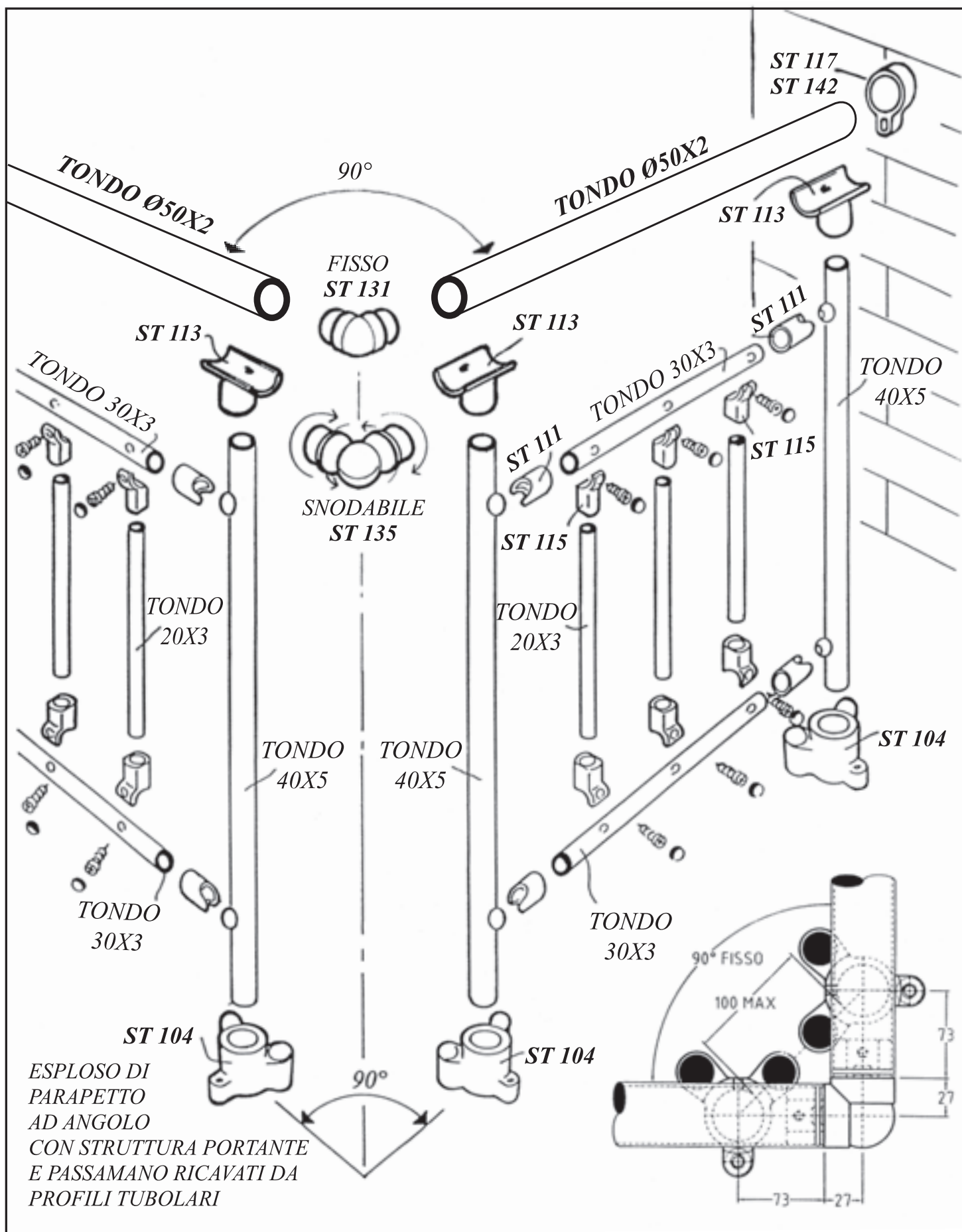


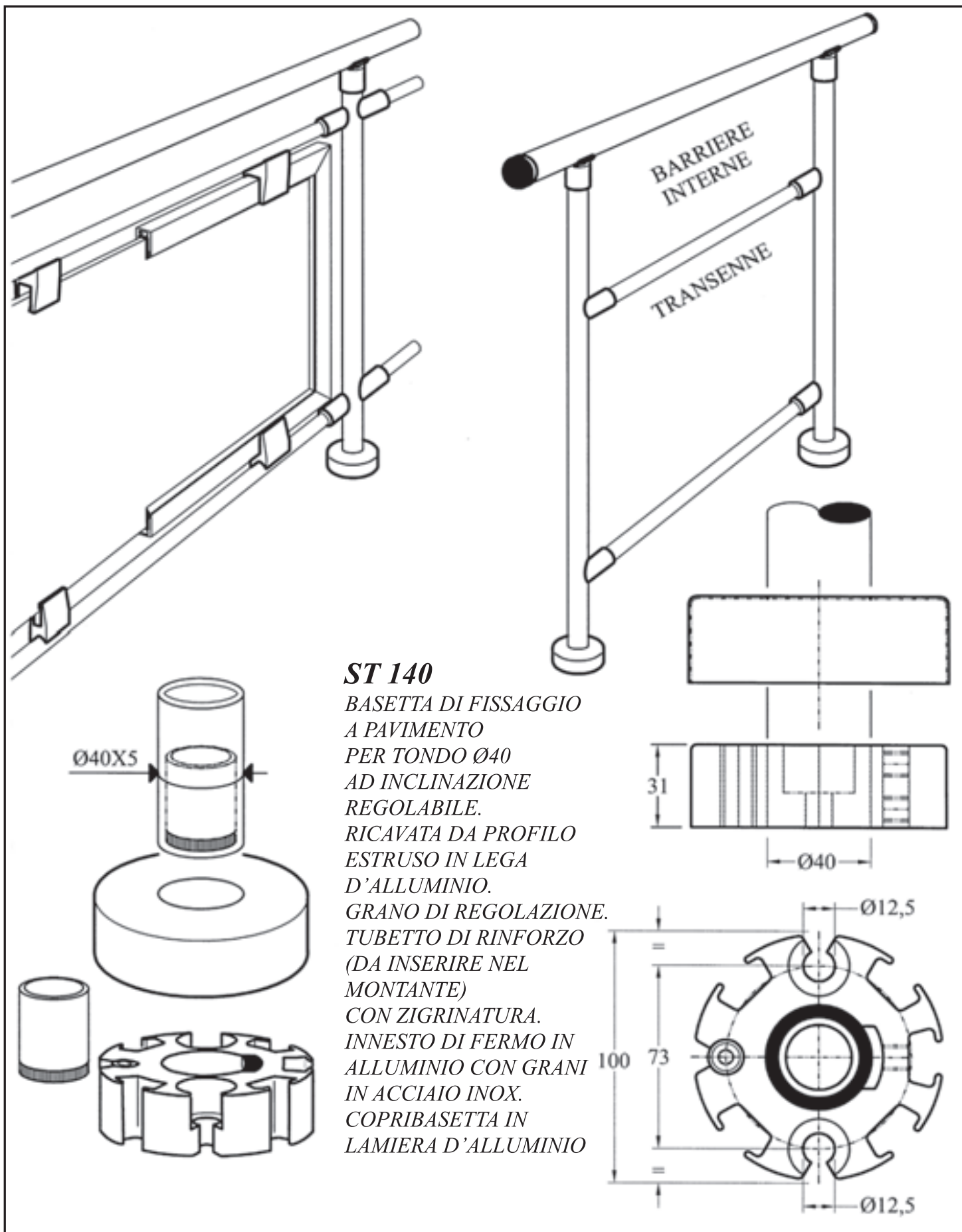
RA 810

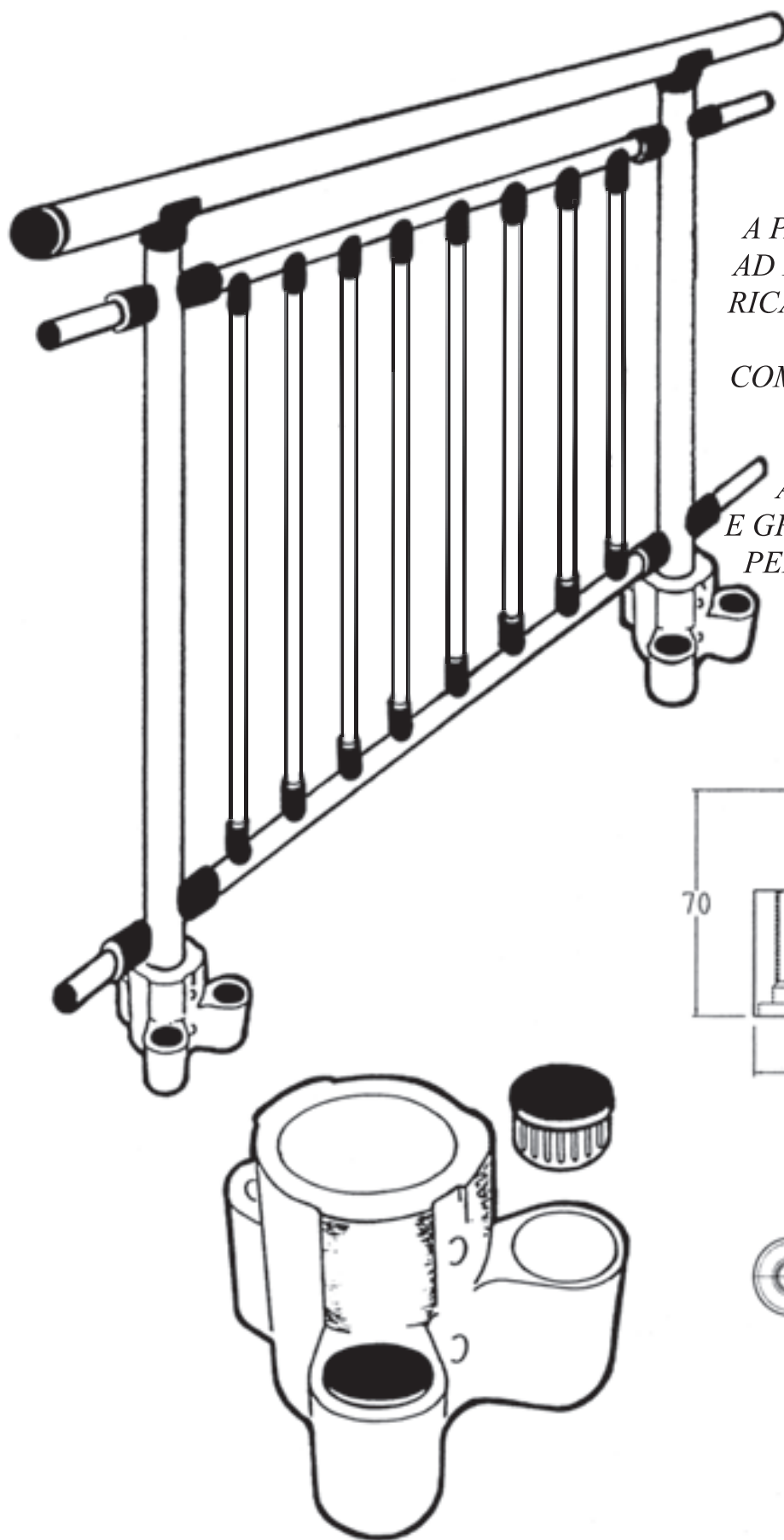




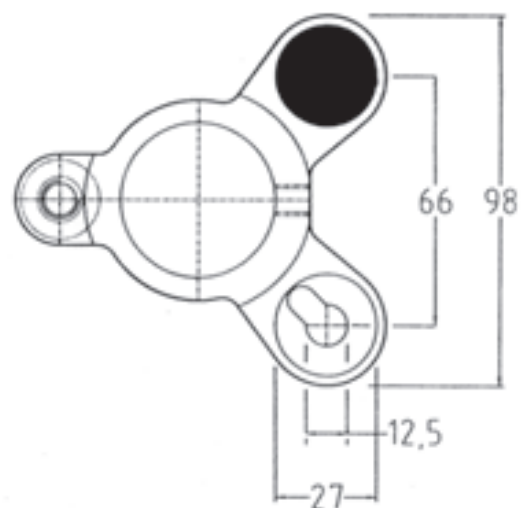
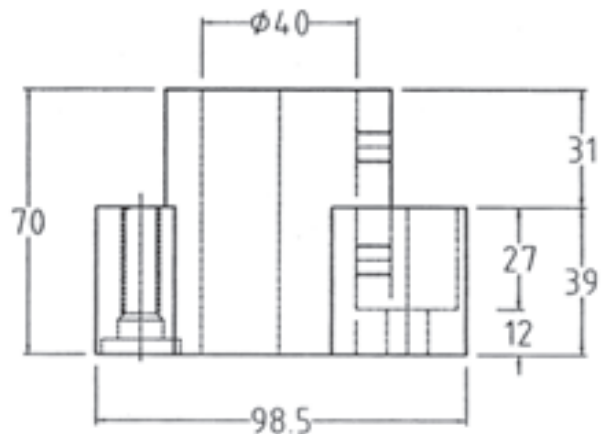


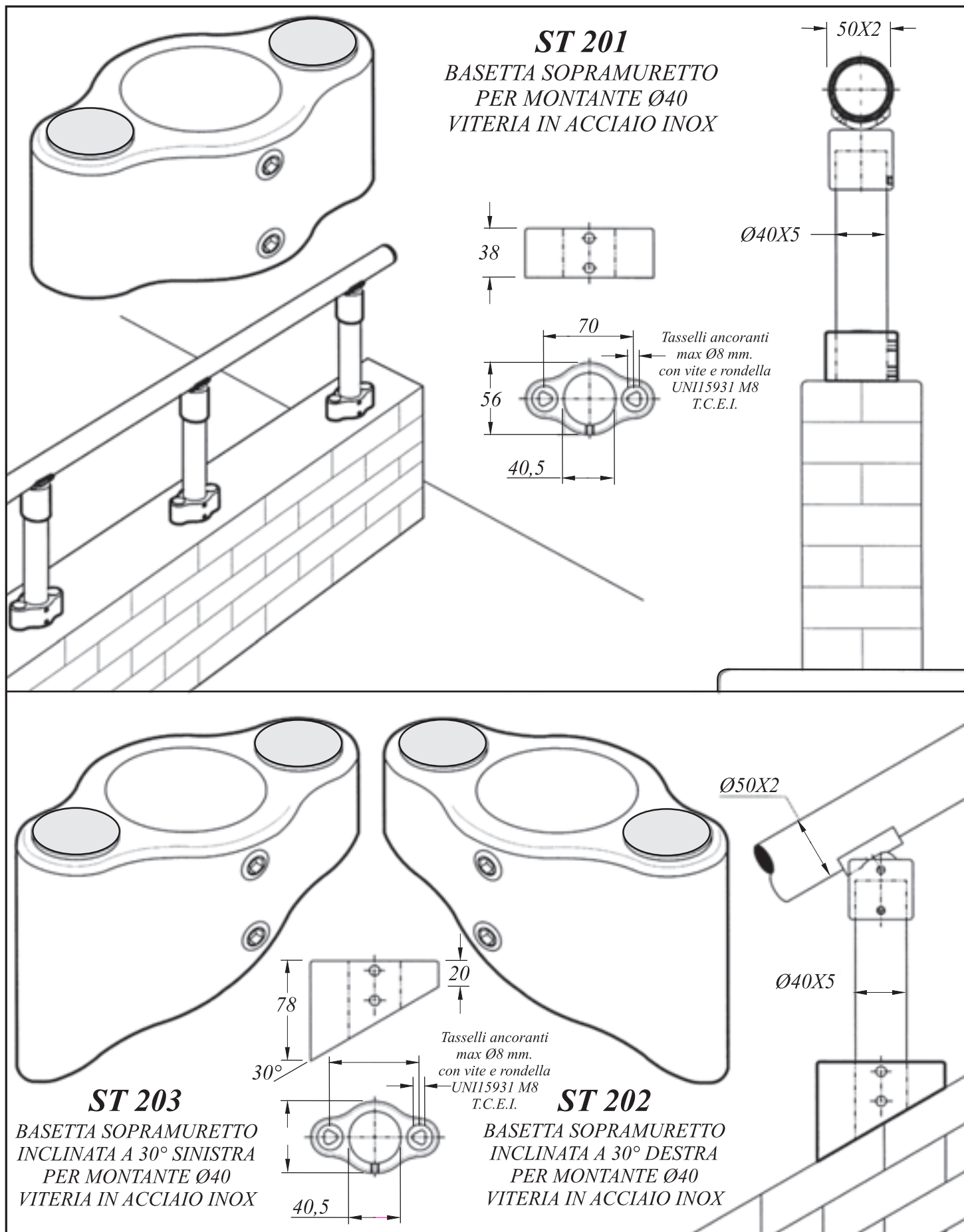


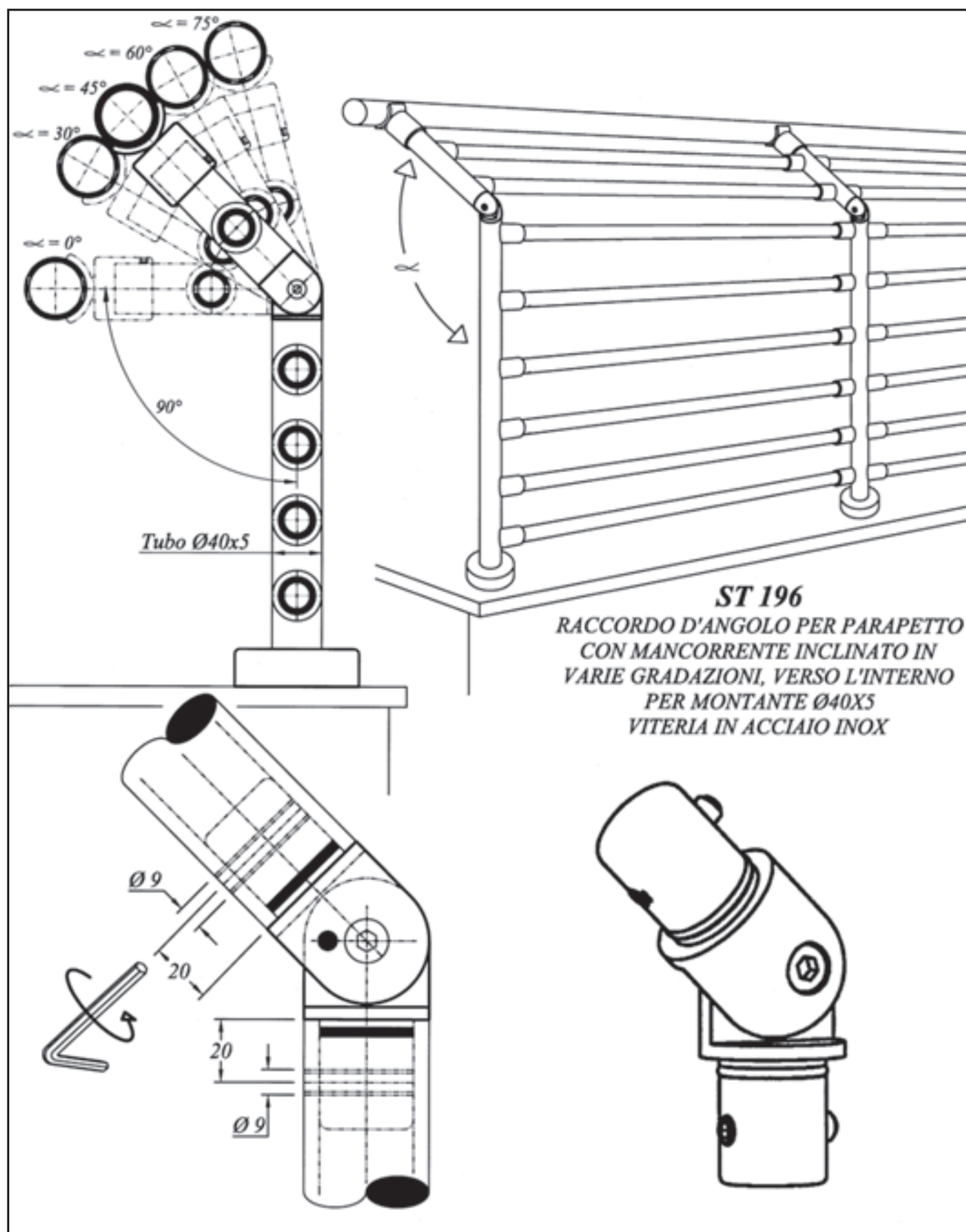


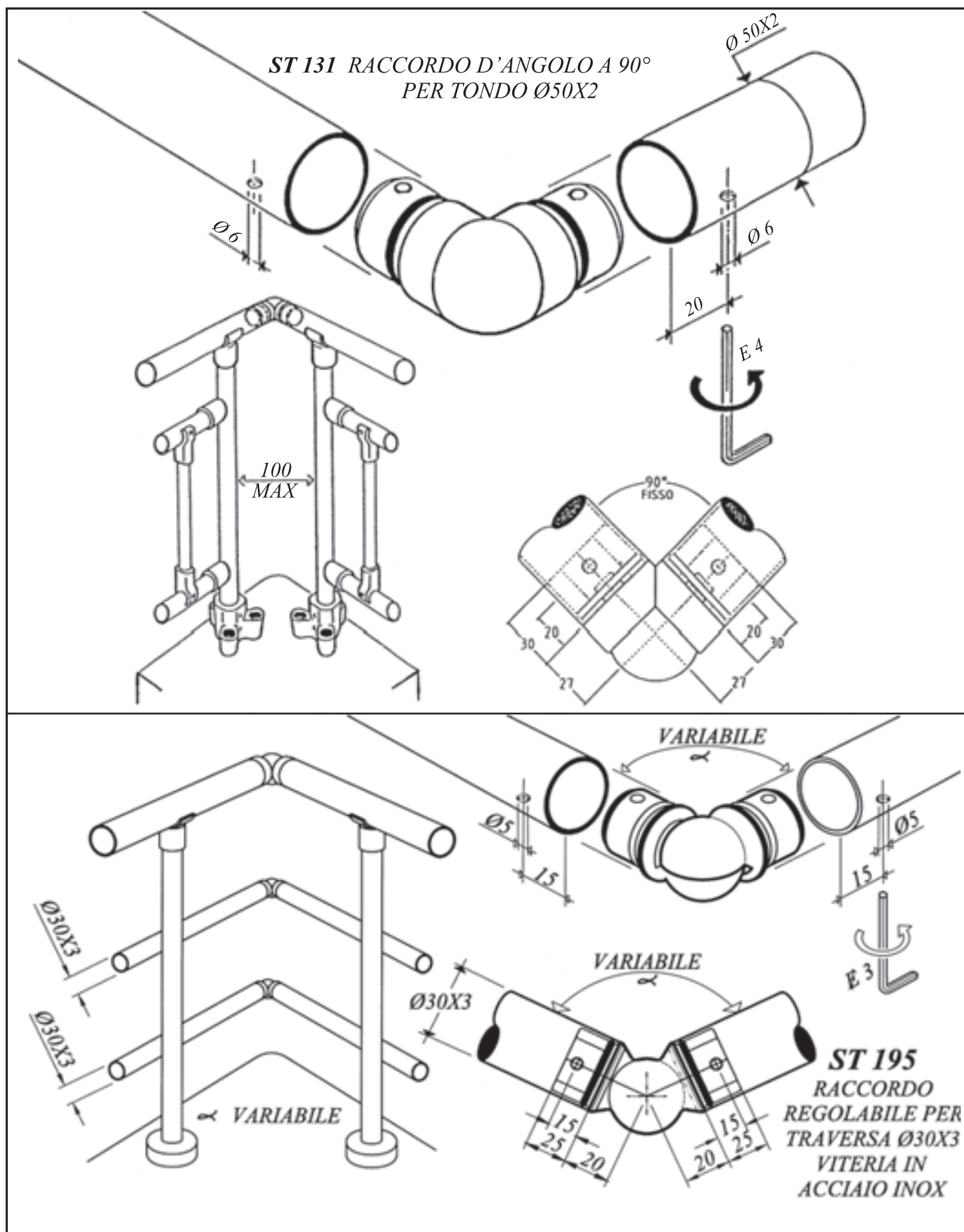
**ST 104**

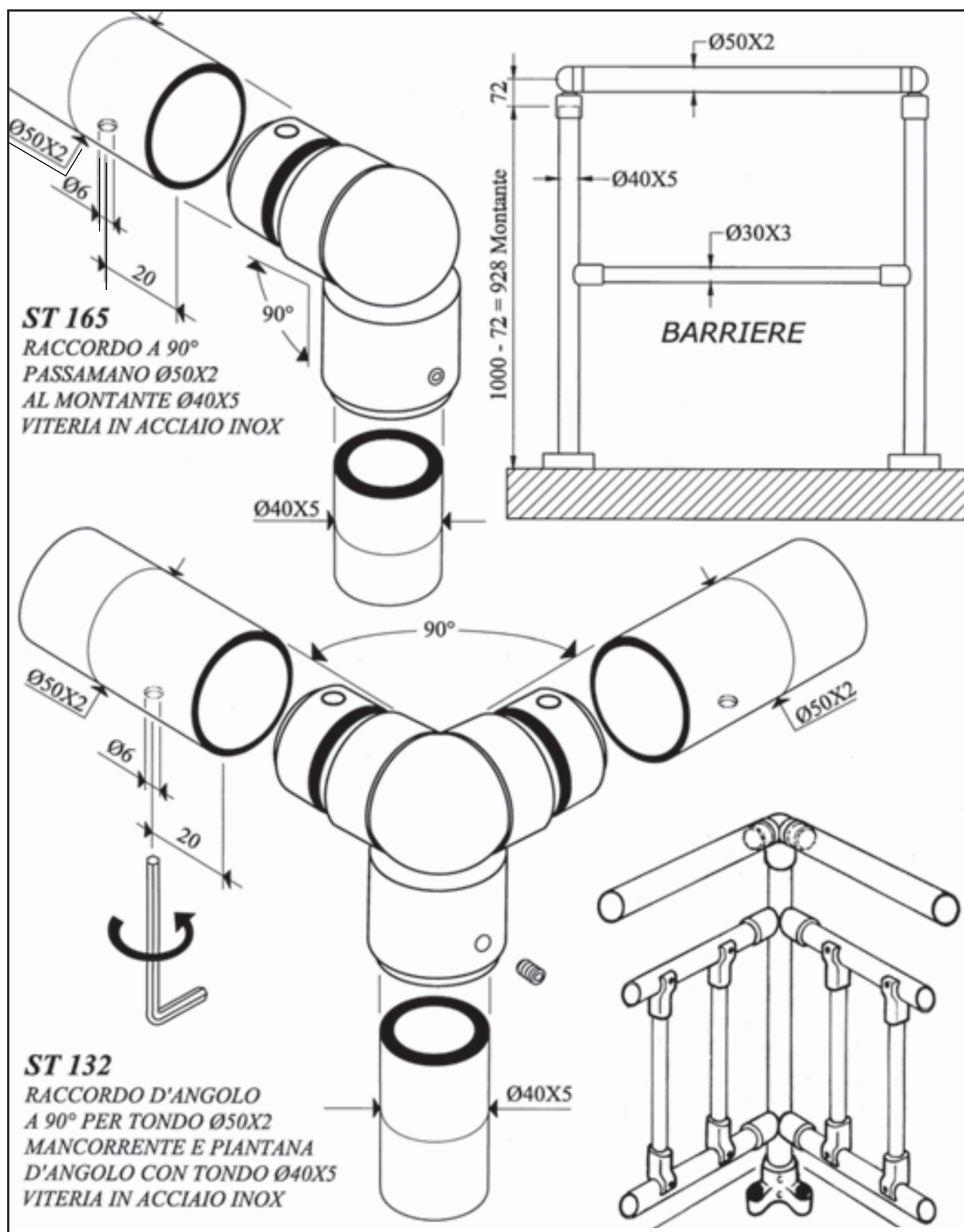
*BASETTA DI FISSAGGIO
A PAVIMENTO PER TONDO Ø40
AD INCLINAZIONE REGOLABILE
RICAVALTA DA PROFILO ESTRUSO
IN LEGA D'ALLUMINIO
COMPLETA DI GRANO SPECIALE
CON PIATTELLO.
TAPPI COPRITASSELLO
ANCORANTE IN ABS NERO
E GRANI M8X10 IN ACCIAIO INOX
PER BLOCCAGGIO MONTANTE*





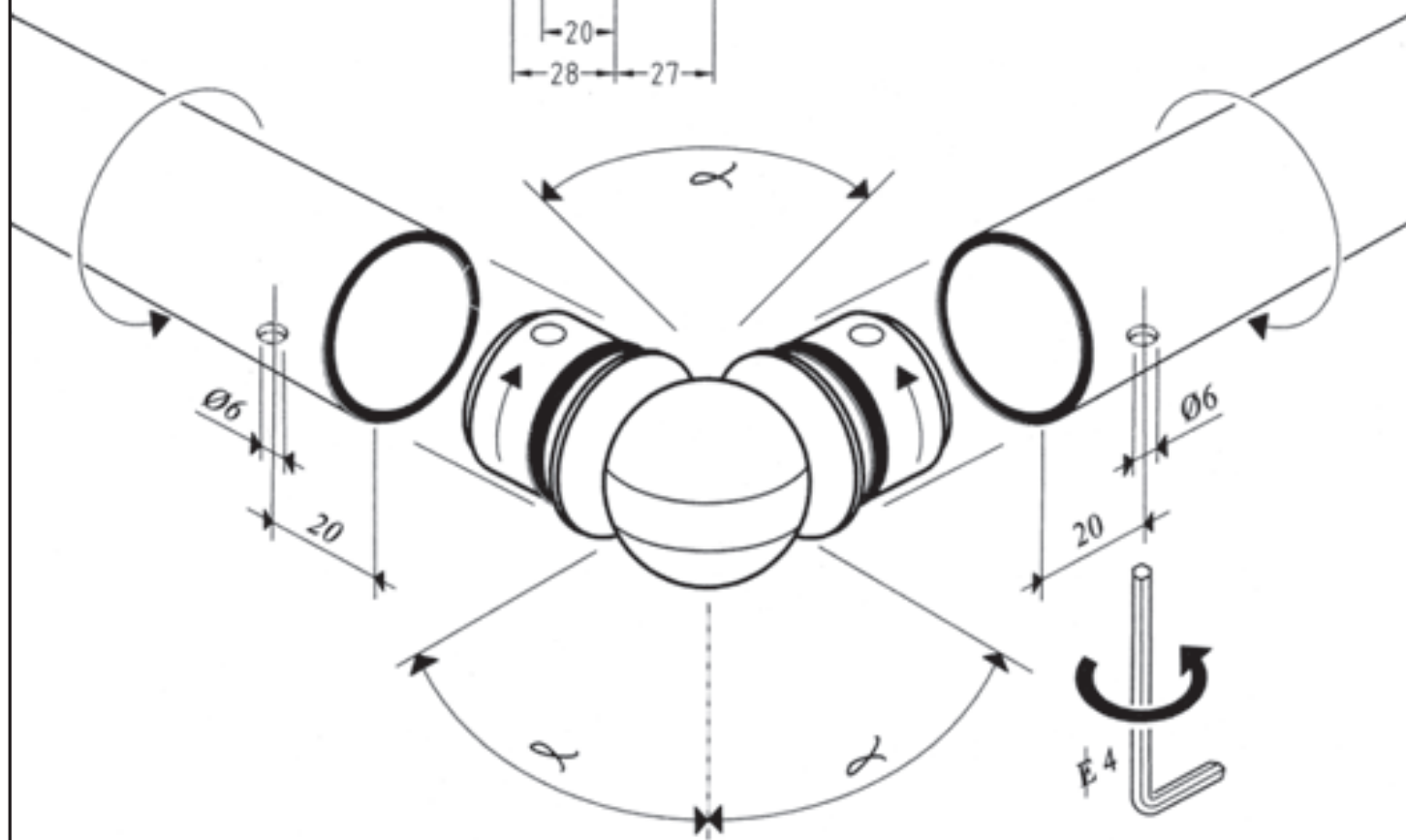
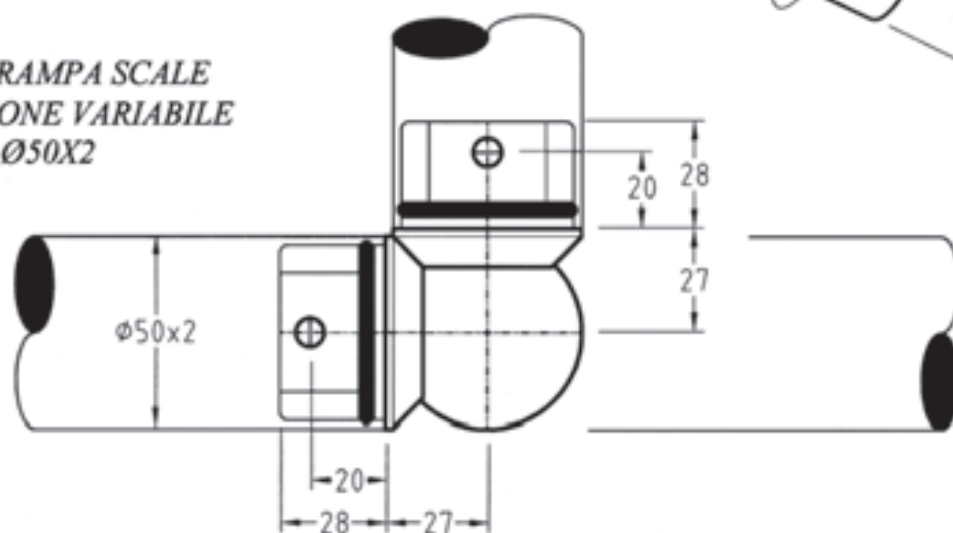
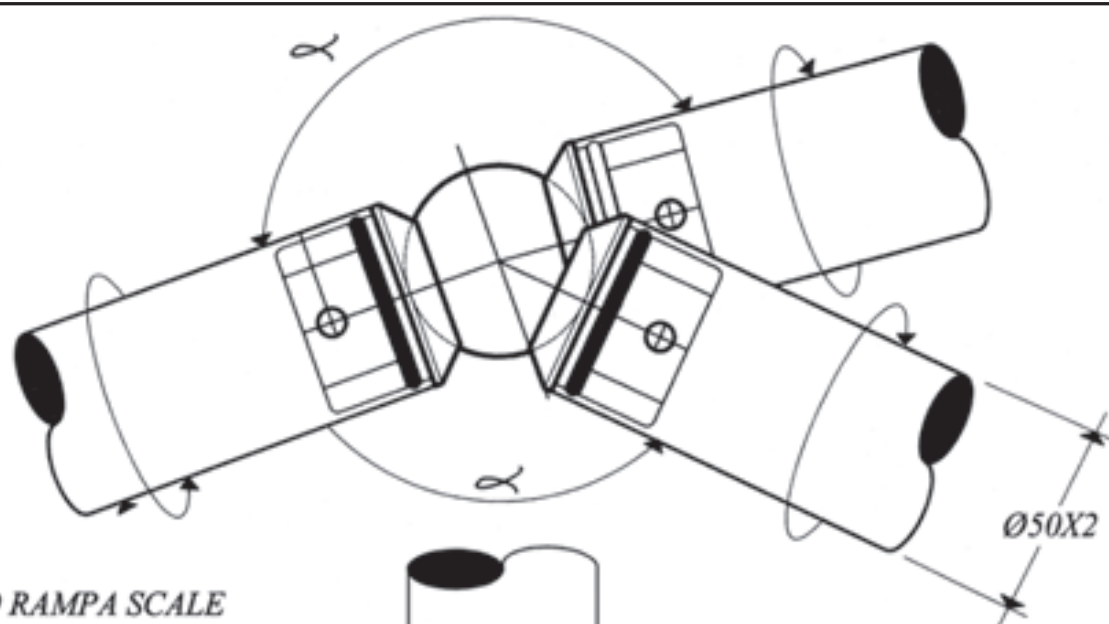






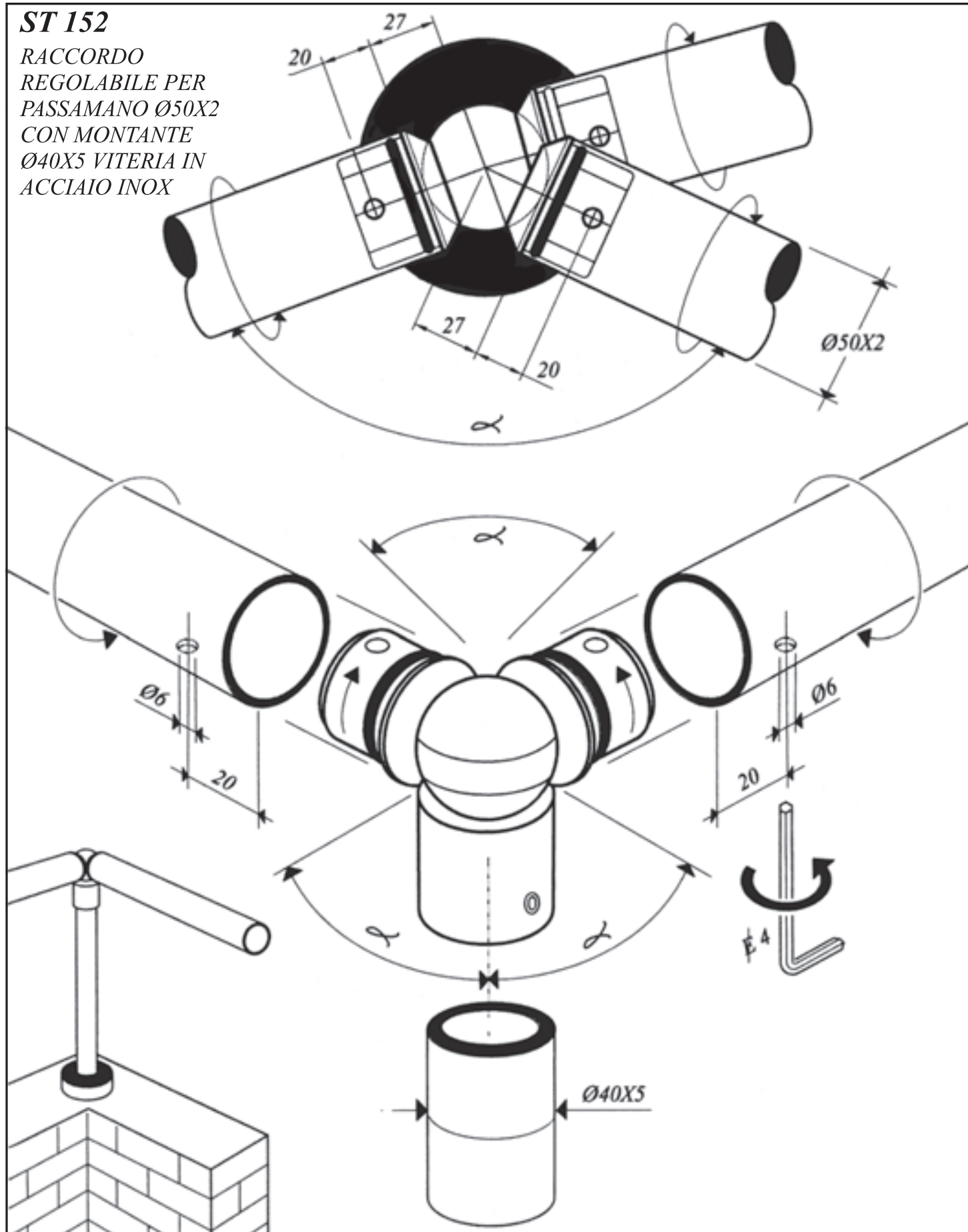
ST 135

RACCORDO RAMPA SCALE
A INCLINAZIONE VARIABILE
PER TONDO Ø50X2



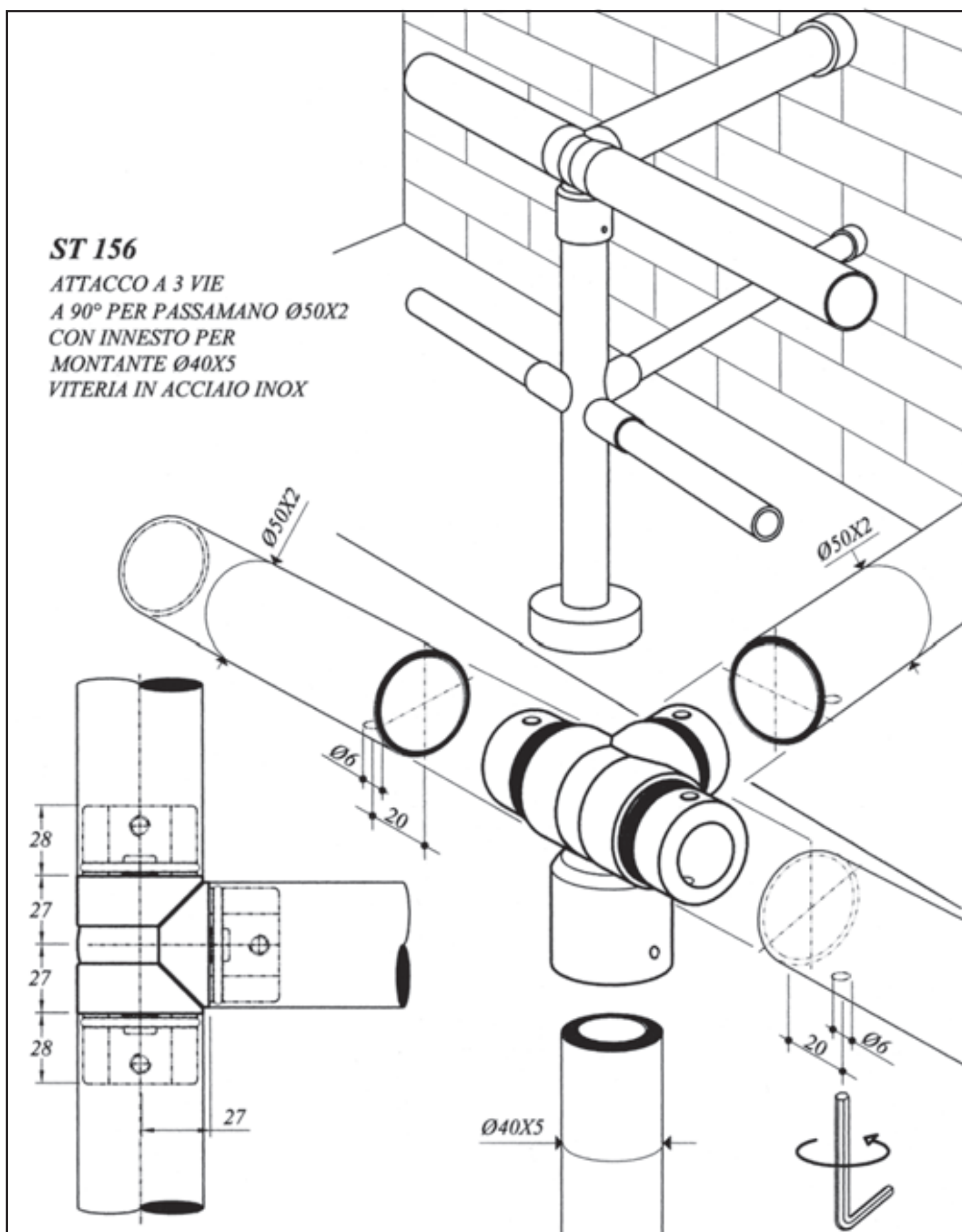
ST 152

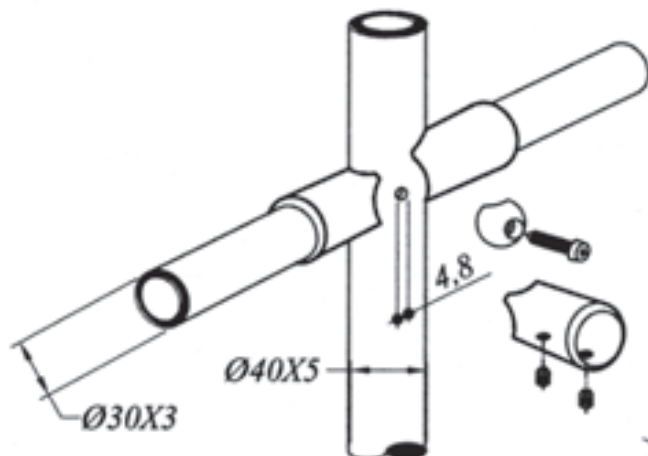
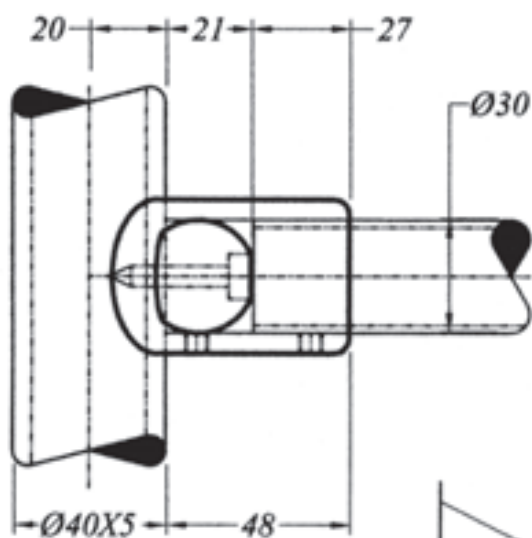
RACCORDO
REGOLABILE PER
PASSAMANO Ø50X2
CON MONTANTE
Ø40X5 VITERIA IN
ACCIAIO INOX



ST 156

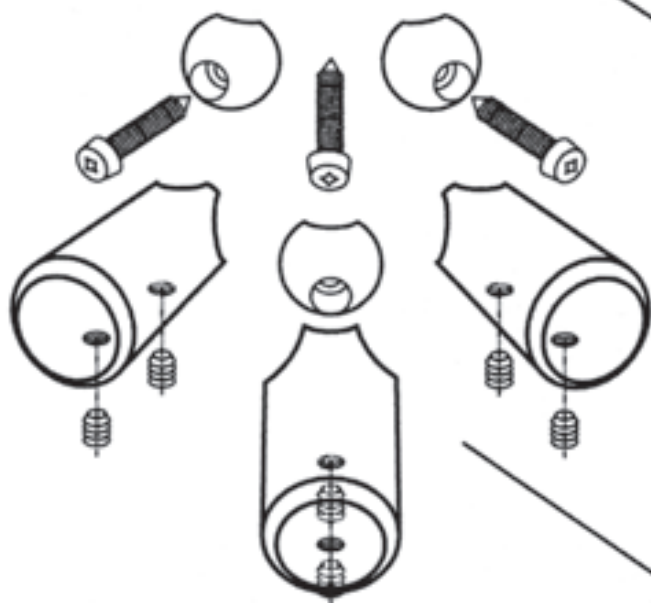
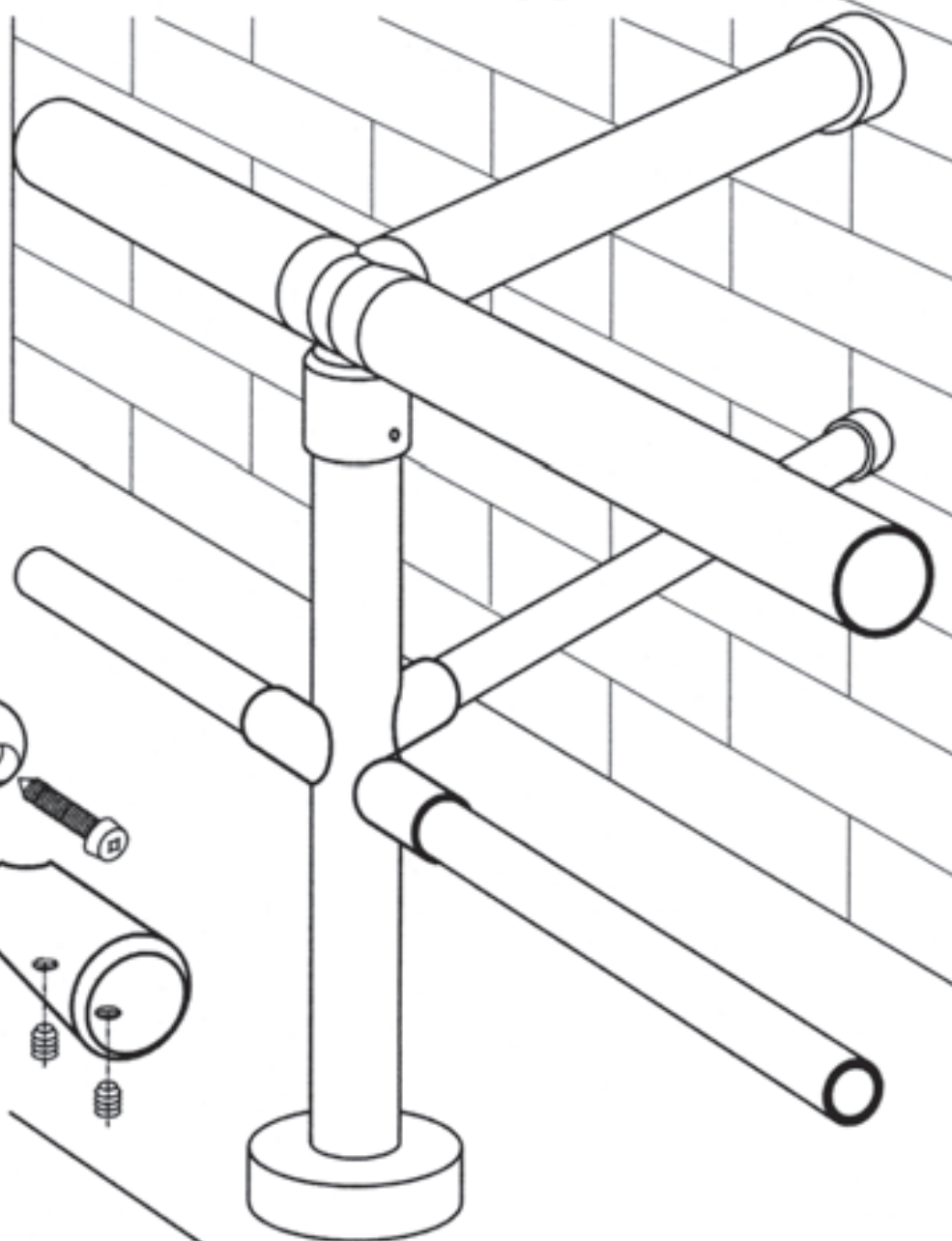
*ATTACCO A 3 VIE
A 90° PER PASSAMANO Ø50X2
CON INNESTO PER
MONTANTE Ø40X5
VITERIA IN ACCIAIO INOX*





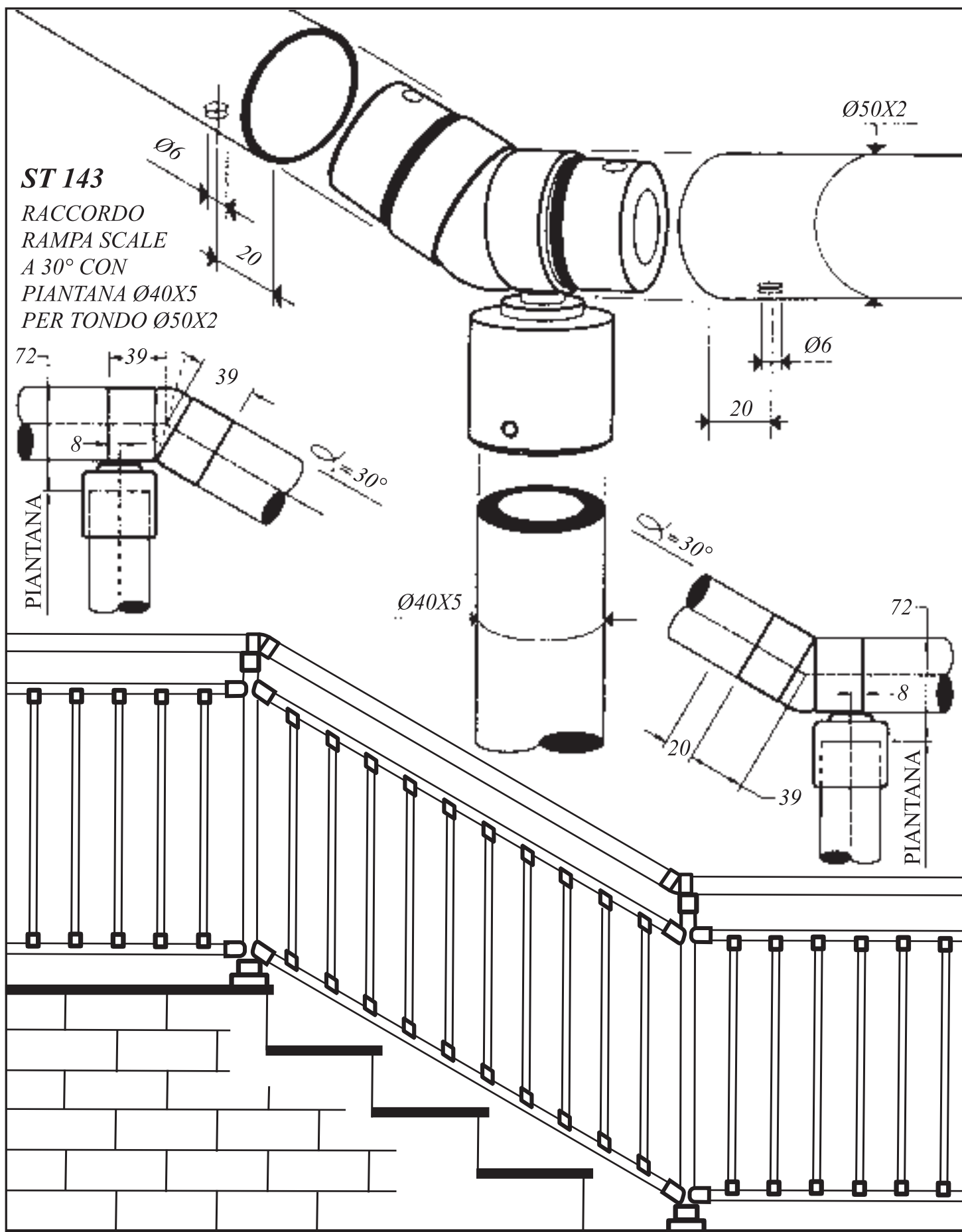
ST 157

ATTACCO A 3 VIE A 90°
PER TRAVERSA Ø30X3
CON MONTANTE Ø40X5
VITERIA IN ACCIAIO INOX



ST 143

RACCORDO
RAMPA SCALE
A 30° CON
PIANTANA Ø40X5
PER TONDO Ø50X2



ST 133

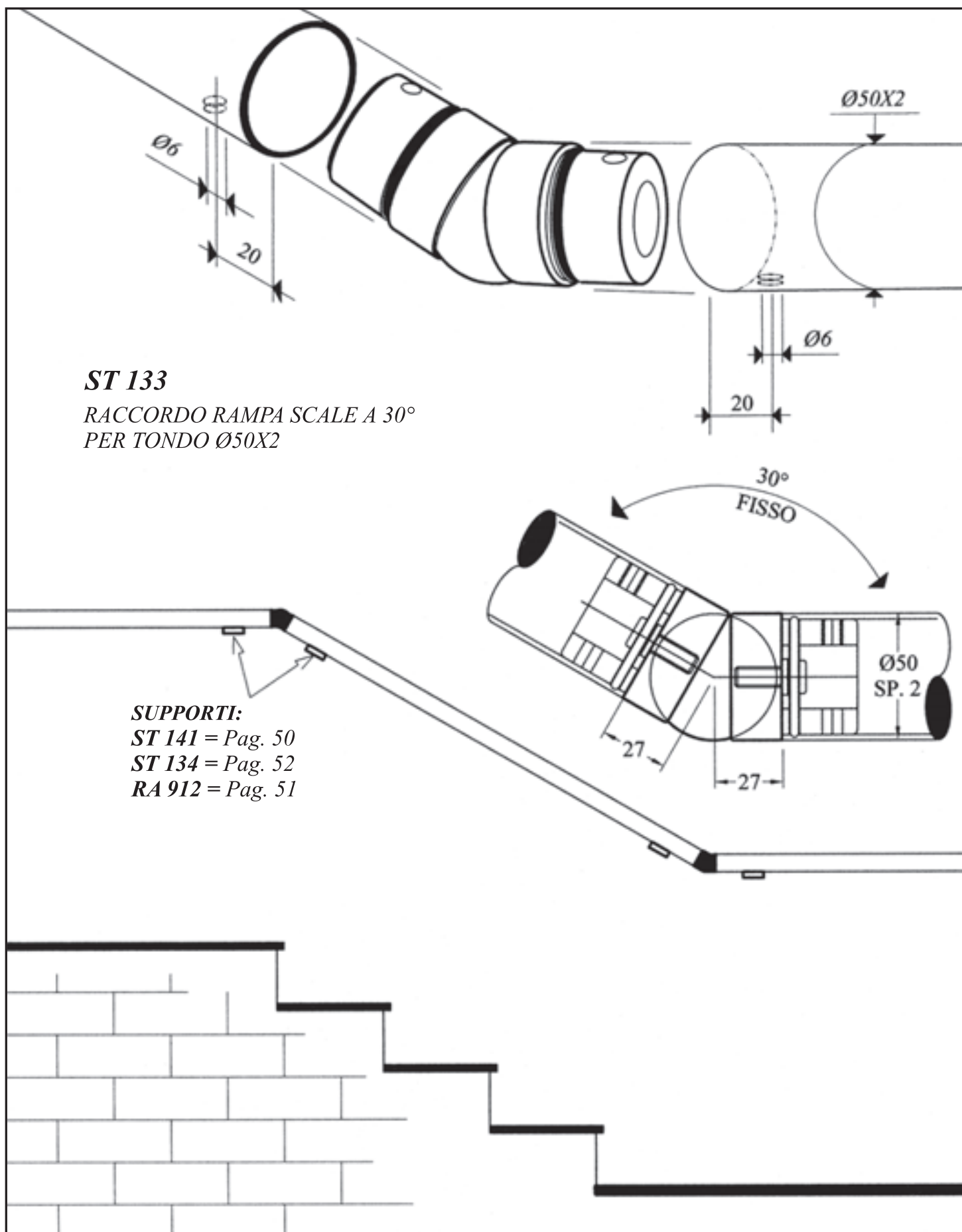
*RACCORDO RAMPA SCALE A 30°
PER TONDO Ø50X2*

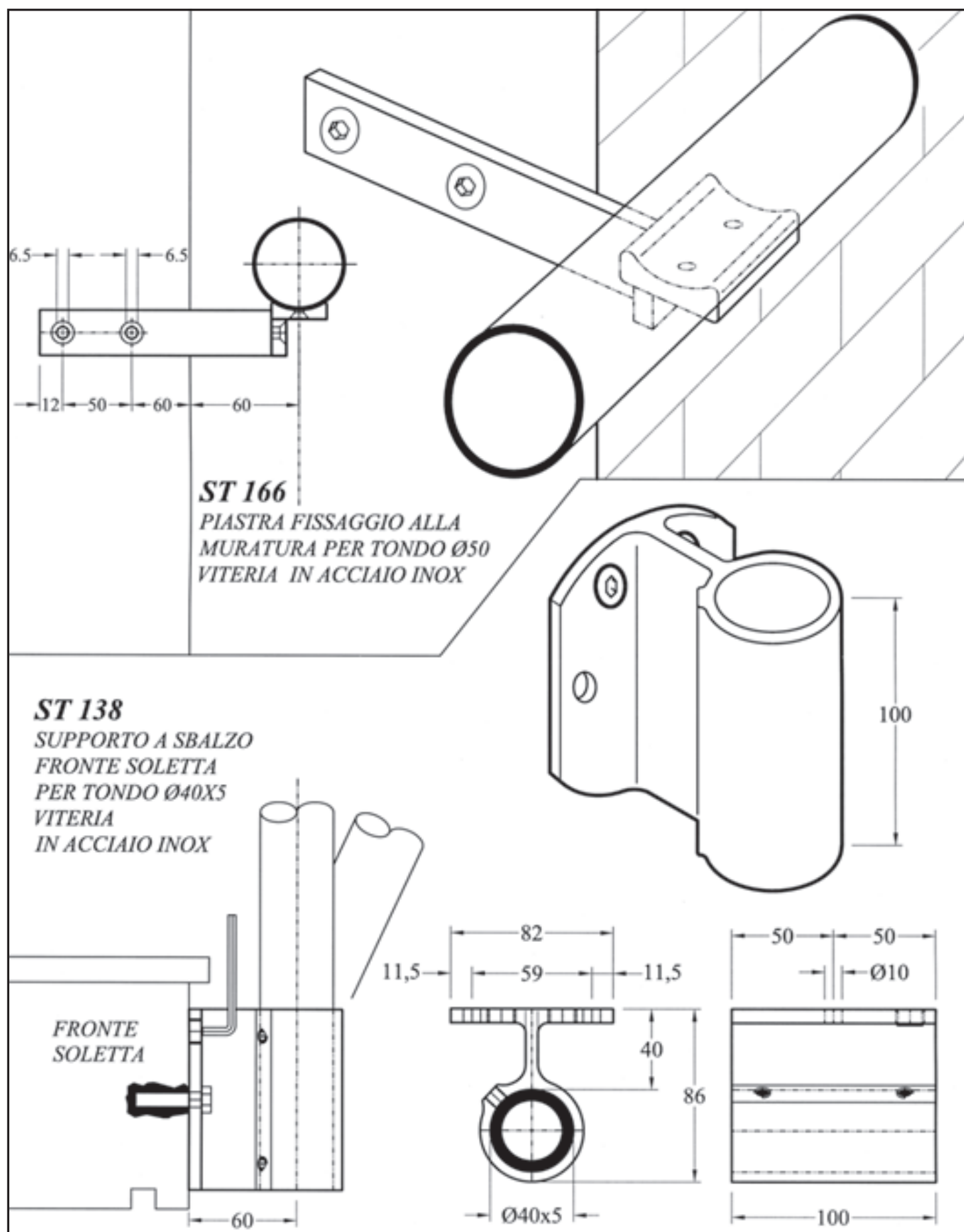
SUPPORTI:

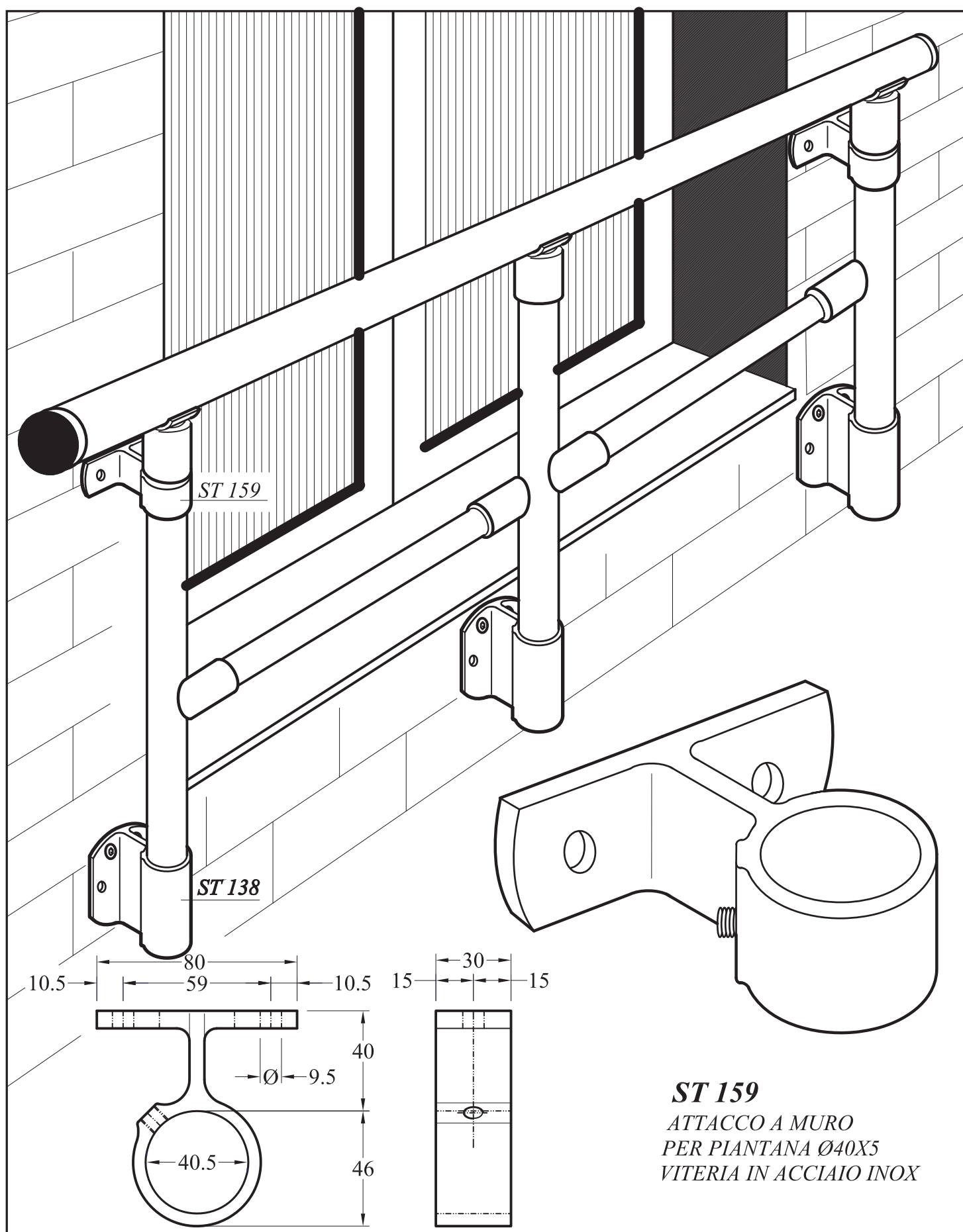
ST 141 = Pag. 50

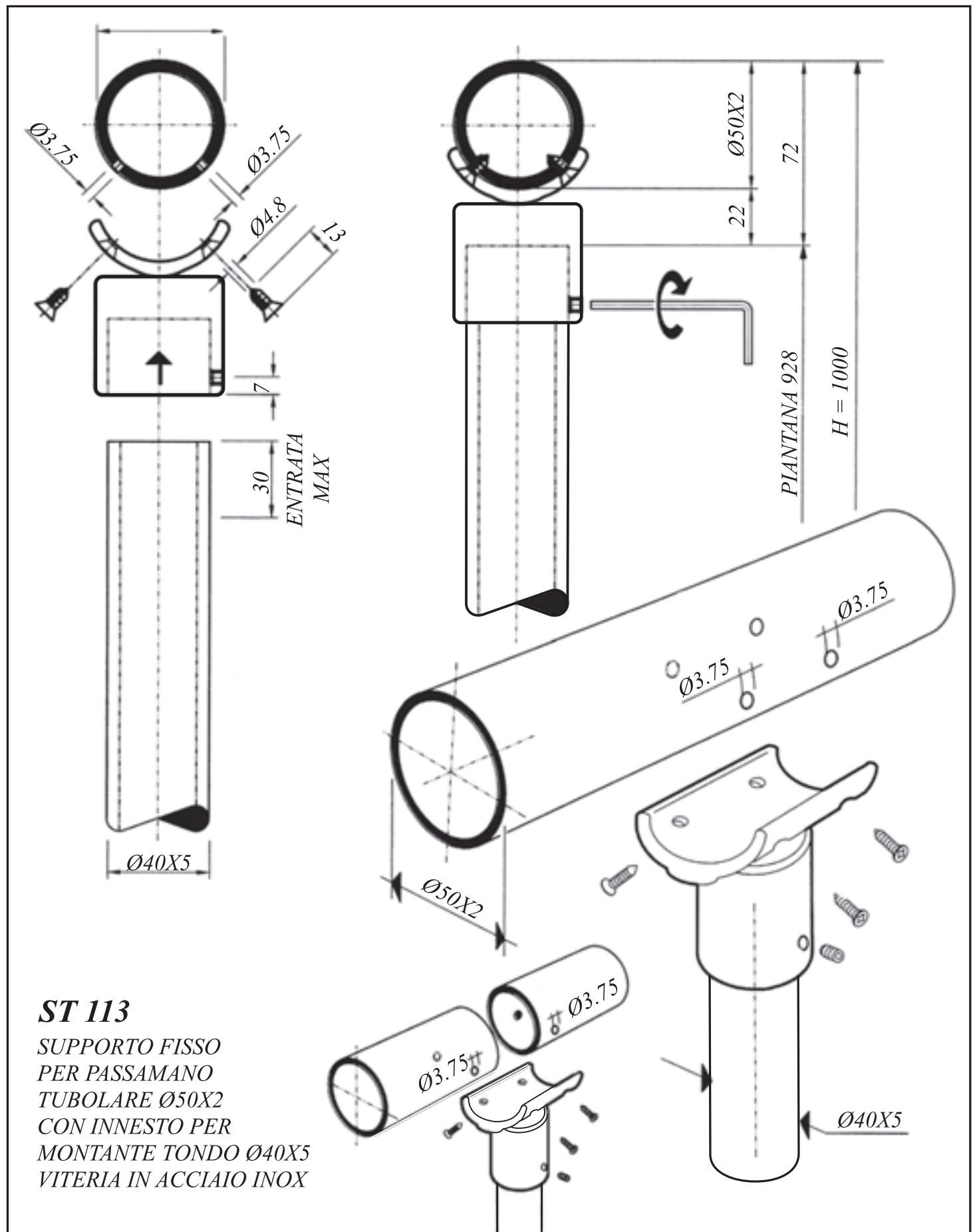
ST 134 = Pag. 52

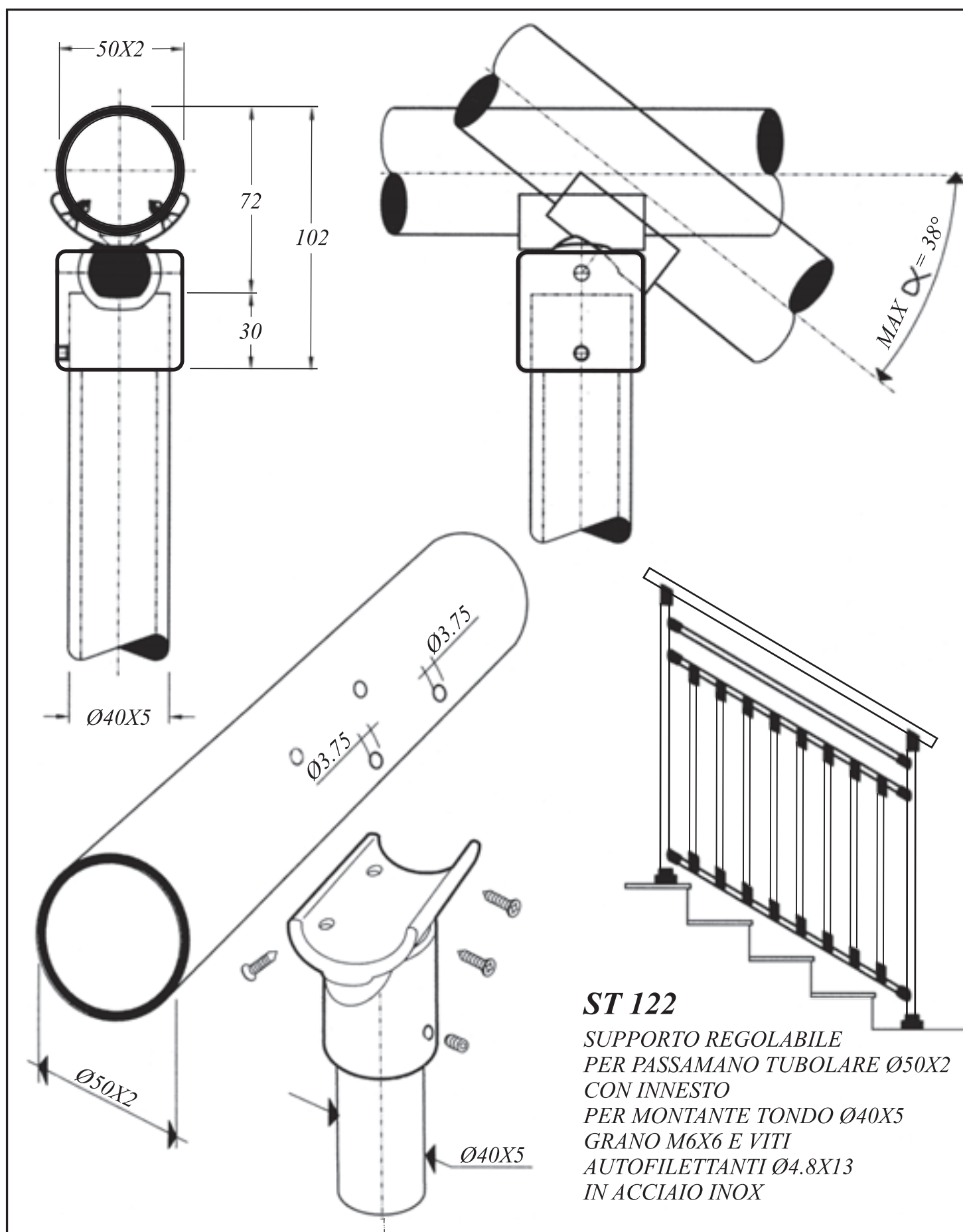
RA 912 = Pag. 51







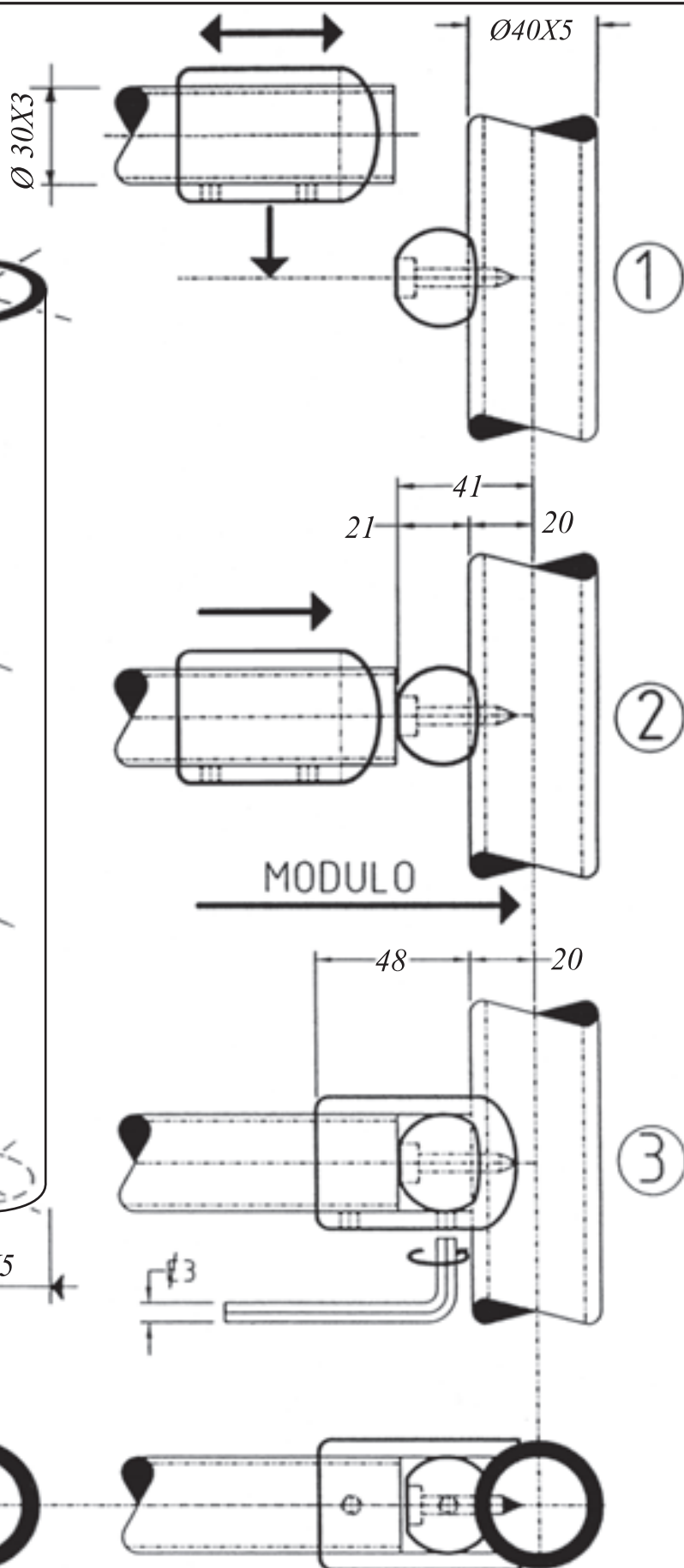
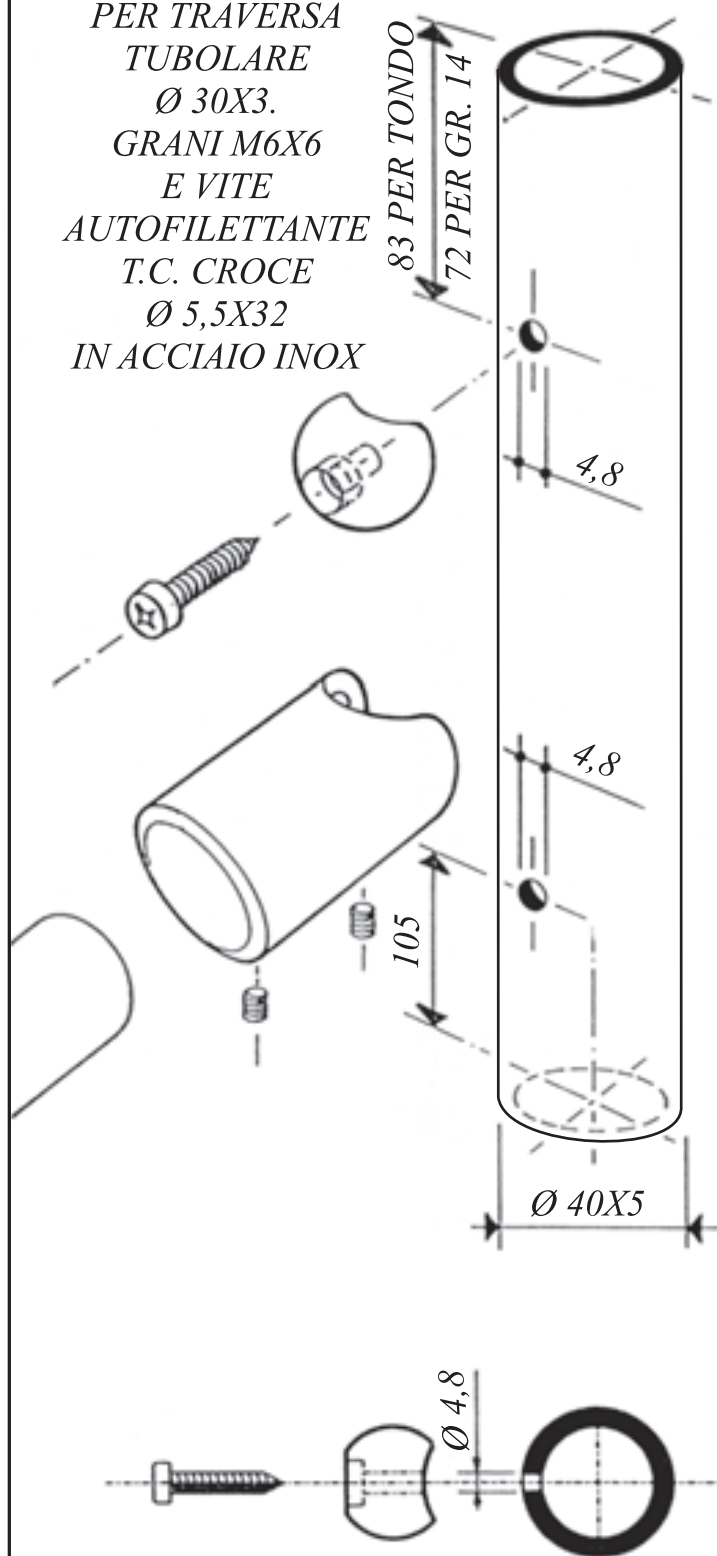


**ST 122**

SUPPORTO REGOLABILE
 PER PASSAMANO TUBOLARE Ø50X2
 CON INNESTO
 PER MONTANTE TONDO Ø40X5
 GRANO M6X6 E VITI
 AUTOFILETTANTI Ø4.8X13
 IN ACCIAIO INOX

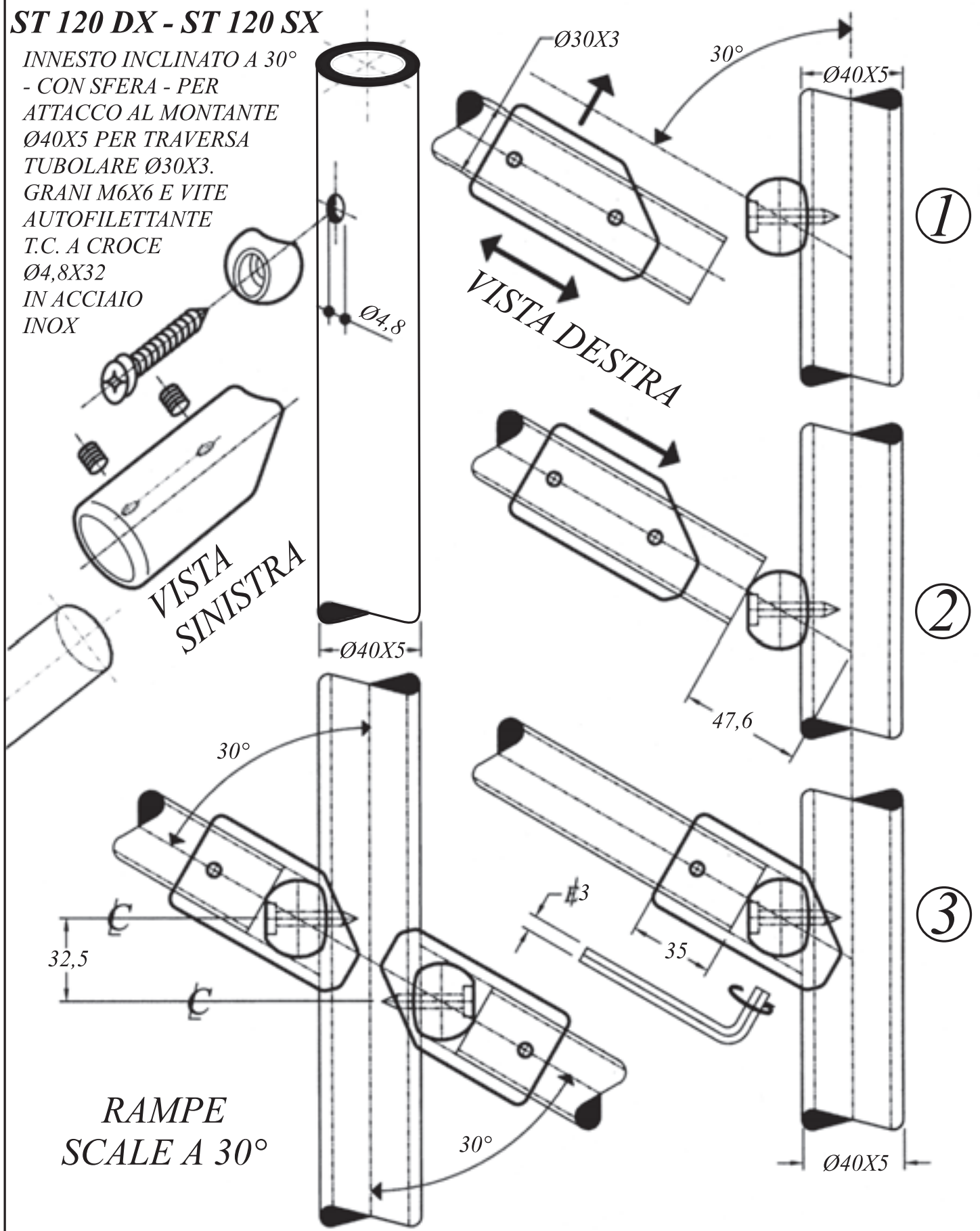
ST 111

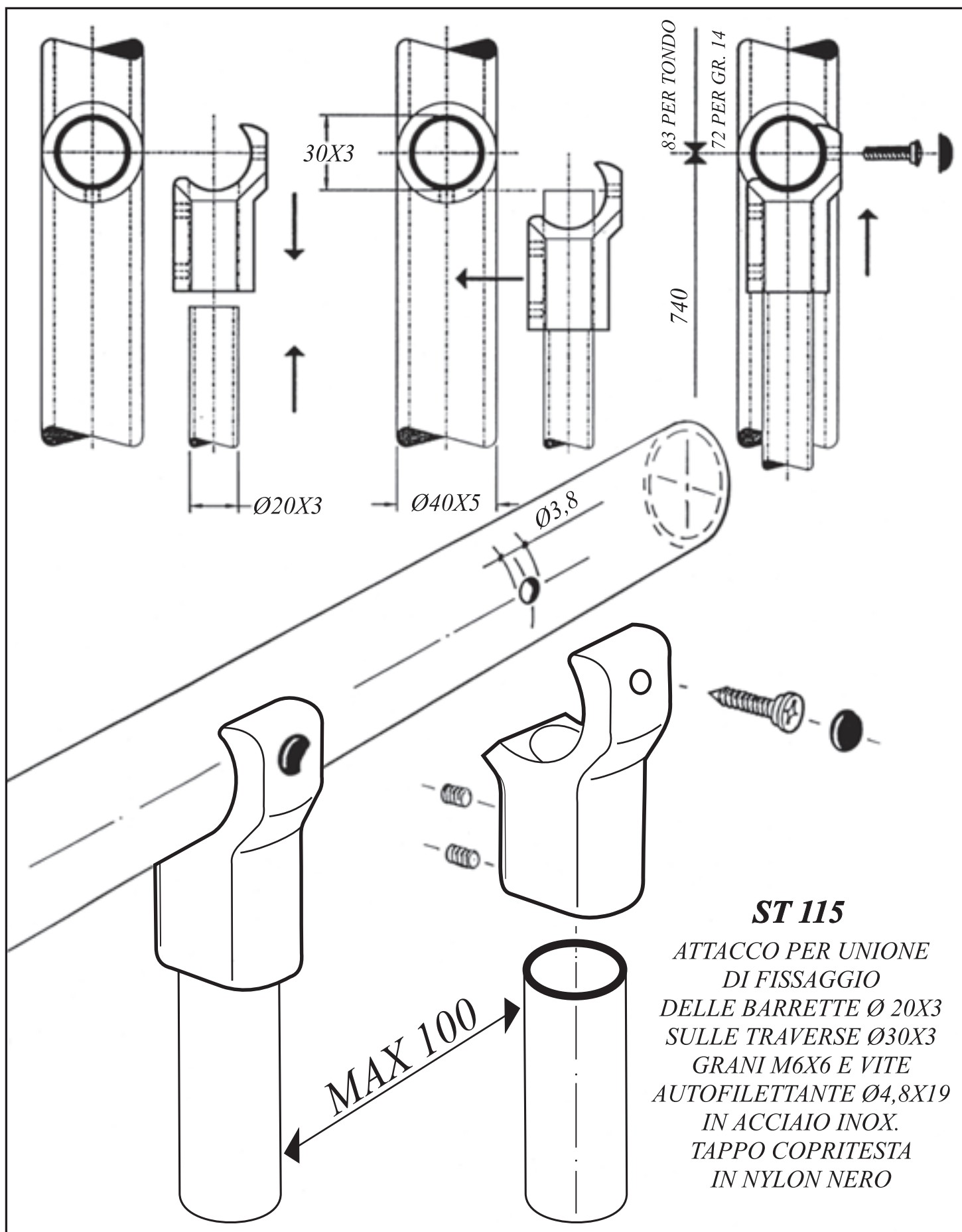
INNESTO CON SFERA
PER ATTACCO
AL MONTANTE
Ø 40X5
PER TRAVERSA
TUBOLARE
Ø 30X3.
GRANI M6X6
E VITE
AUTOFILETTANTE
T.C. CROCE
Ø 5,5X32
IN ACCIAIO INOX

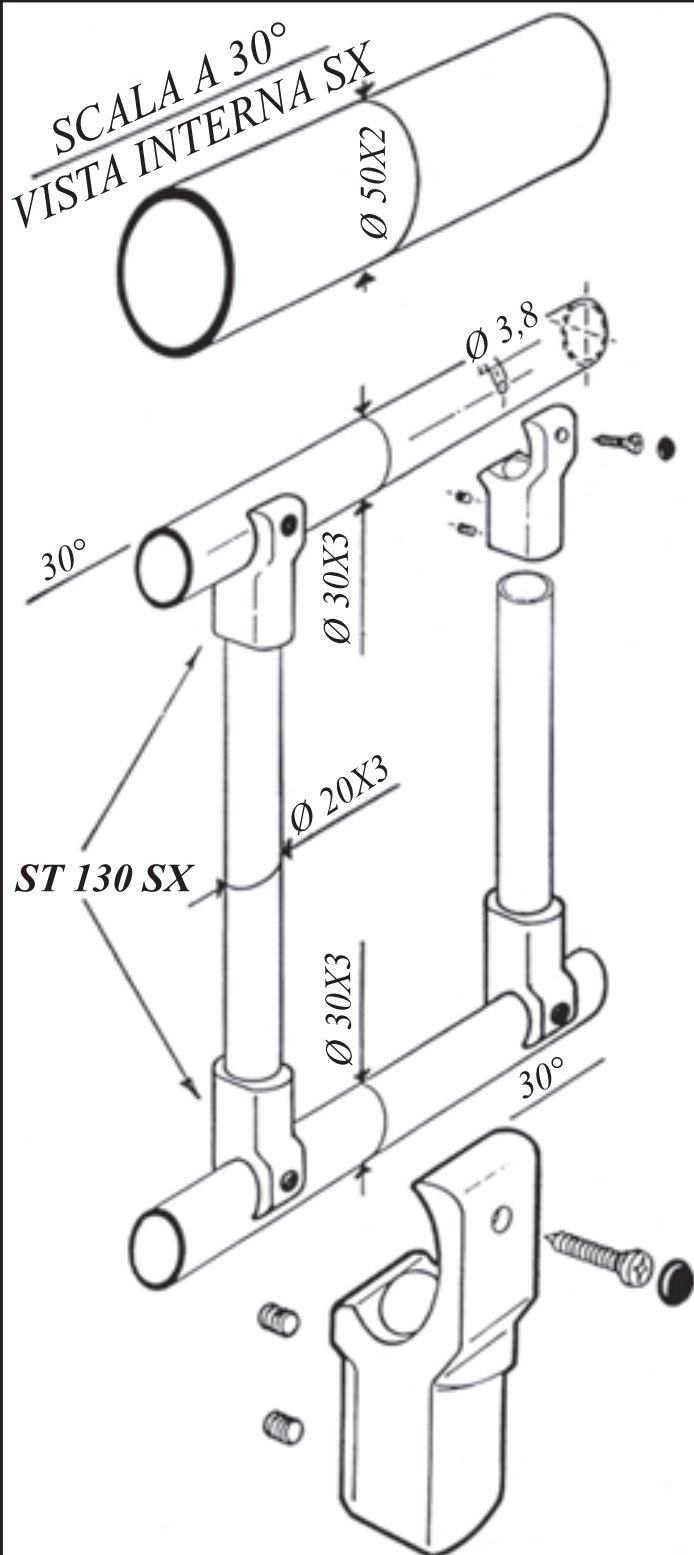


ST 120 DX - ST 120 SX

*INNESTO INCLINATO A 30°
- CON SFERA - PER
ATTACCO AL MONTANTE
Ø40X5 PER TRAVERSA
TUBOLARE Ø30X3.
GRANI M6X6 E VITE
AUTOFILETTANTE
T.C. A CROCE
Ø4,8X32
IN ACCIAIO
INOX*

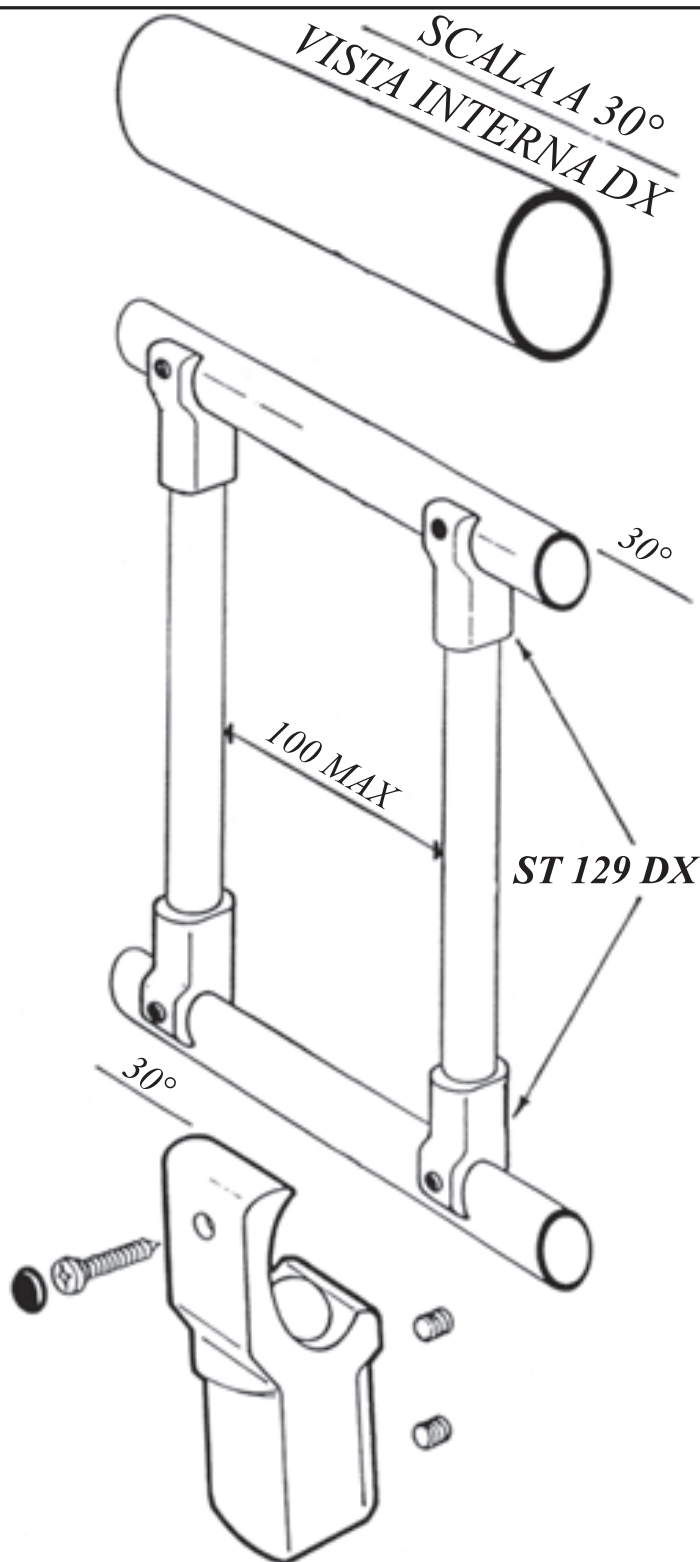






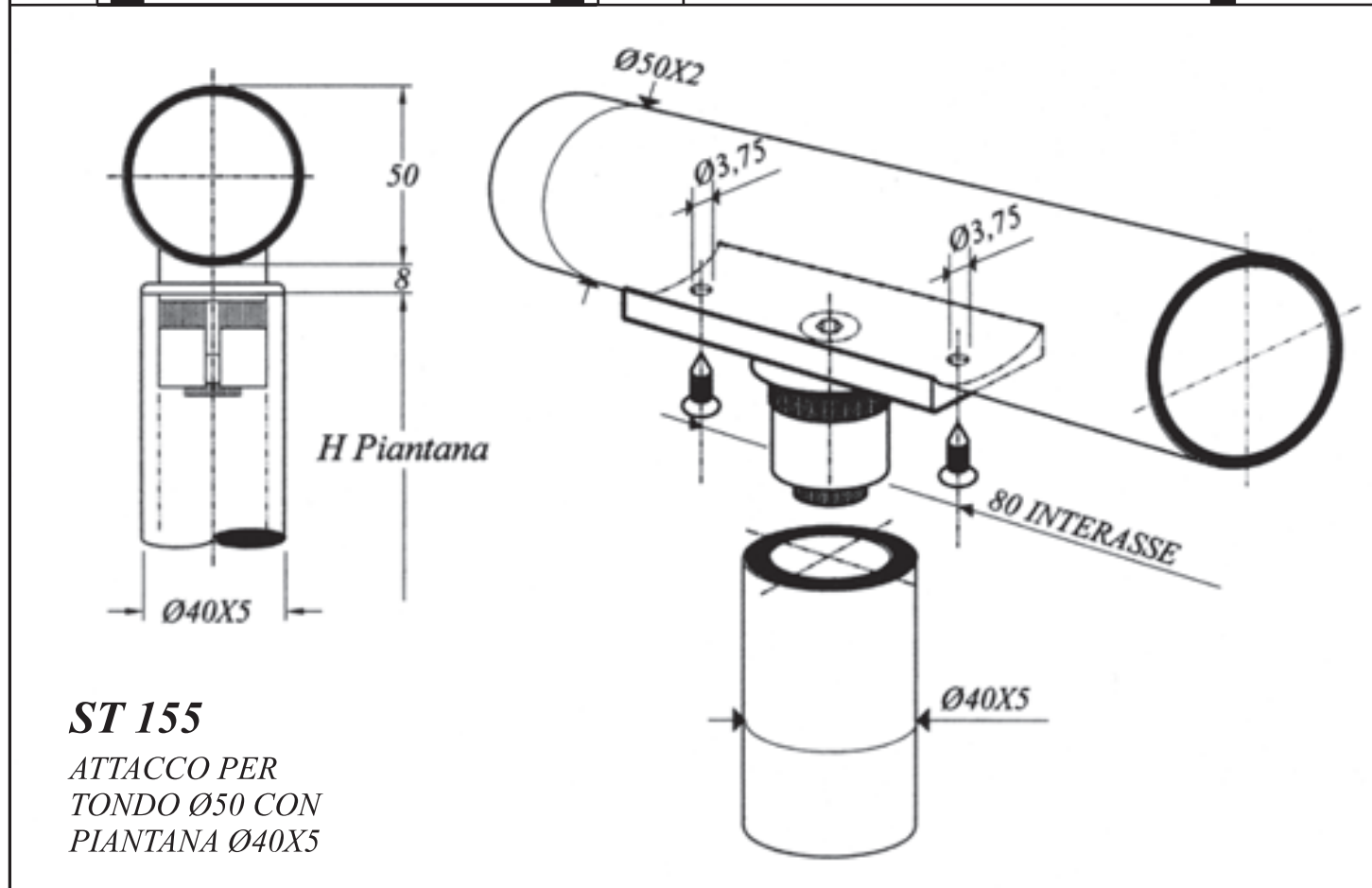
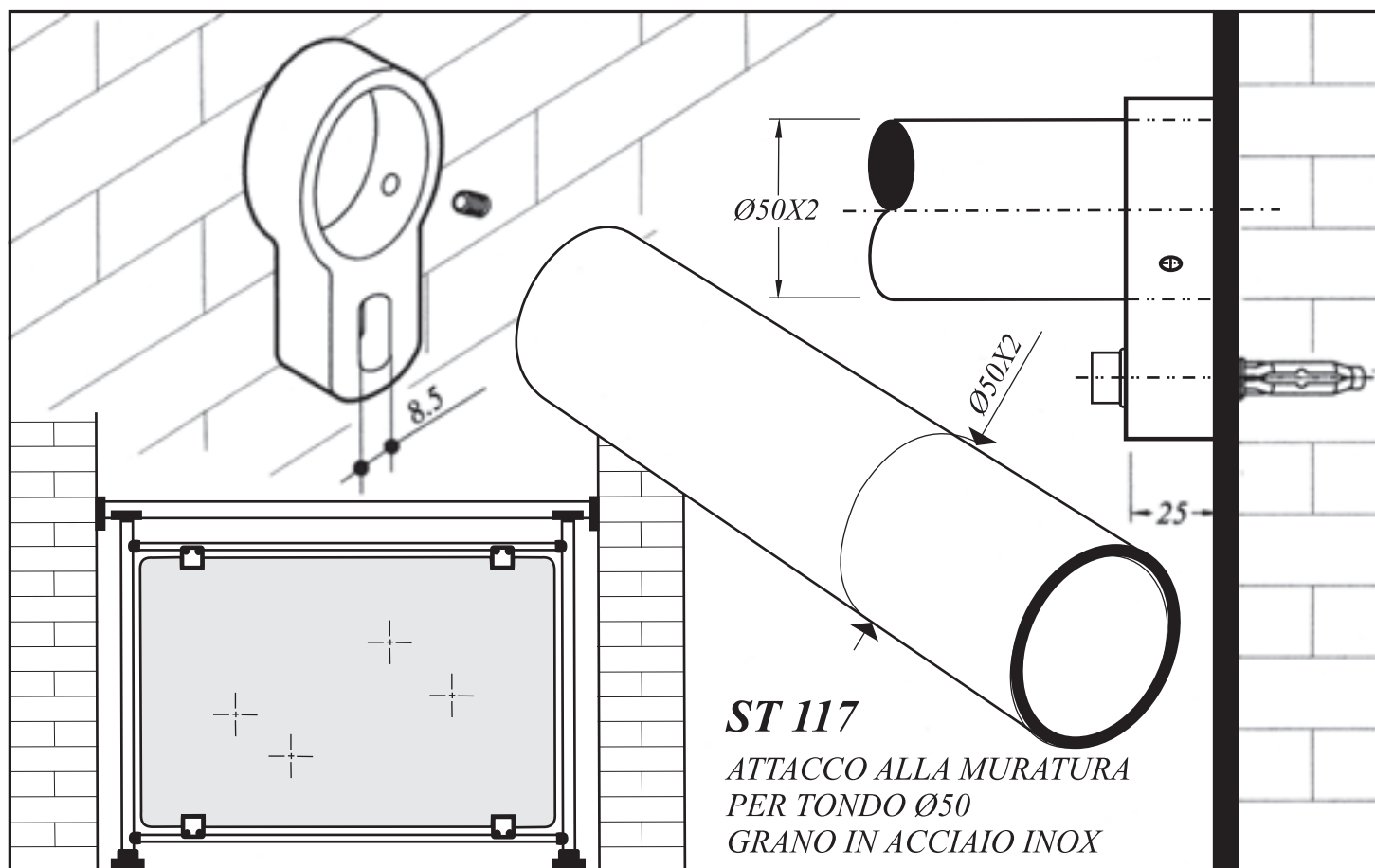
ST 130 SX

ATTACCO INCLINATO A 30° SX
PER UNIONE DI FISSAGGIO DELLE
BARRETTE Ø 20X3 SULLE TRAVERSE Ø 30X3.
GRANI M6X6 E VITE AUTOFILETTANTE
Ø4,8X19 IN ACCIAIO INOX.
TAPPO COPRITESTA IN NYLON NERO

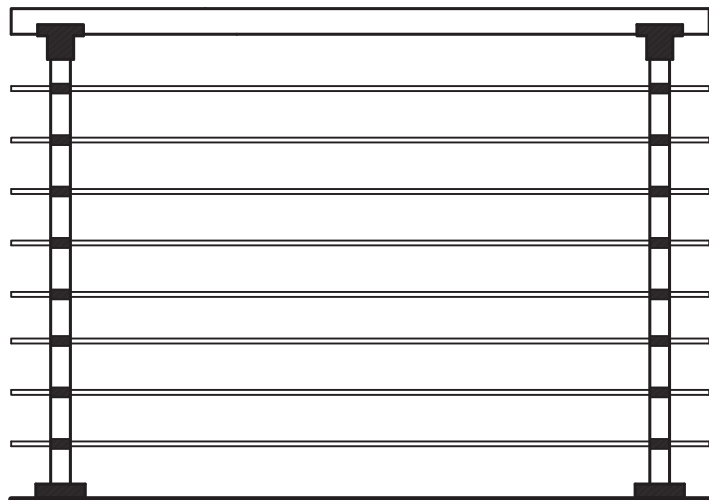


ST 129 DX

ATTACCO INCLINATO A 30° DX
PER UNIONE DI FISSAGGIO DELLE
BARRETTE Ø 20X3 SULLE TRAVERSE Ø 30X3.
GRANI M6X6 E VITE AUTOFILETTANTE
Ø4,8X19 IN ACCIAIO INOX.
TAPPO COPRITESTA IN NYLON NERO

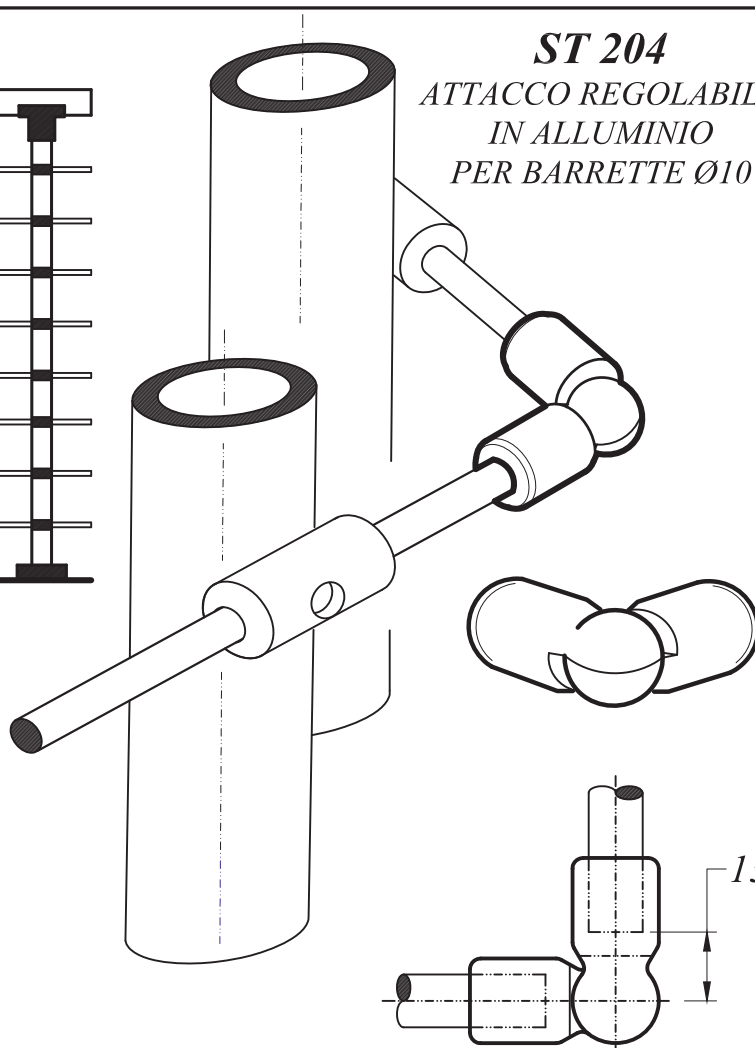


TIPOLOGIA PER INTERNI



ST 204

*ATTACCO REGOLABILE
IN ALLUMINIO
PER BARRETTE Ø10*

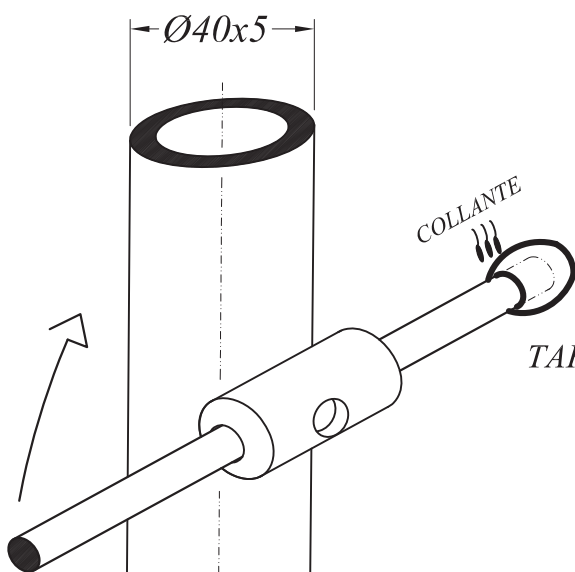


Ø40x5

COLLANTE

ST 175

*TAPPO IN ALLUMINIO
PER BARRETTE
TONDE Ø10*

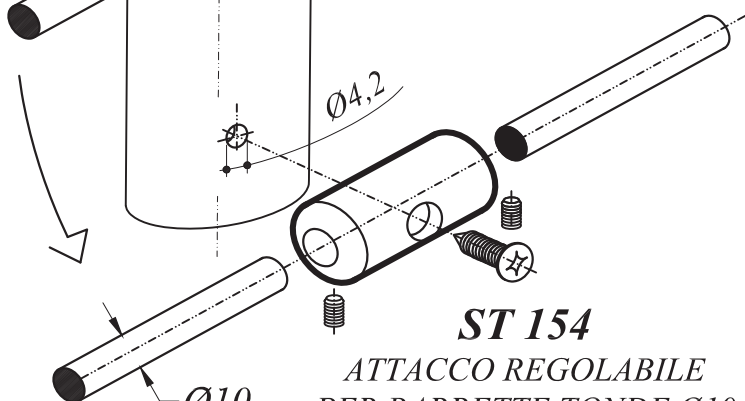


Ø4,2

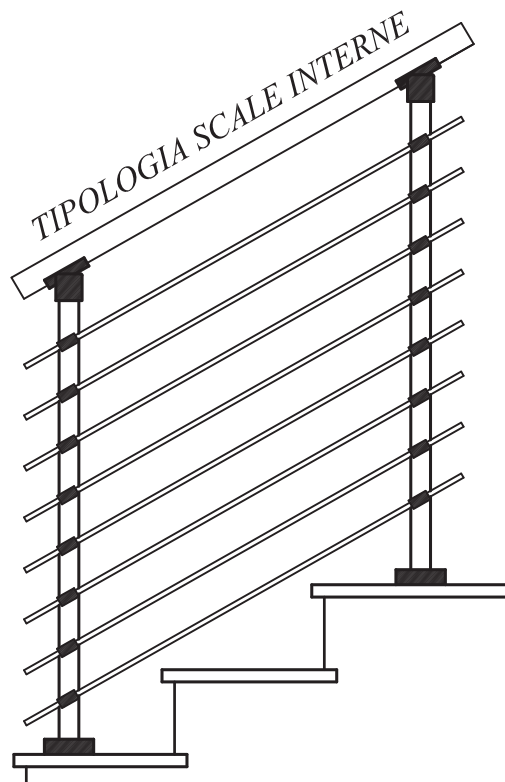
ST 154

*ATTACCO REGOLABILE
PER BARRETTE TONDE Ø10
GRANI E VITI IN INOX*

Ø10

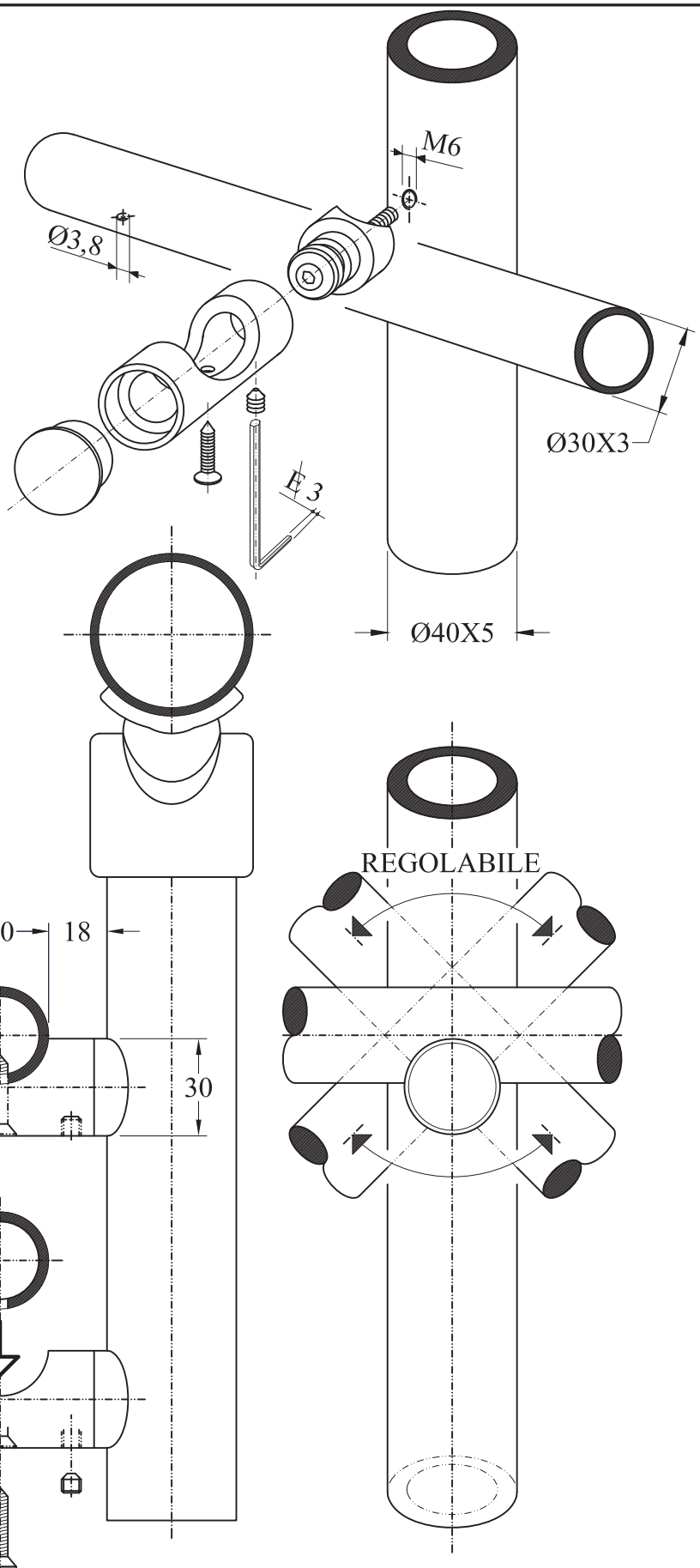
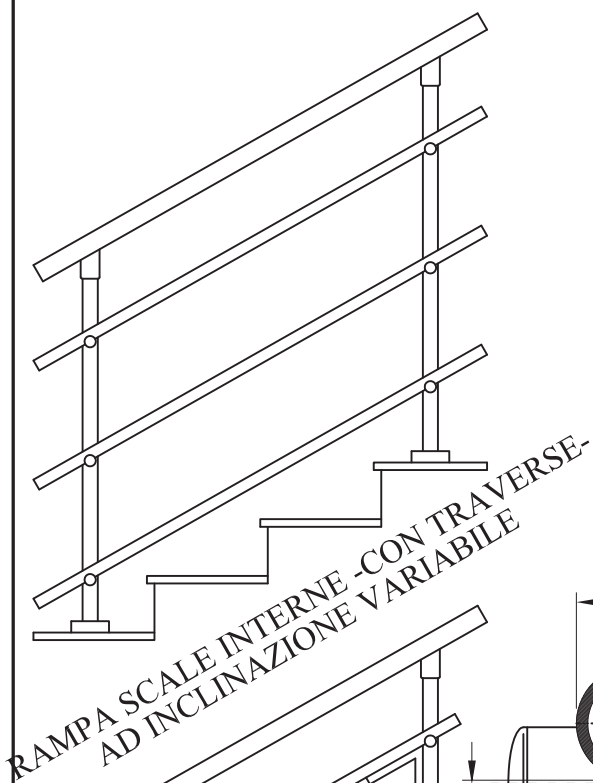


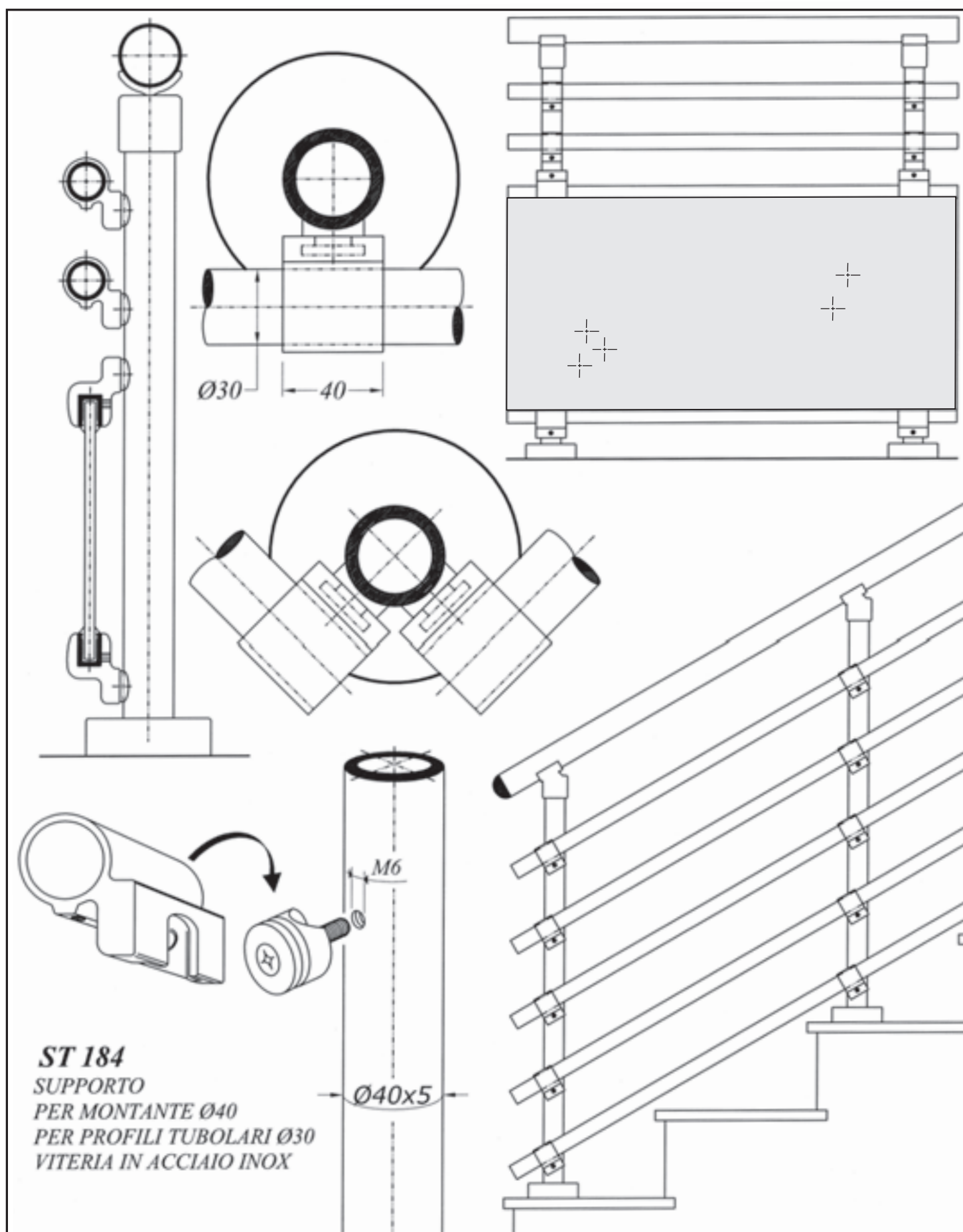
TIPOLOGIA SCALE INTERNE

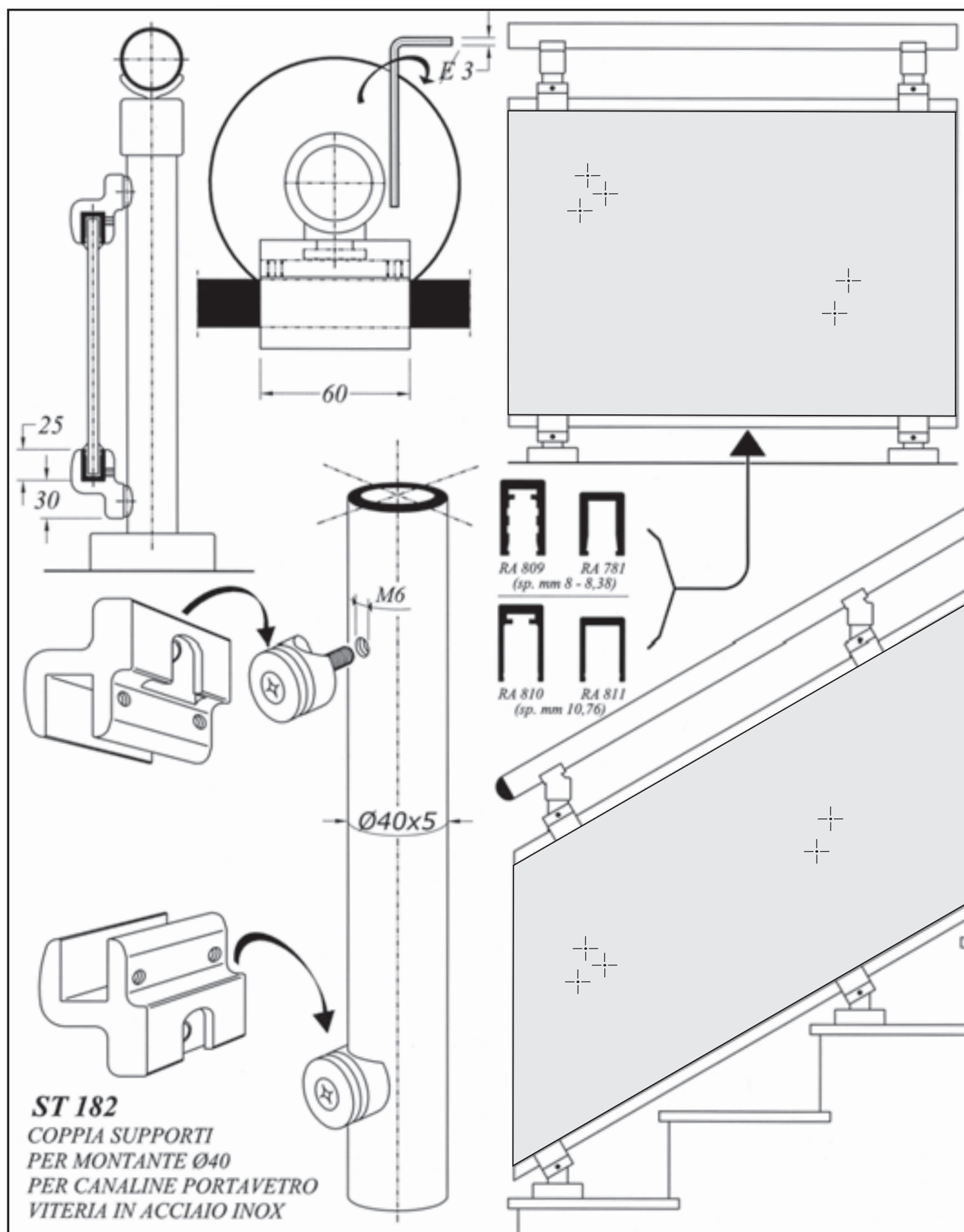


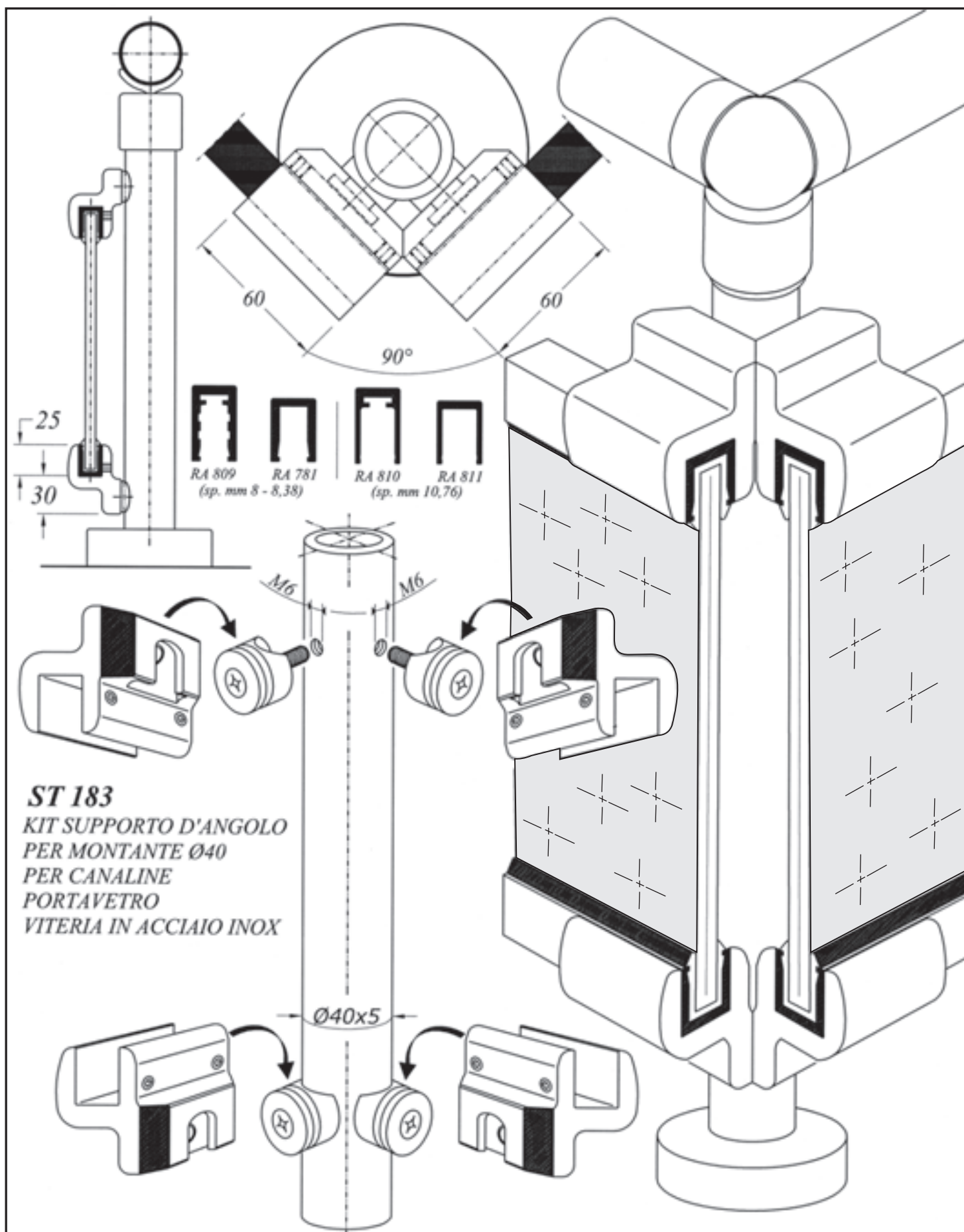
ST 170

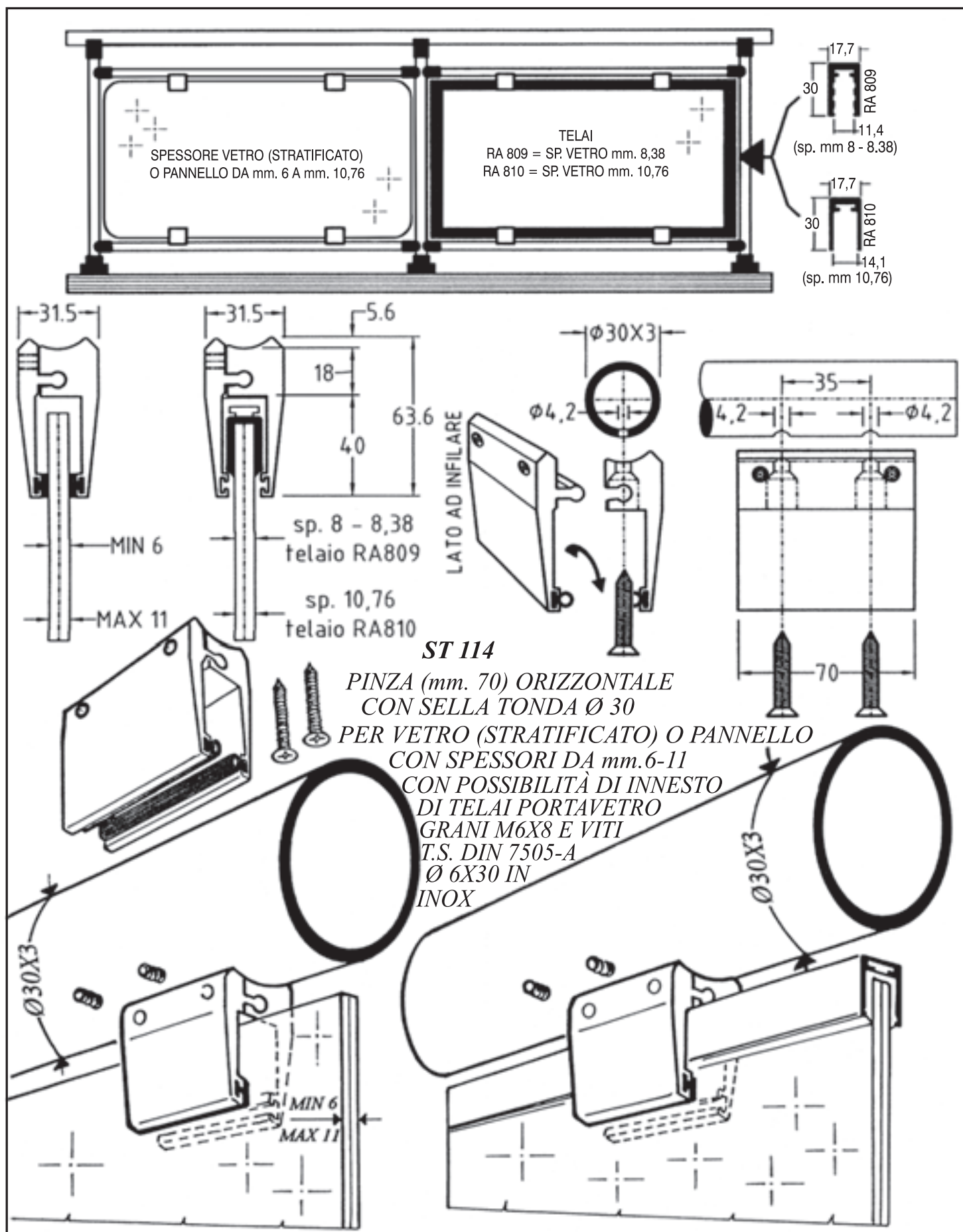
SUPPORTO REGOLABILE
PER TRAVERSA Ø30X3
GRANI E VITI IN ACCIAIO INOX











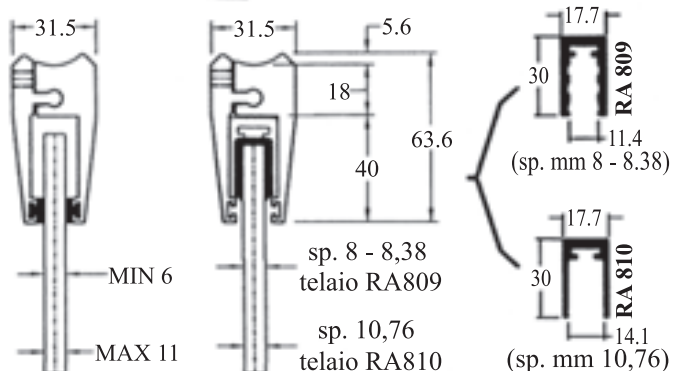
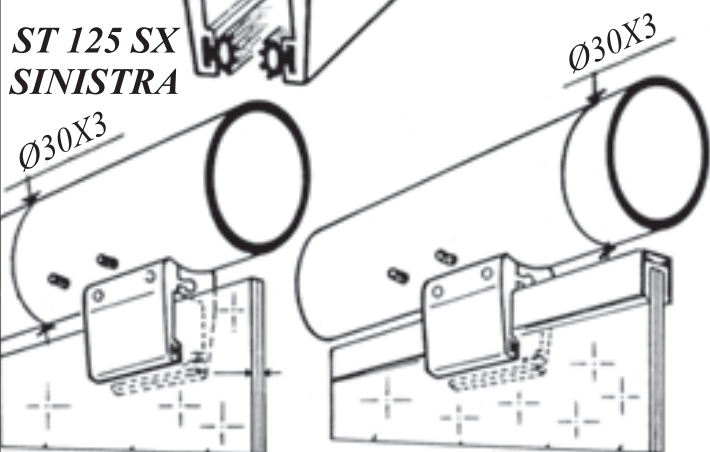
*Applicazione pinza in
orizzontale sul lato sinistro
(salendo) = richiedere la sinistra.*

**ST 124 DX
ST 125 SX**

*PINZA (mm.70) ORIZZONTALE
INCLINATA A 30° (DX o SX)
CON SELLA TONDA Ø30
PER VETRO (STRATIFICATO)
O PANNELLO CON SPESSORI
DA mm 6 A mm 11
CON POSSIBILITÀ DI INNESTO
DI TELAI PORTAVETRO.
GRANI M6X8
E VITE T.S. DIN7505-A Ø 6X30
IN ACCIAIO INOX*

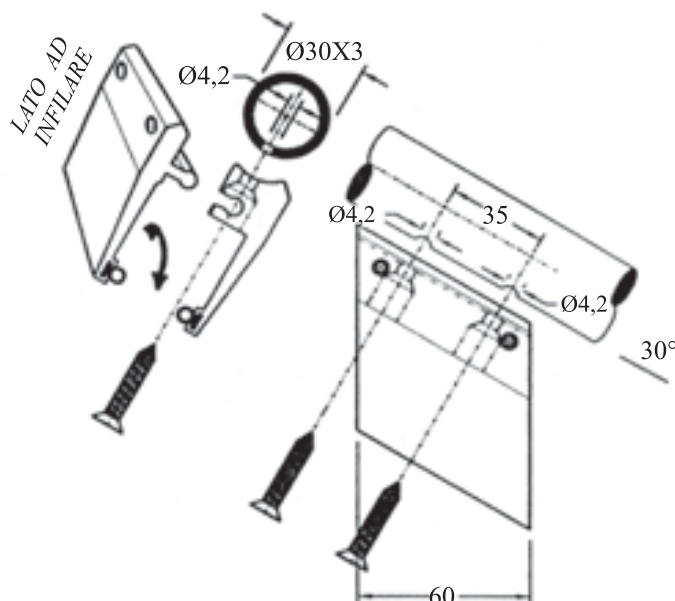
*Applicazione pinza in
orizzontale sul lato destro
(salendo) = richiedere la destra.*

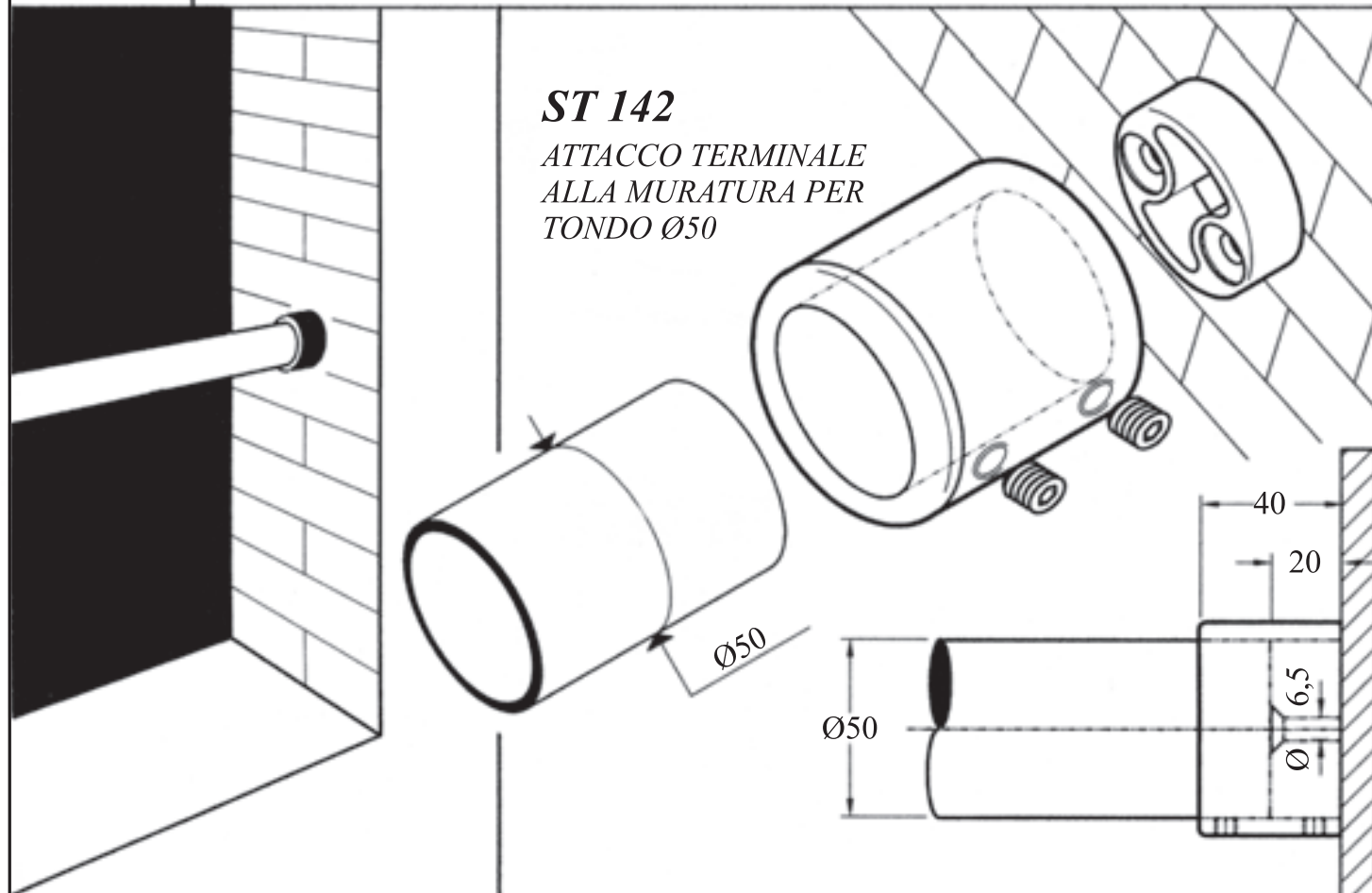
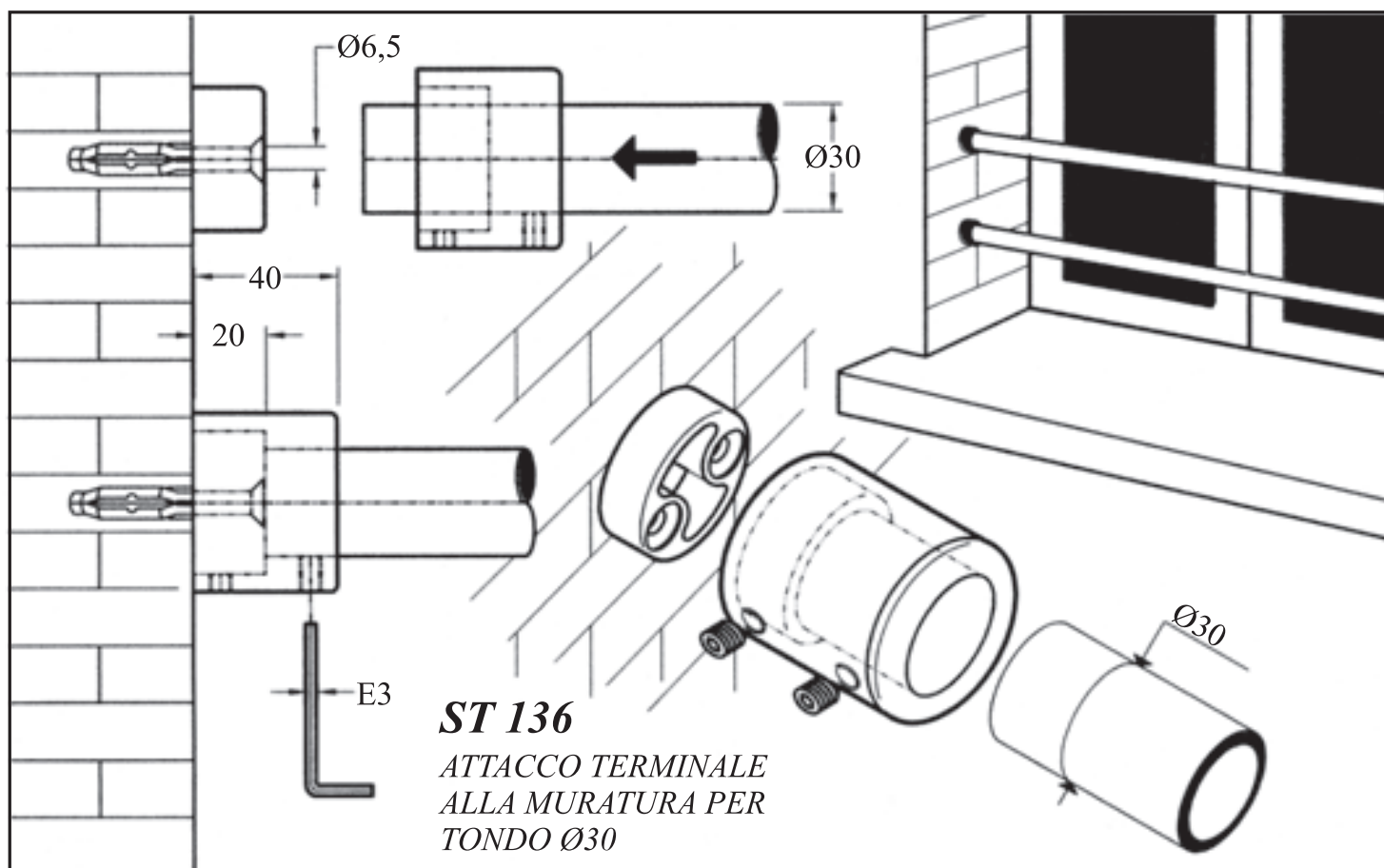
**ST 125 SX
SINISTRA**



**ST 124 DX
DESTRA**

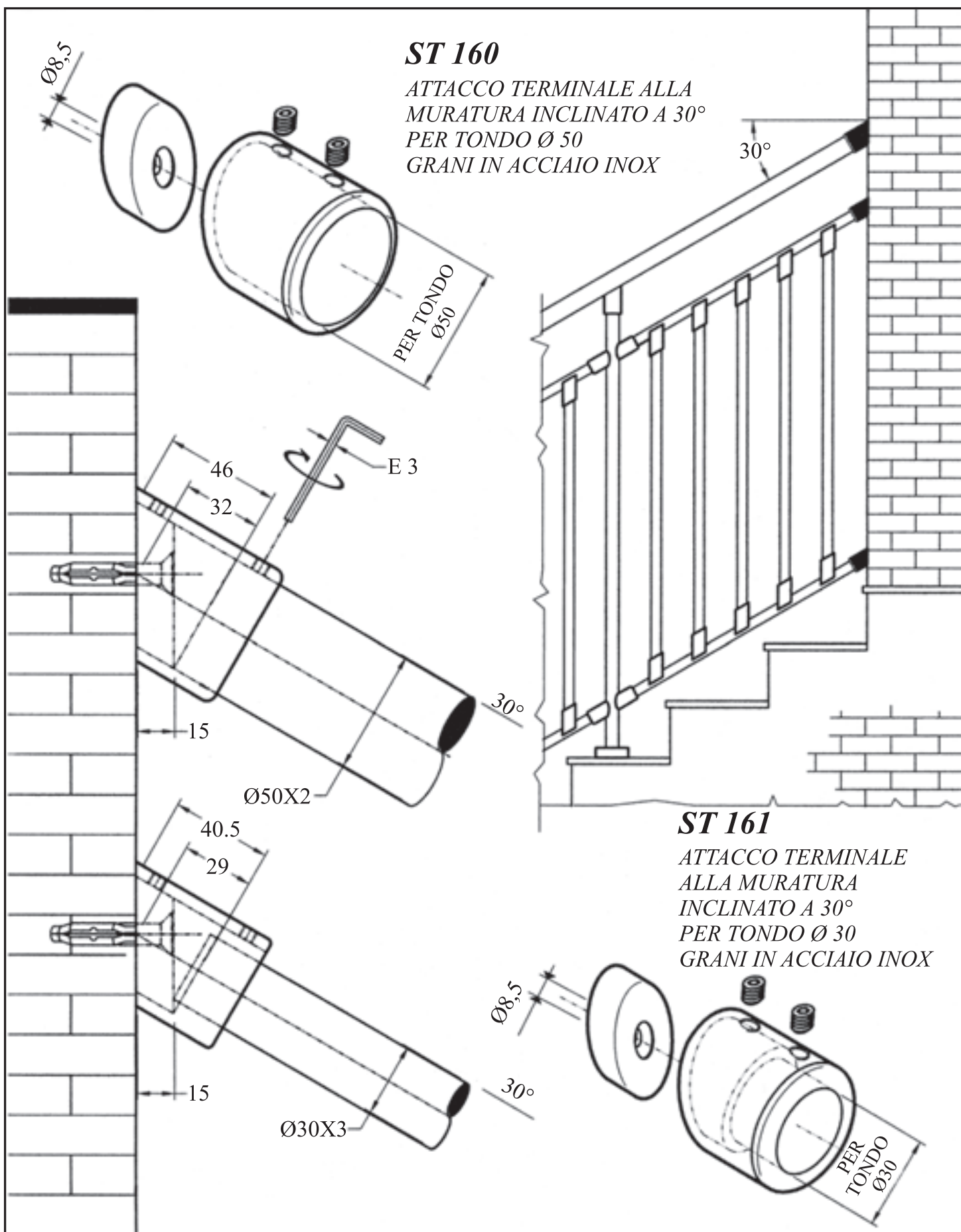
Lavorazione:

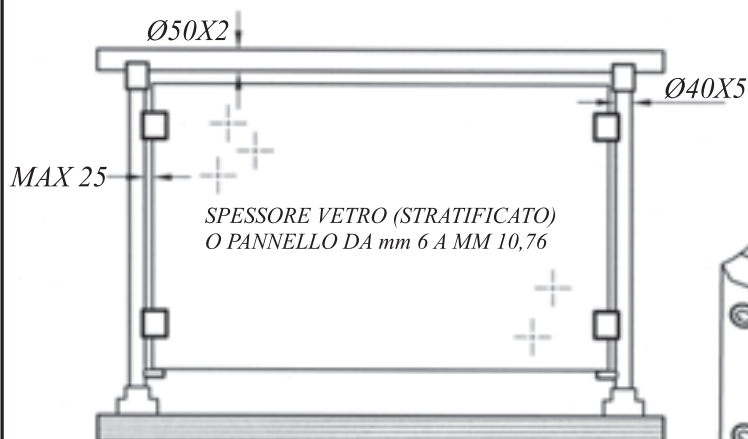




ST 160

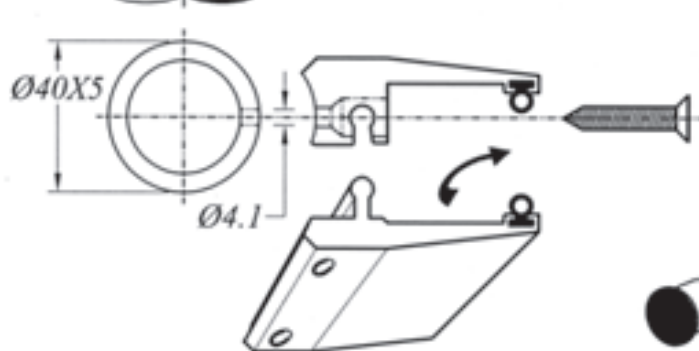
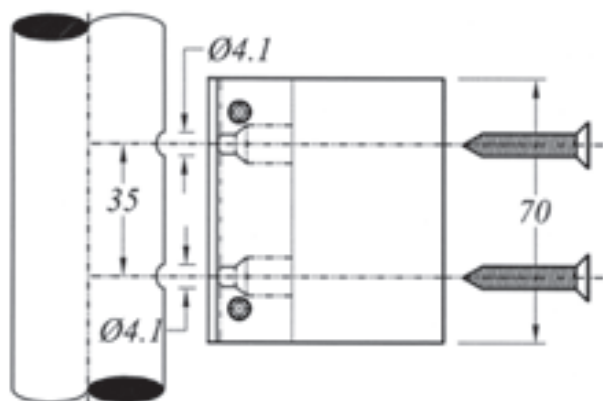
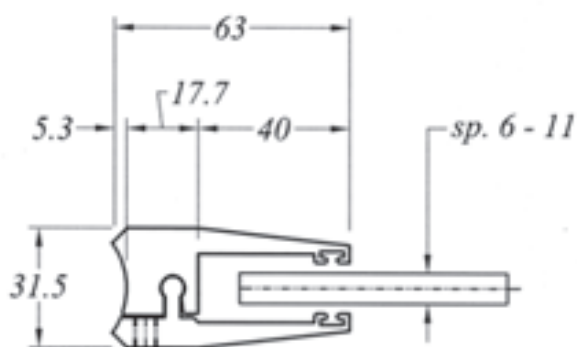
ATTACCO TERMINALE ALLA
MURATURA INCLINATO A 30°
PER TONDO Ø 50
GRANI IN ACCIAIO INOX



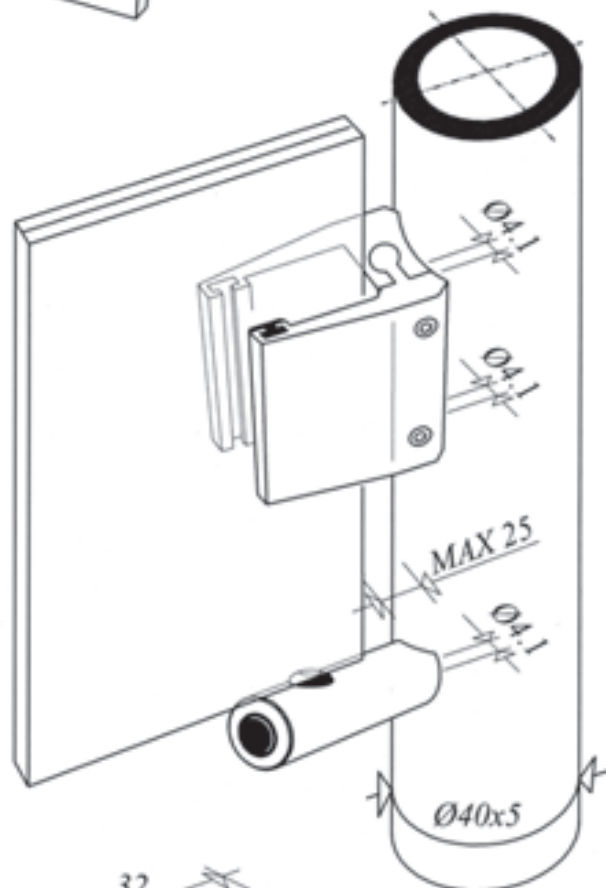


ST 176

PINZA (mm70) VERTICALE
CON SELLA TONDA Ø40
PER VETRO (STRATIFICATO)
O PANNELLO
CON SPESSORI DA mm 6-11
GRANI M6X8 E VITI Ø4.8X25
T.S.P. CROCE IN INOX

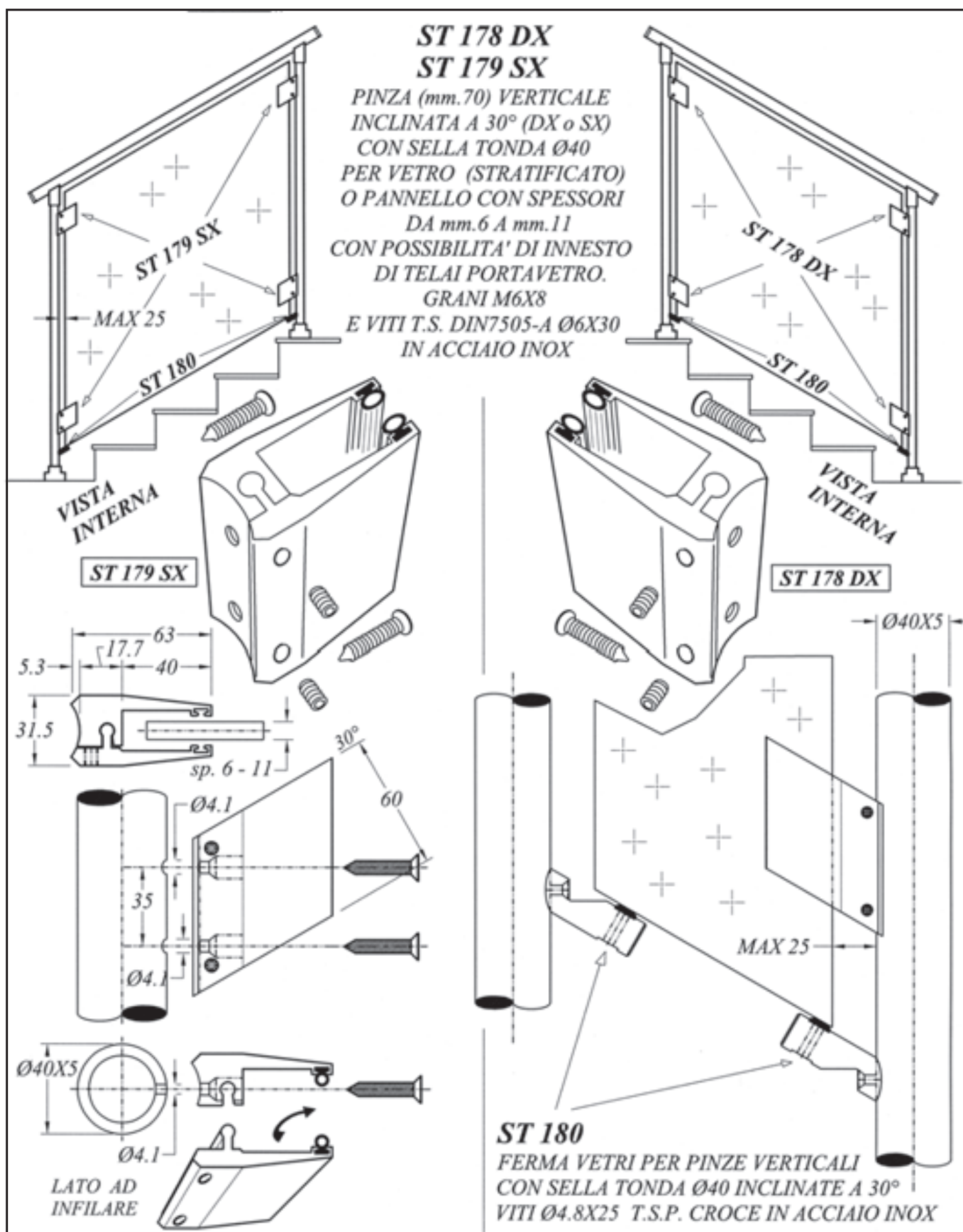


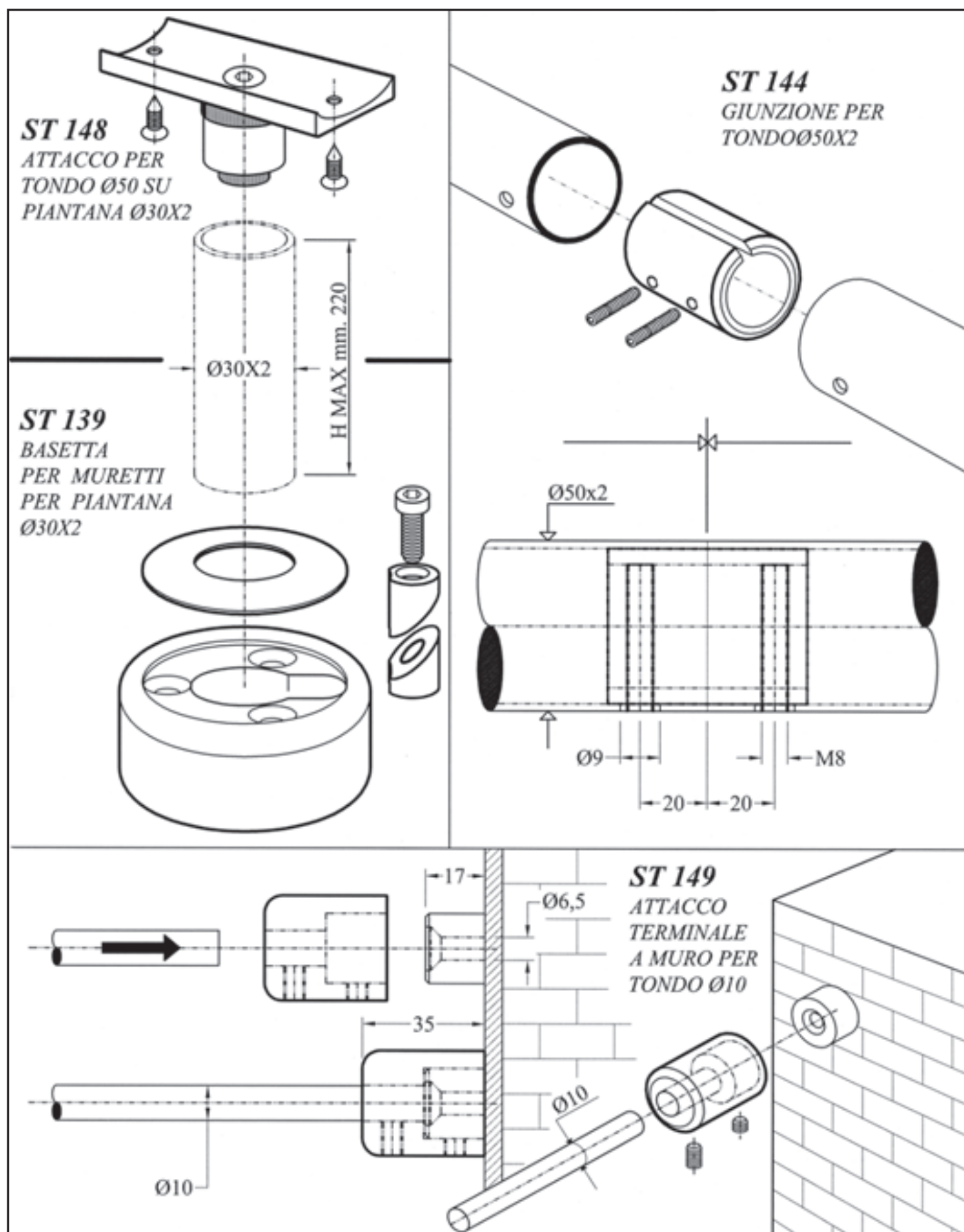
LATO AD INFILARE

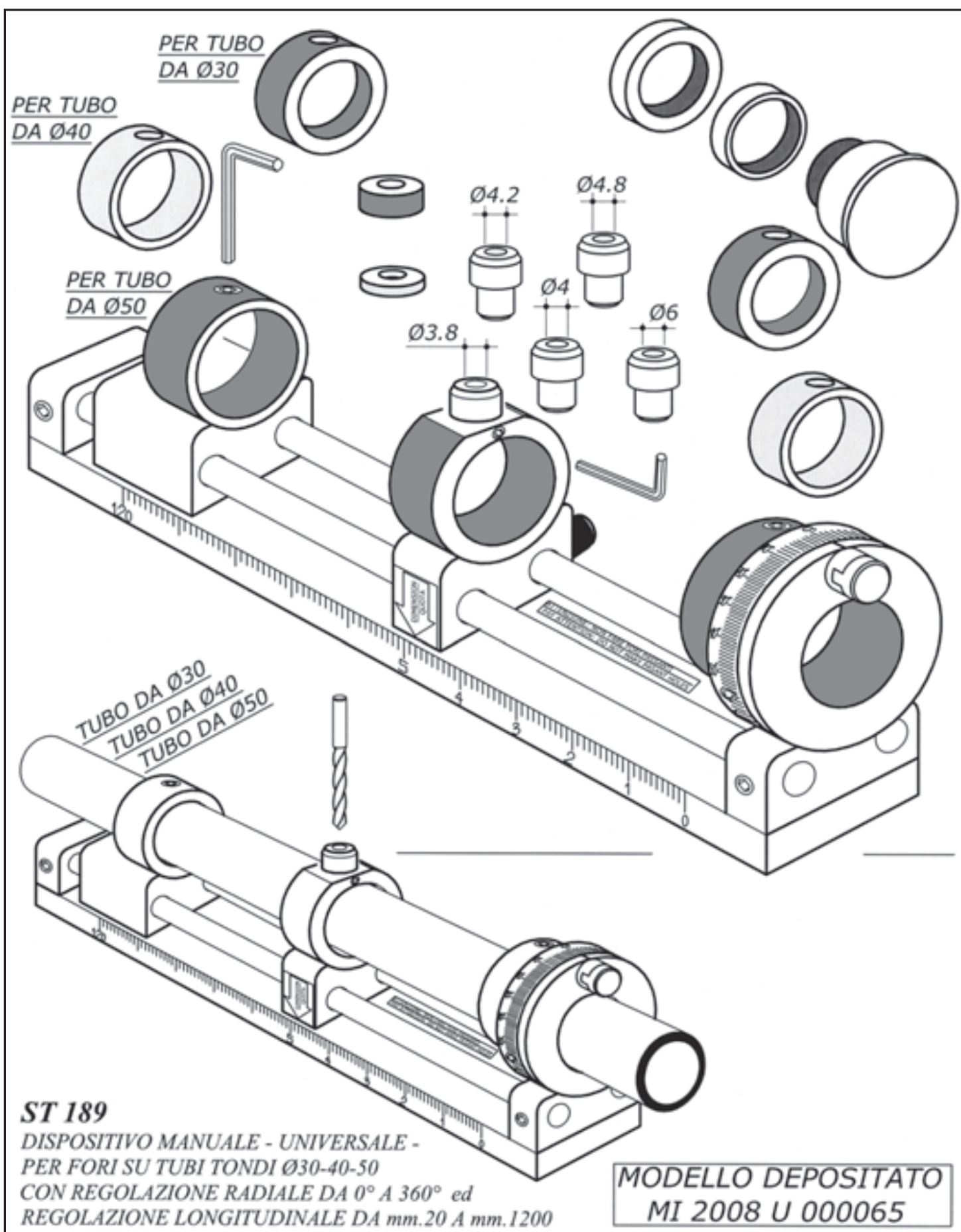


ST 177

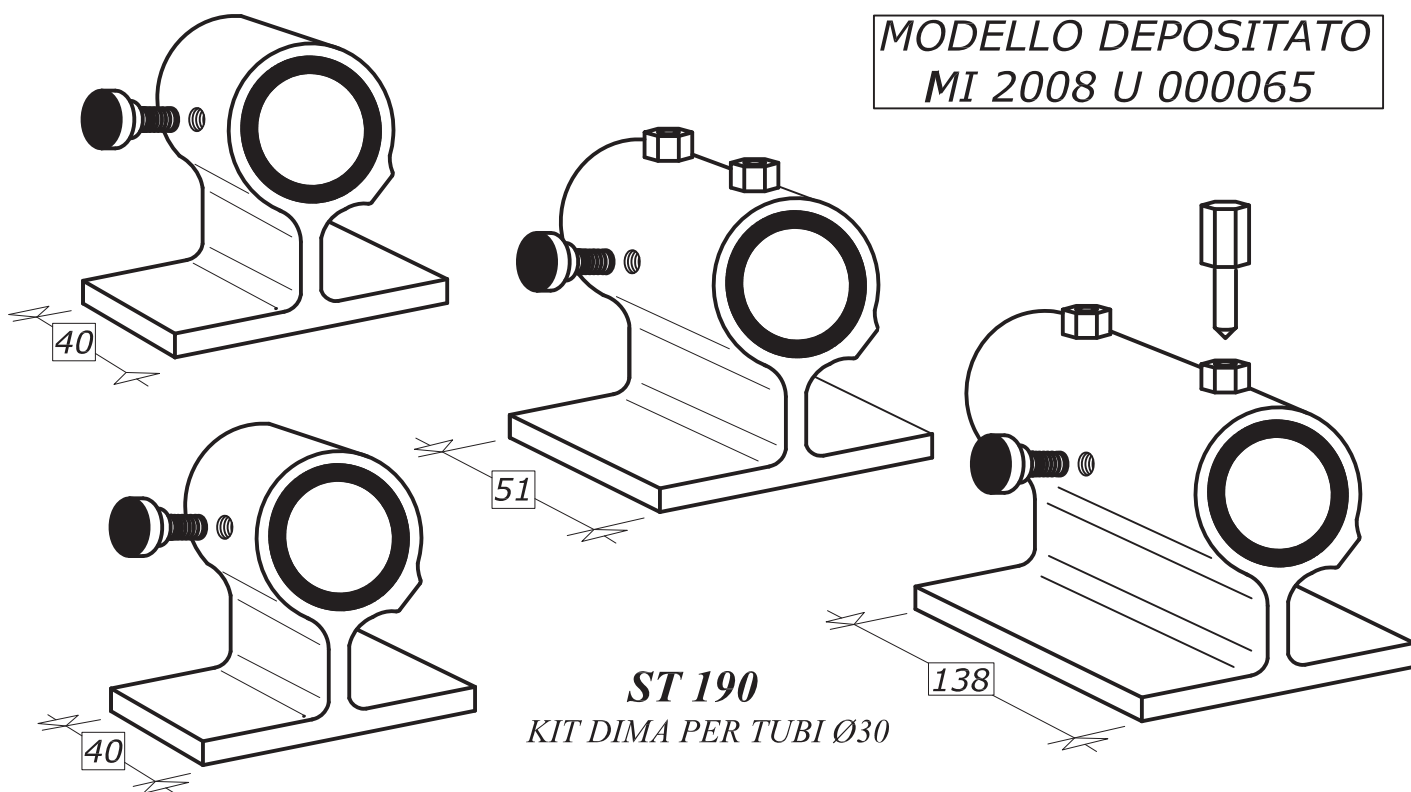
FERMA VETRI
PER PINZE VERTICALI
CON SELLA TONDA Ø40
VITI Ø4.8X25 T.S.P. CROCE
IN ACCIAIO INOX



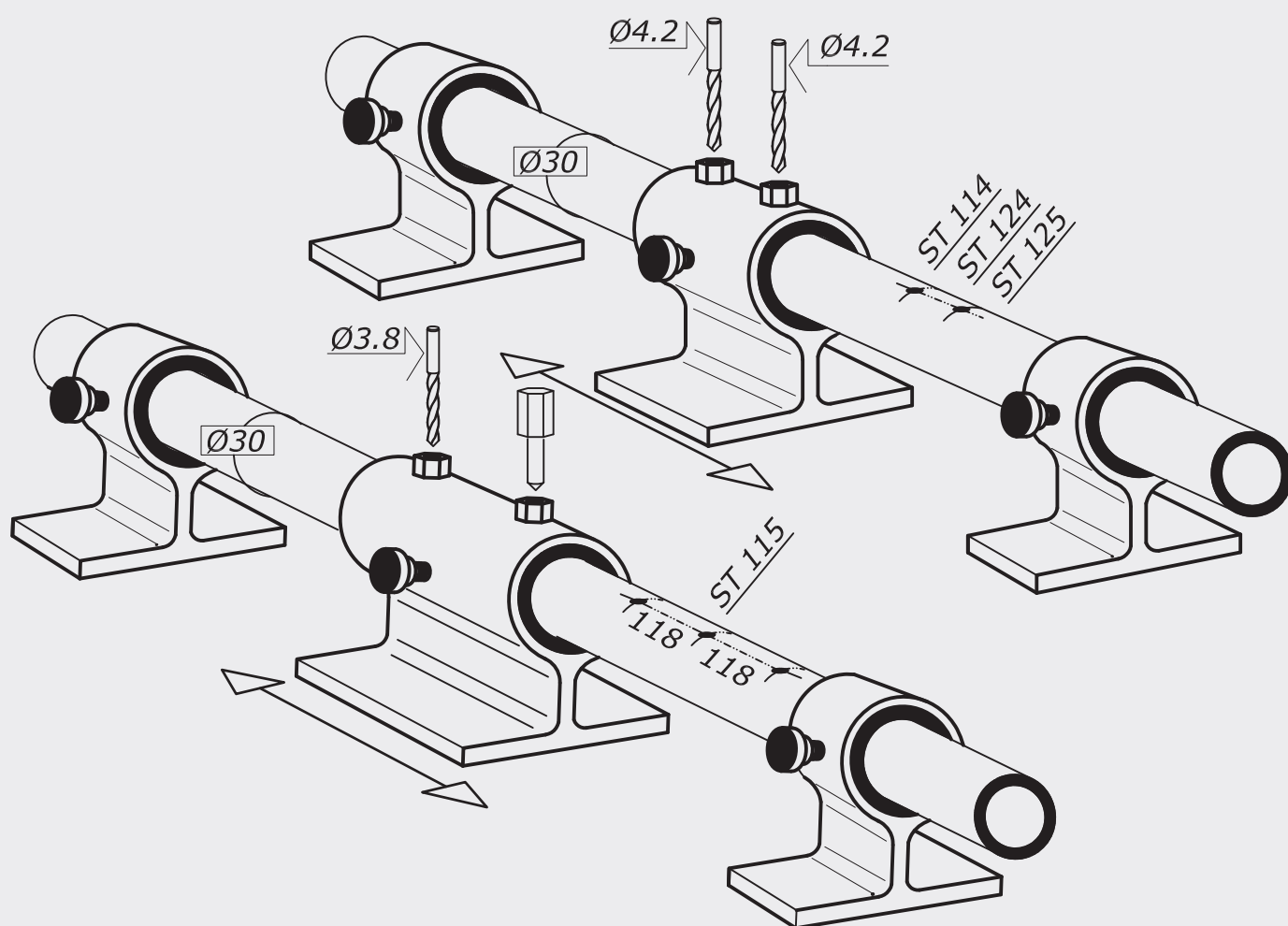


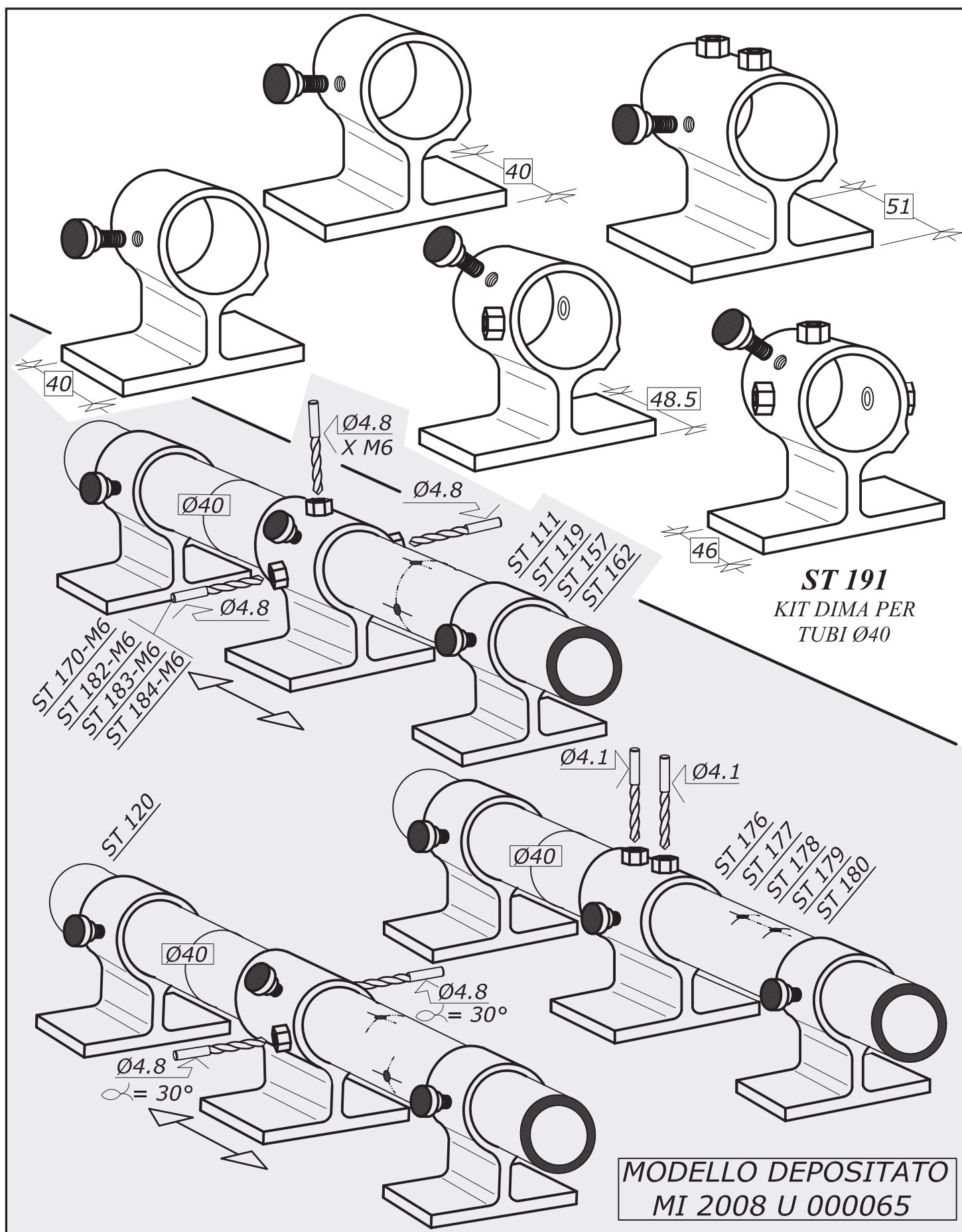


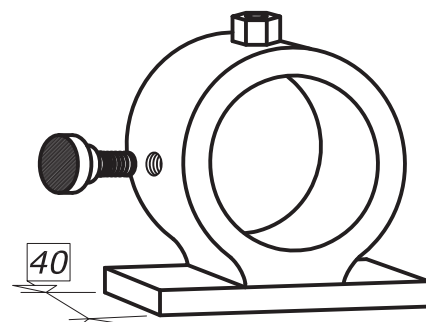
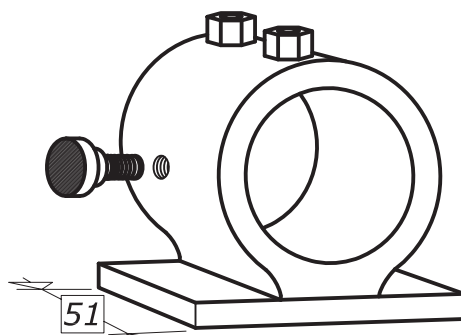
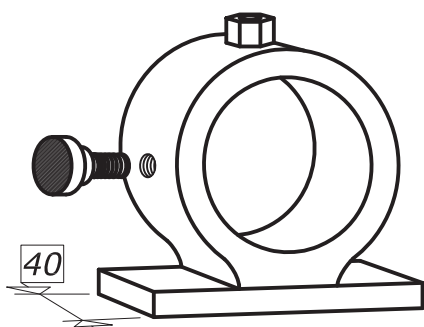
MODELLO DEPOSITATO
MI 2008 U 000065



ST 190
KIT DIMA PER TUBI Ø30



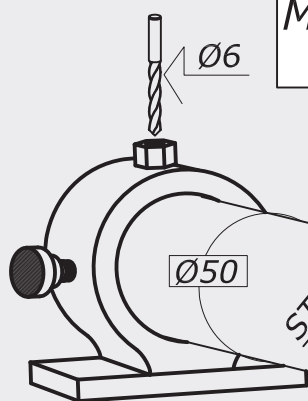
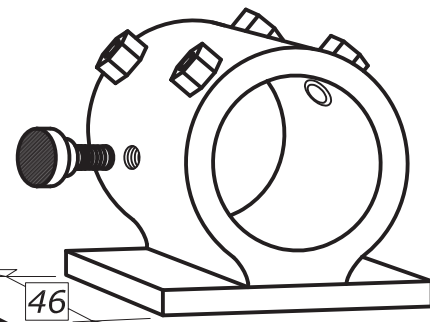




ST 192

KIT DIMA PER TUBI Ø50

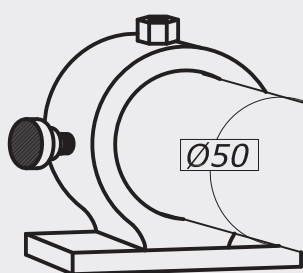
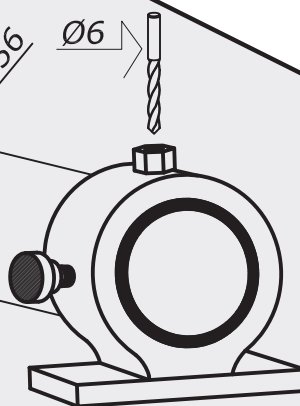
MODELLO DEPOSITATO
MI 2008 U 000065



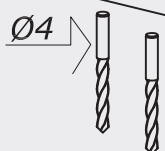
Ø50

50

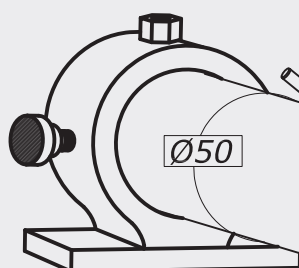
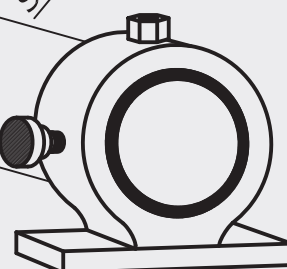
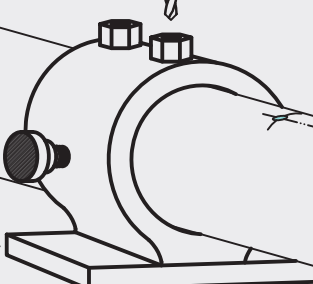
ST 131
ST 132
ST 133
ST 135
ST 143
ST 146
ST 152
ST 156
ST 163
ST 164
ST 165
ST 171
ST 172
ST 173
ST 174
ST 181



$\varnothing 50$

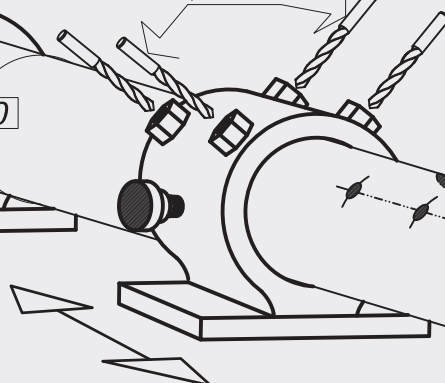


ST 167
ST 168
ST 169

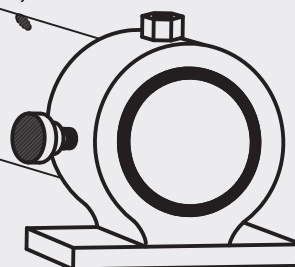


Ø50

Ø3.75

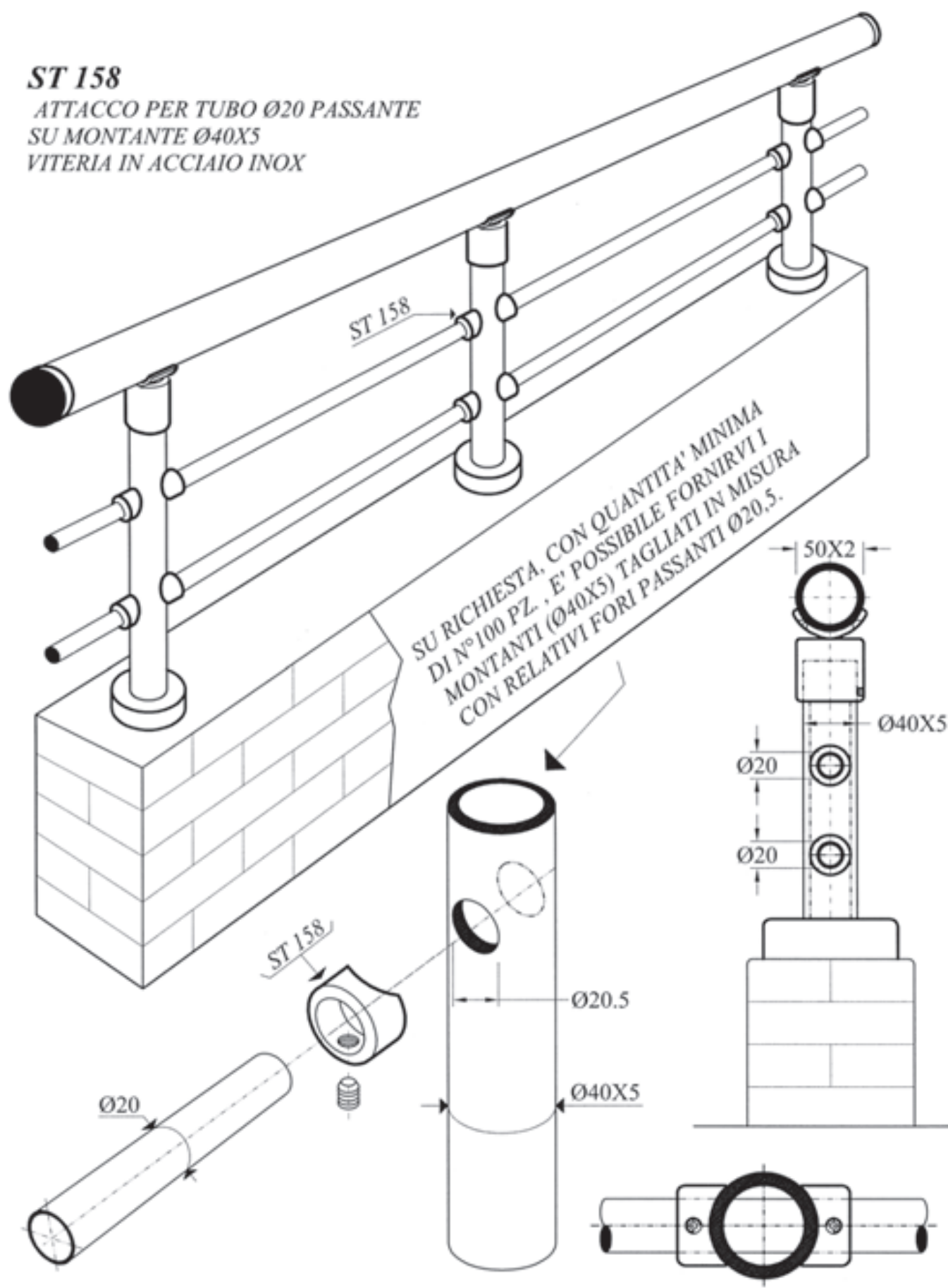


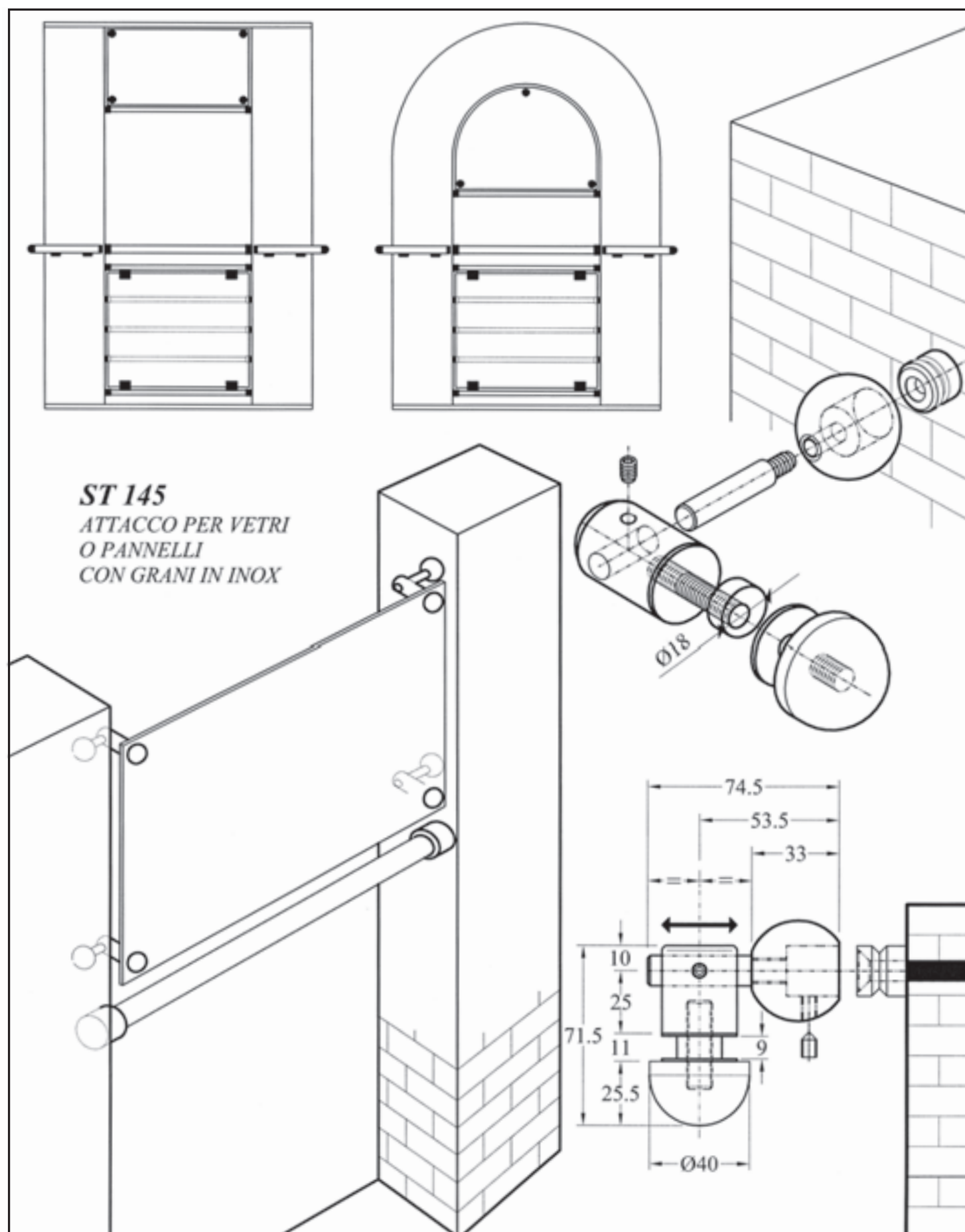
ST 113
ST 122

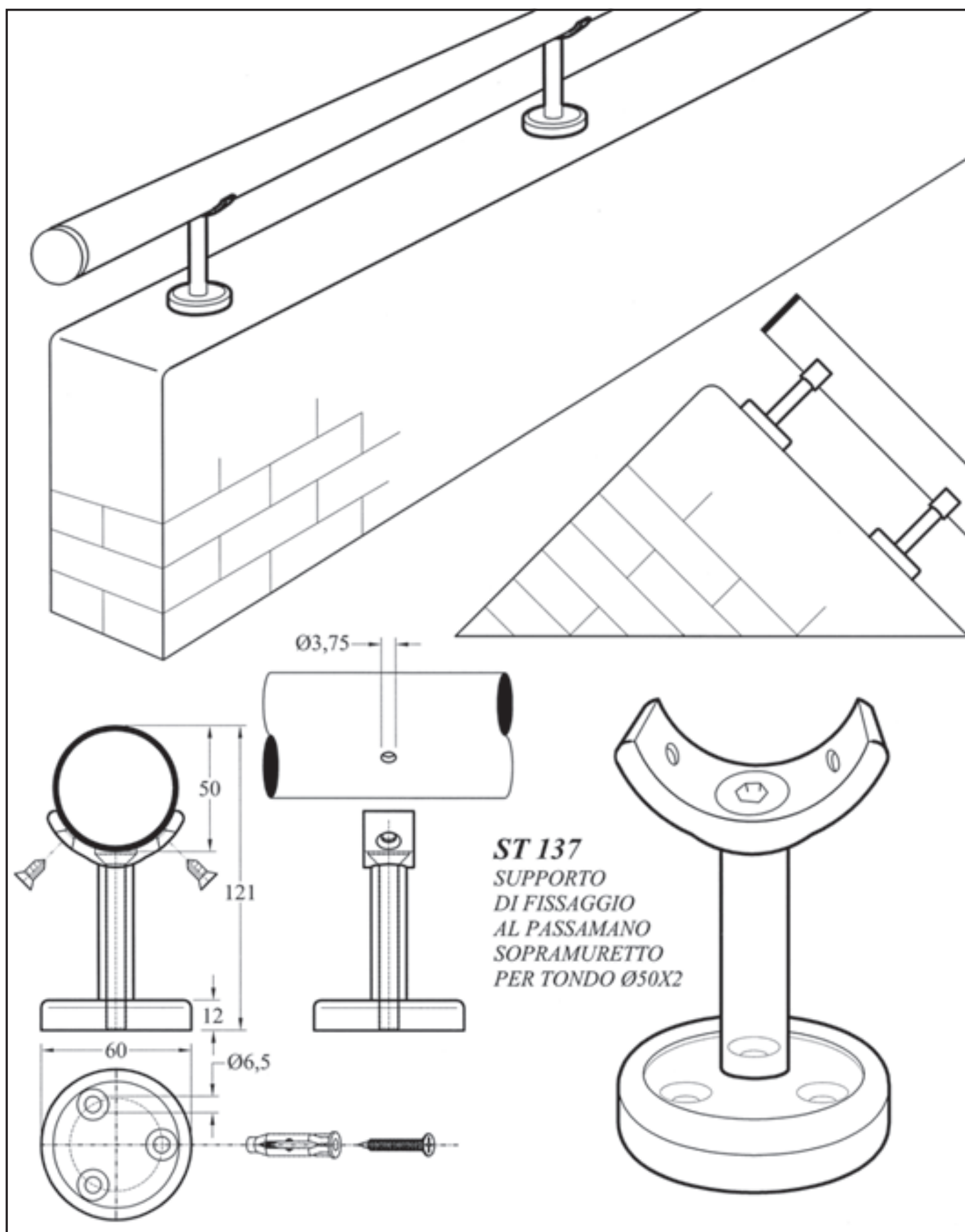


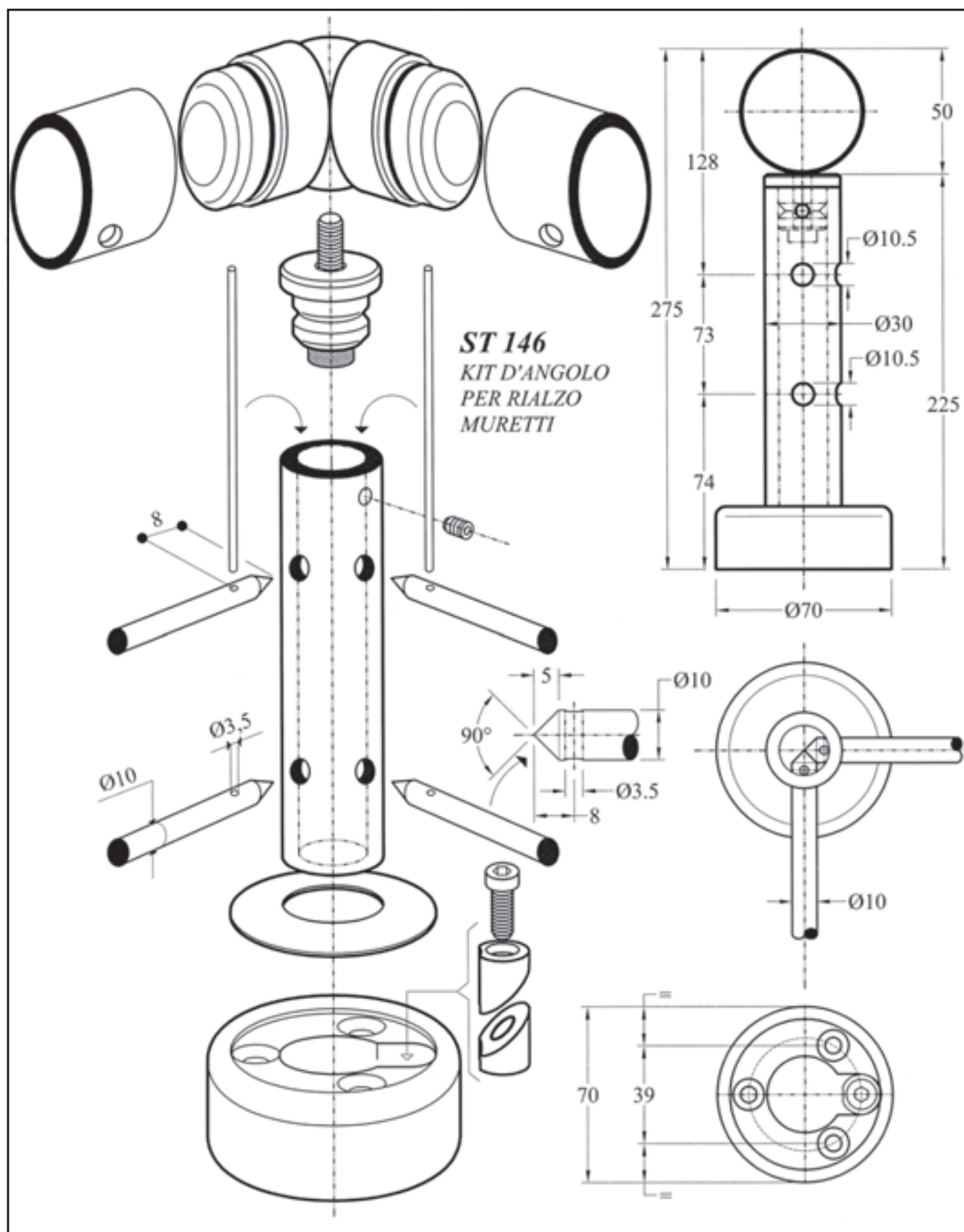
ST 158

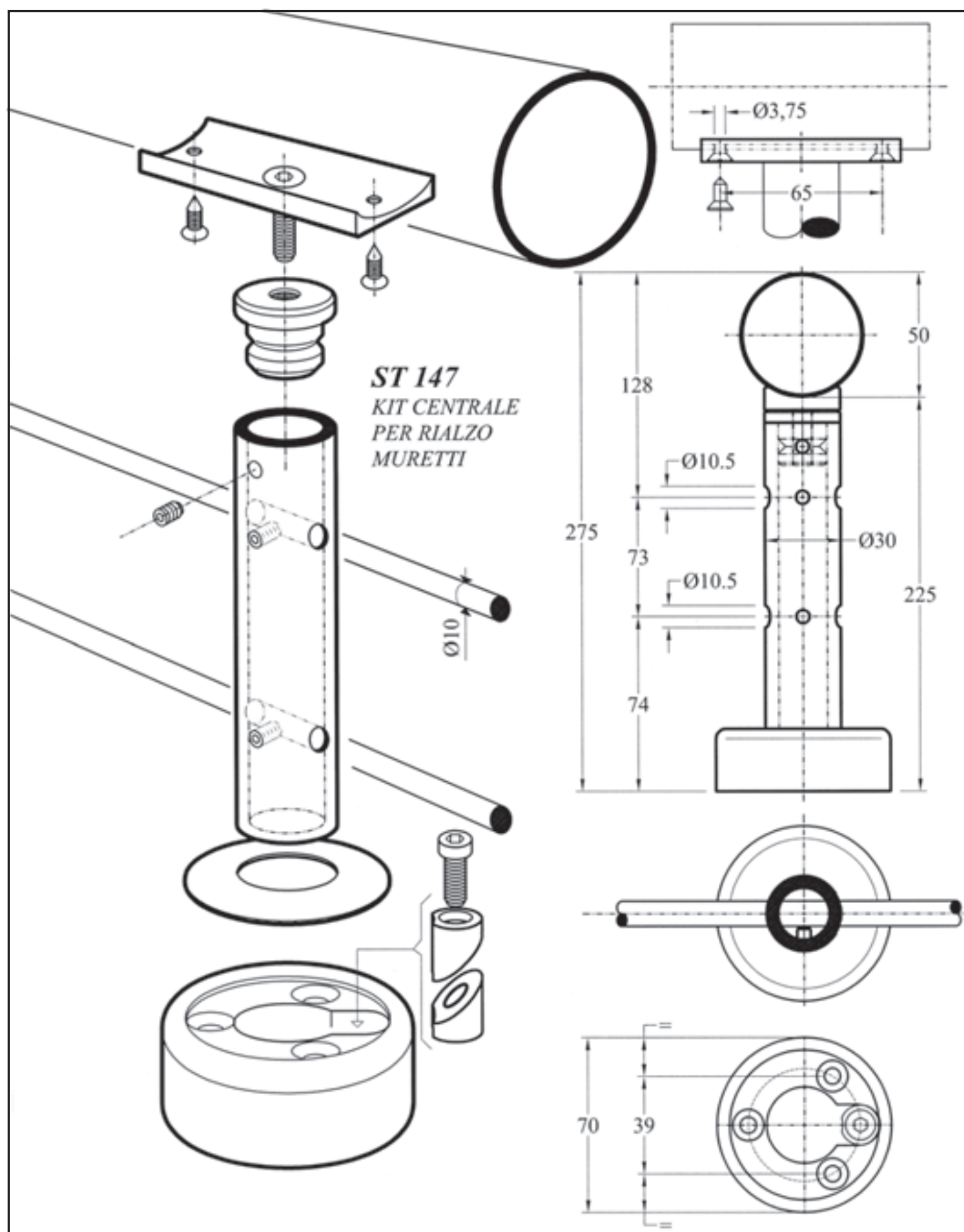
ATTACCO PER TUBO Ø20 PASSANTE
SU MONTANTE Ø40X5
VITERIA IN ACCIAIO INOX

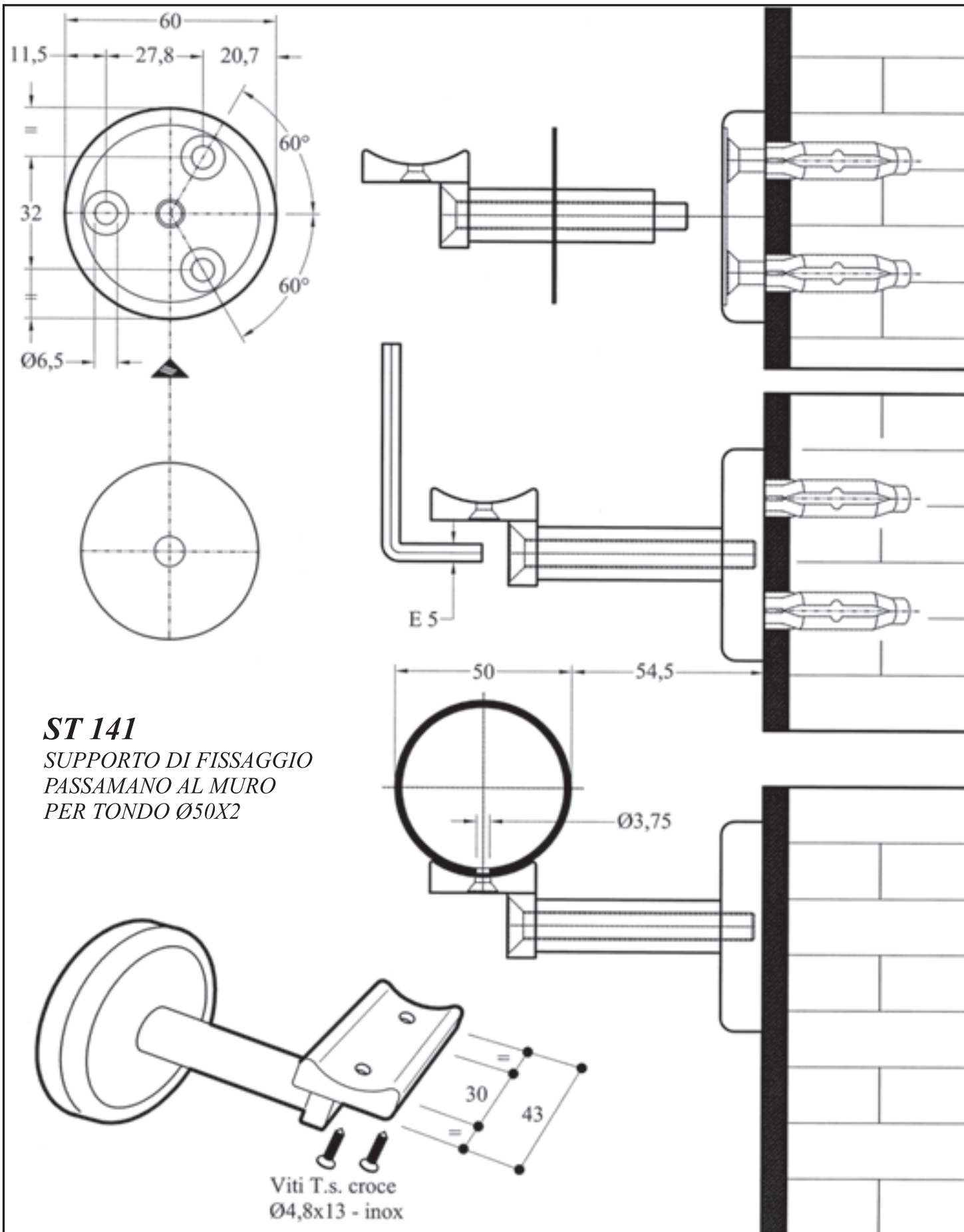


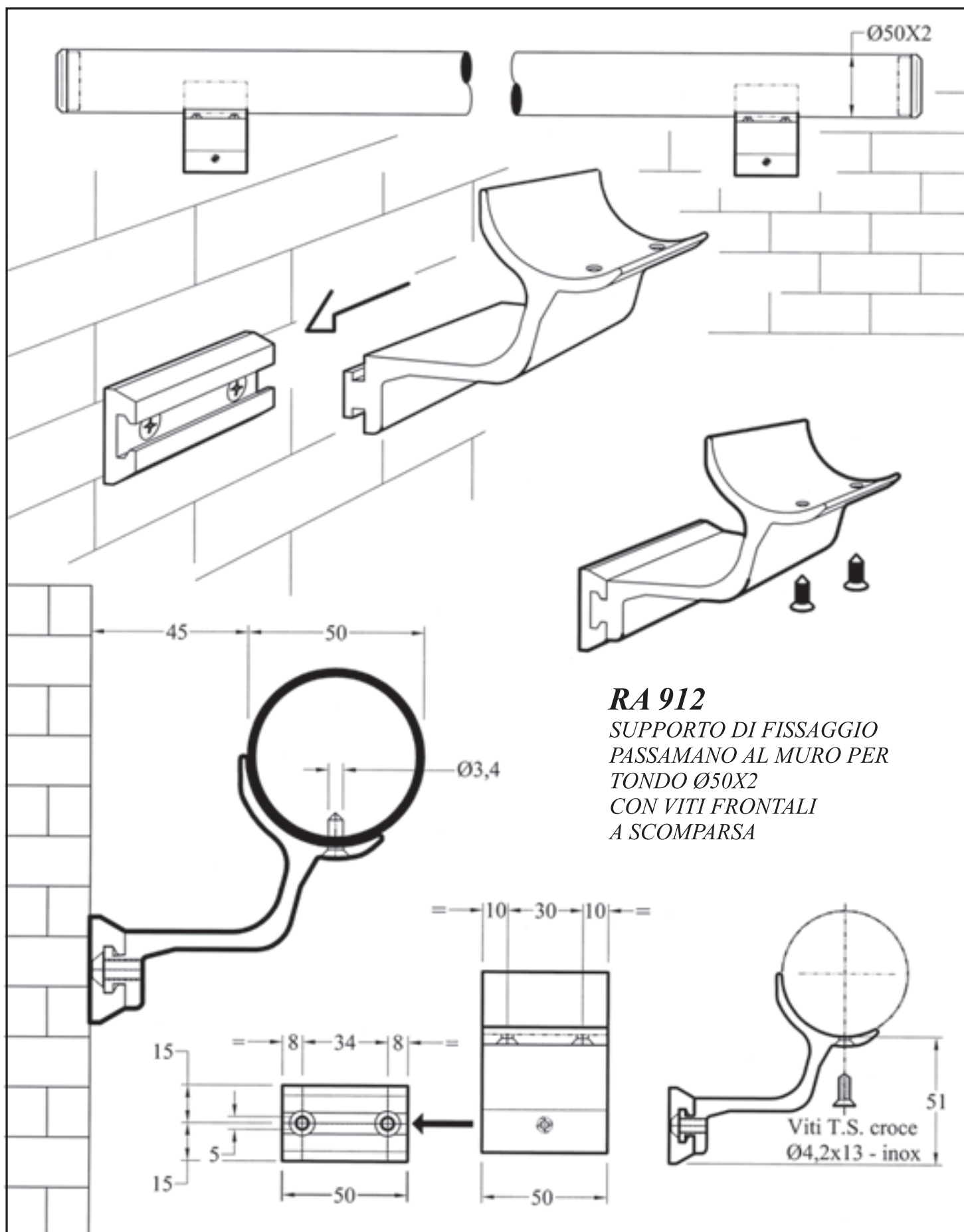






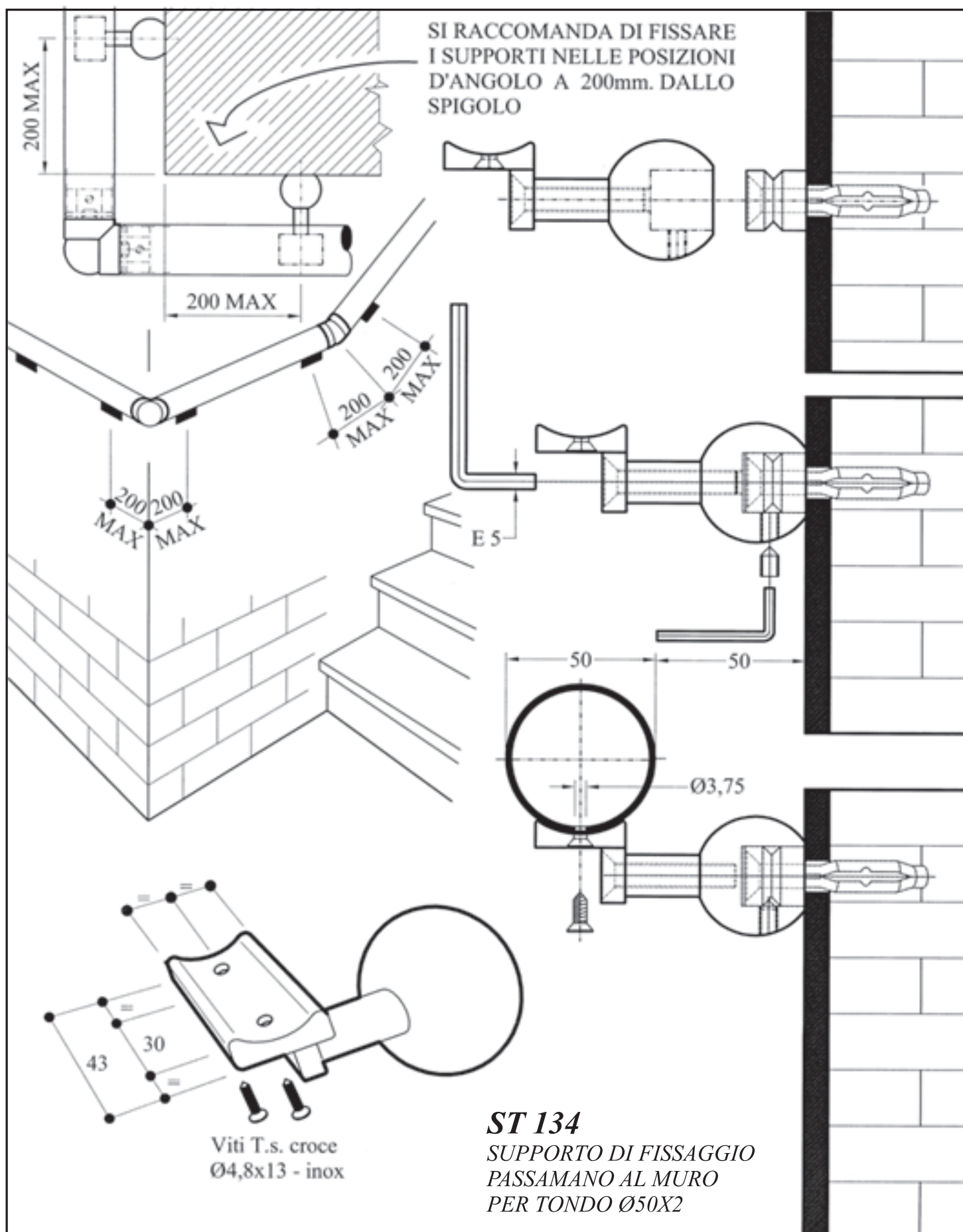


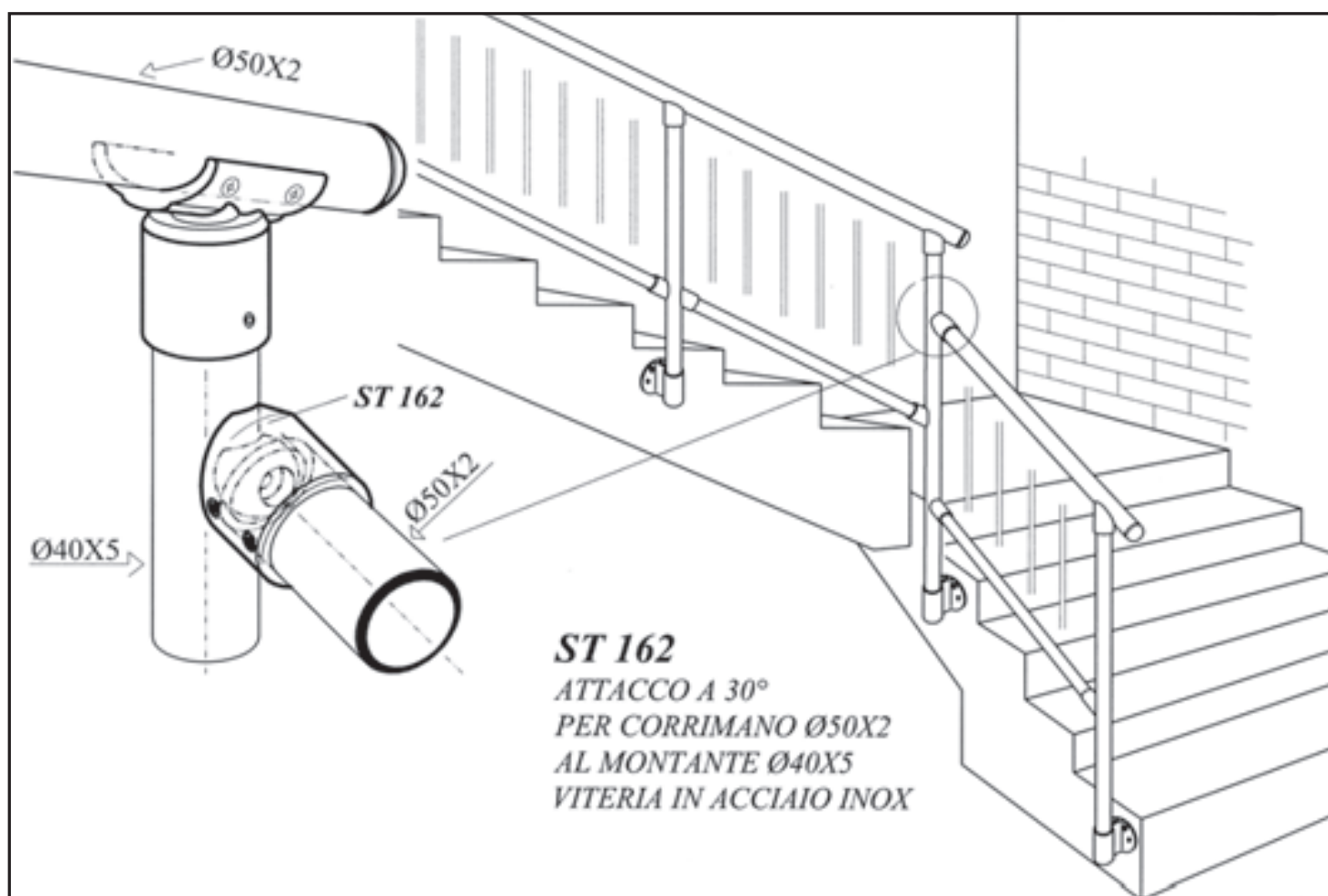




RA 912

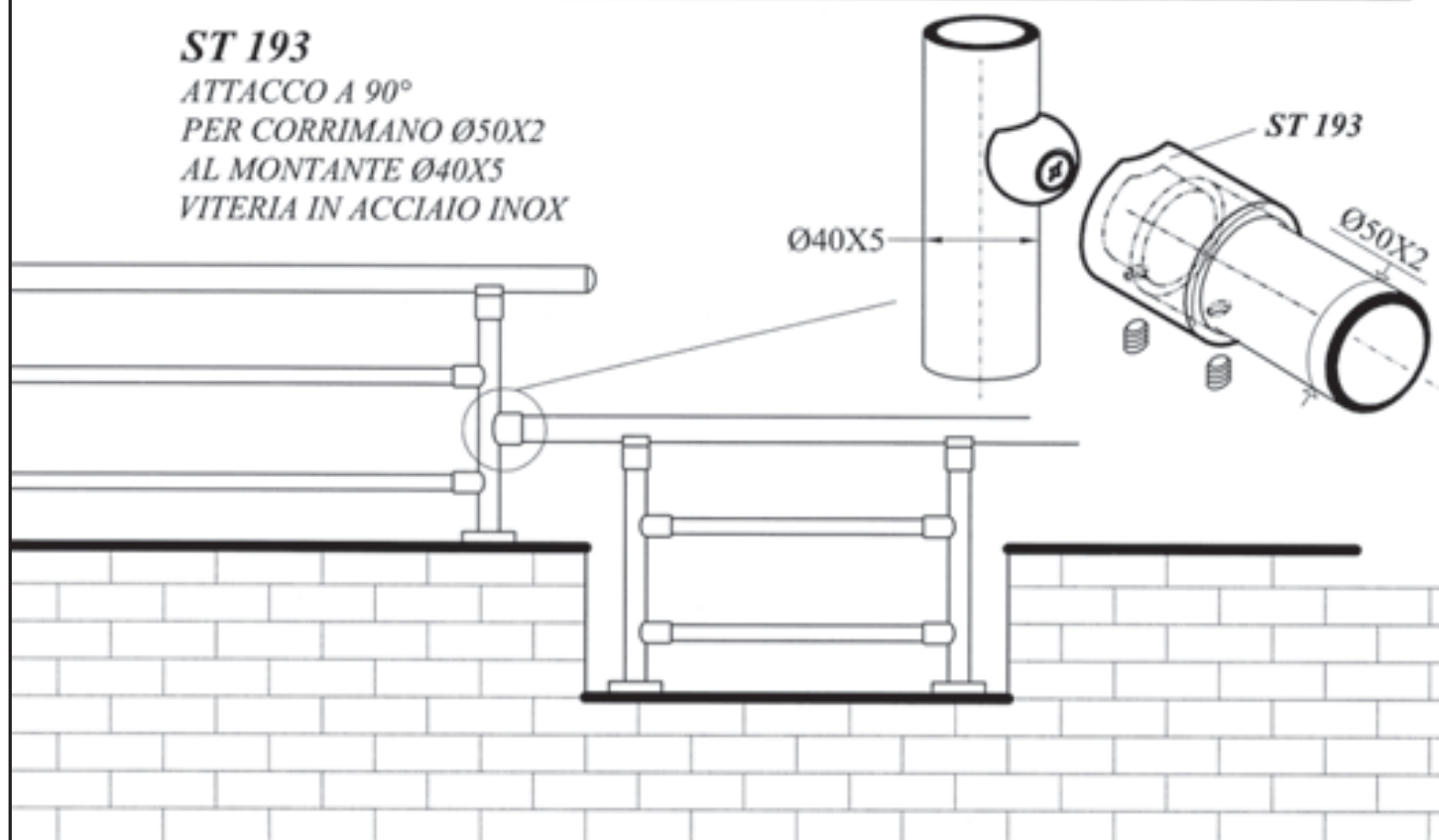
SUPPORTO DI FISSAGGIO
PASSAMANO AL MURO PER
TONDO Ø50X2
CON VITI FRONTALI
A SCOMPARSA

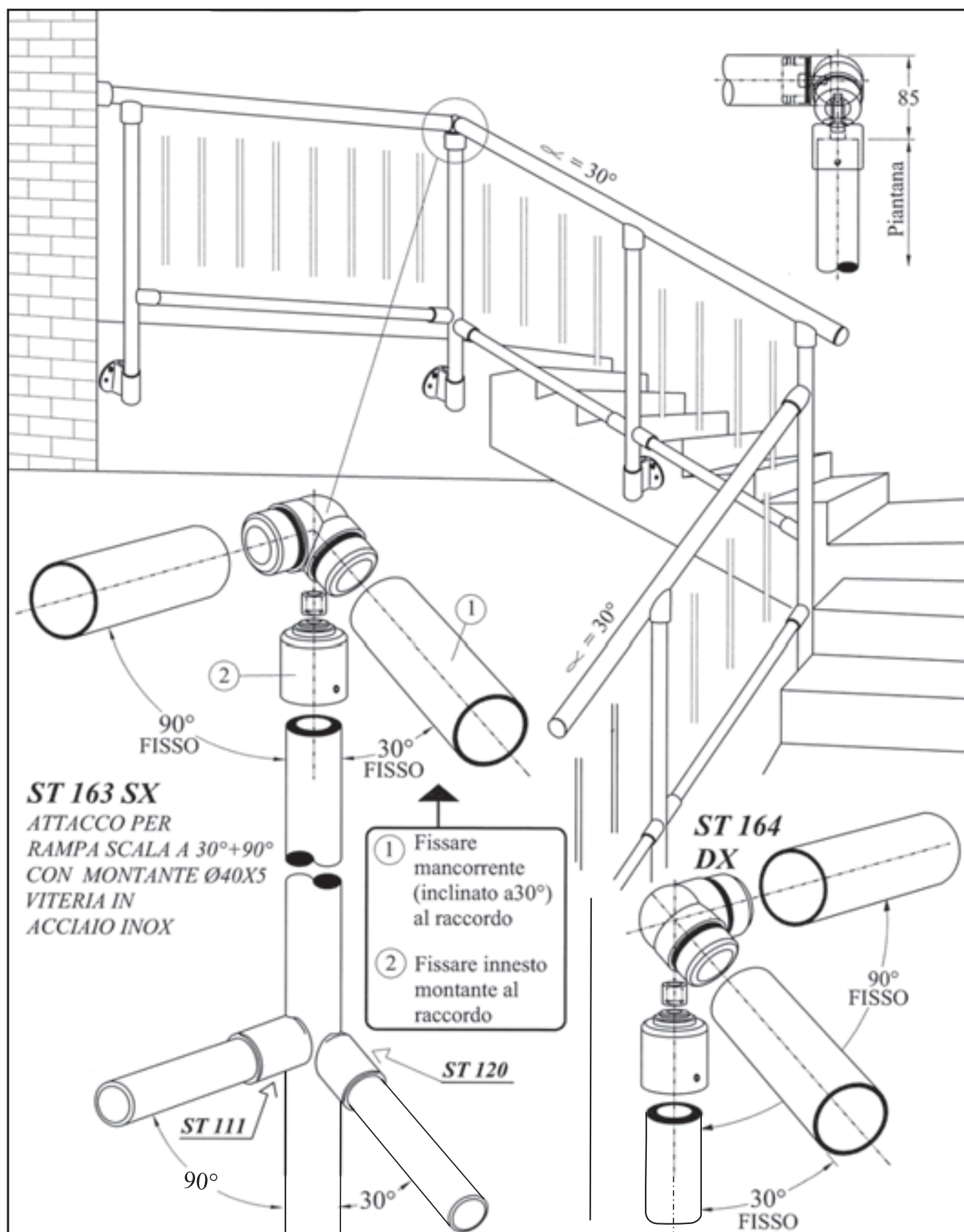


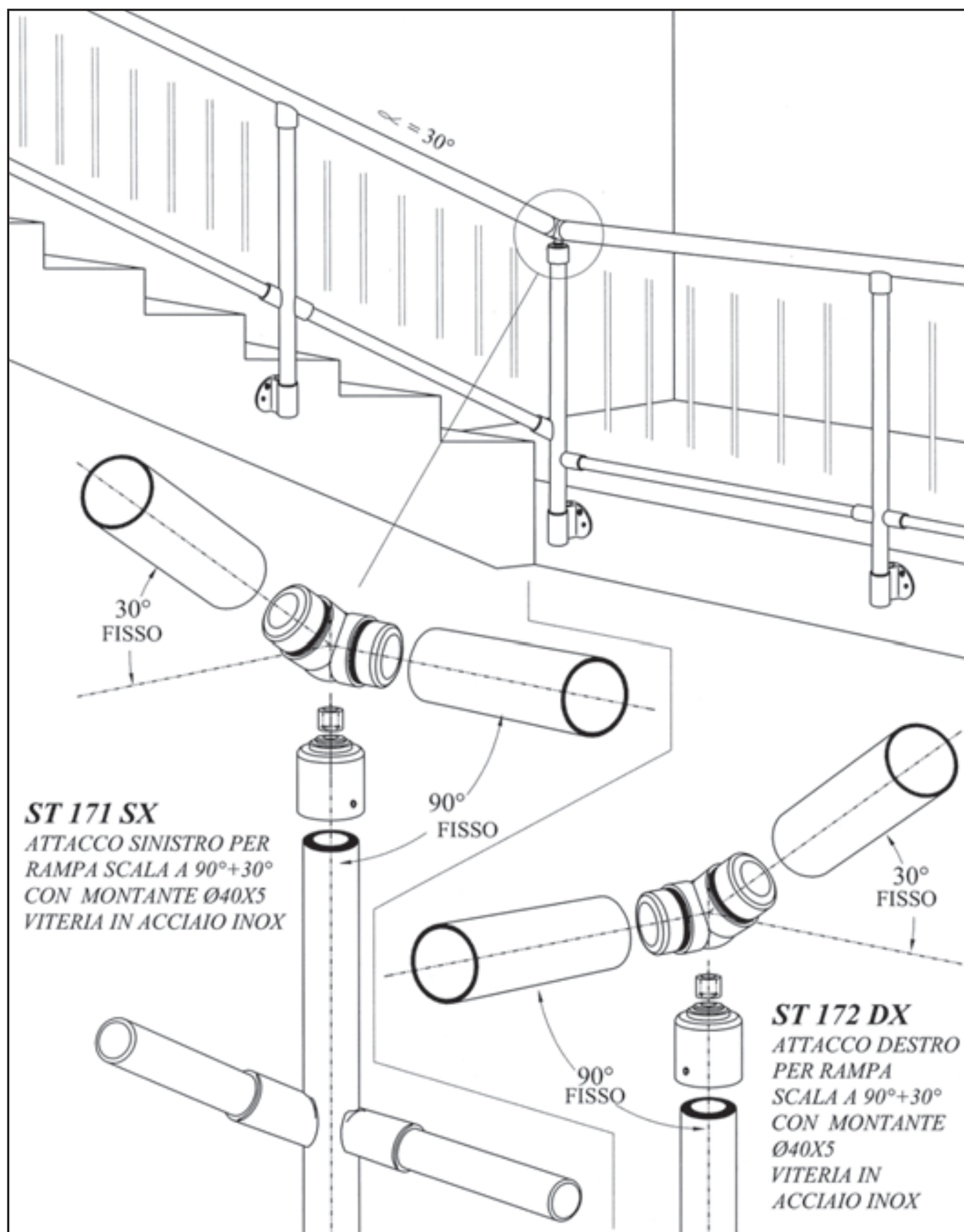


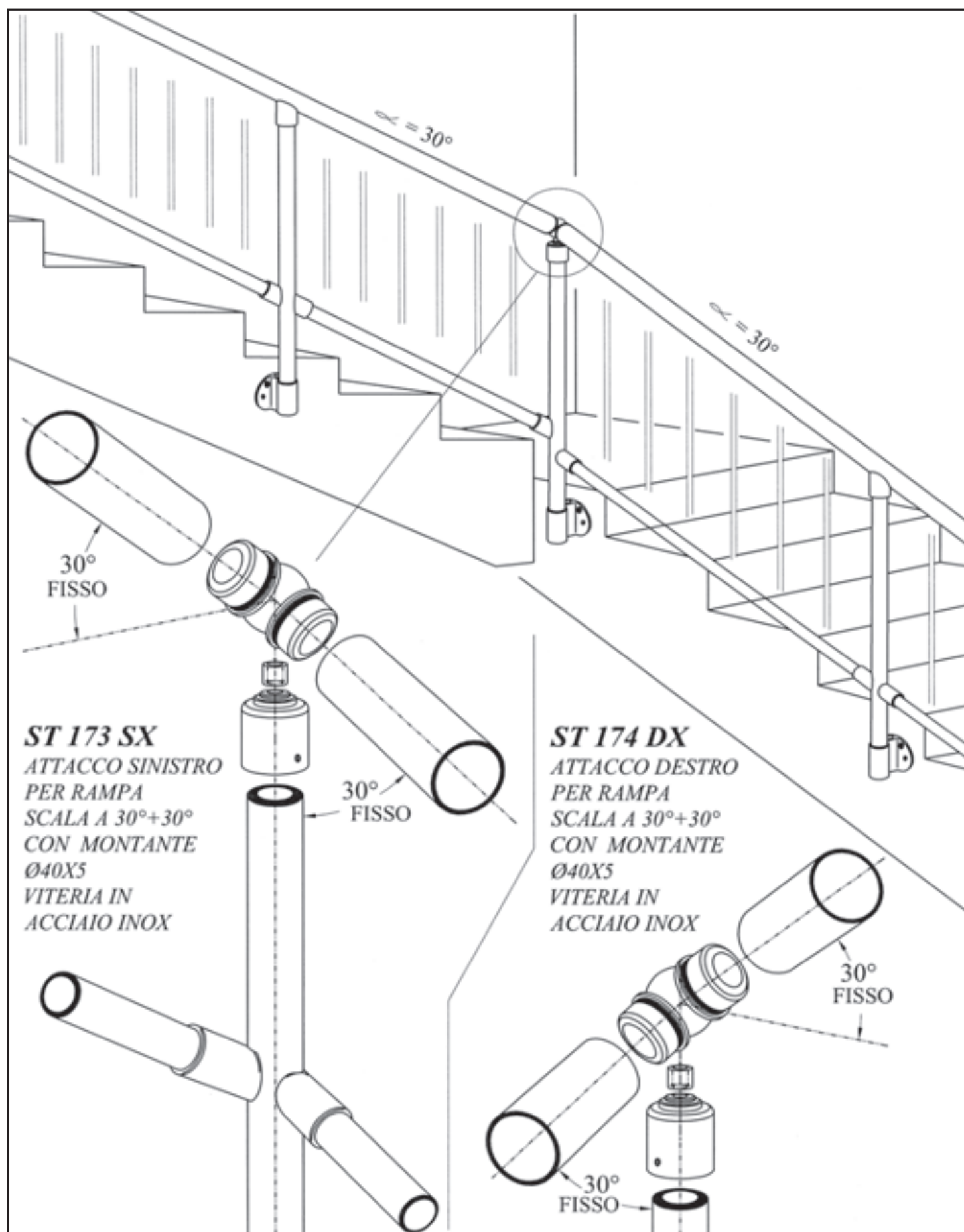
ST 193

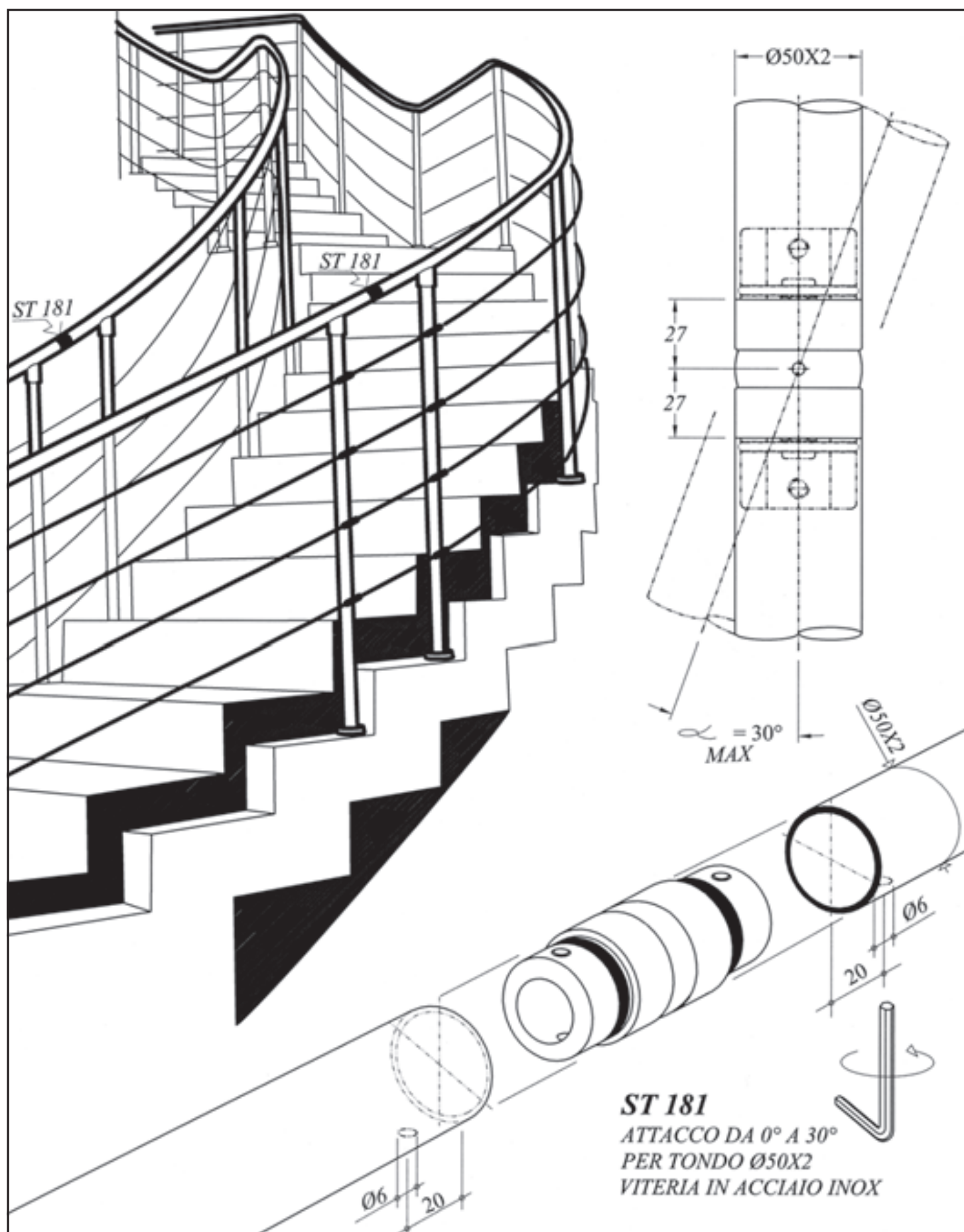
ATTACCO A 90°
PER CORRIMANO Ø50X2
AL MONTANTE Ø40X5
VITERIA IN ACCIAIO INOX

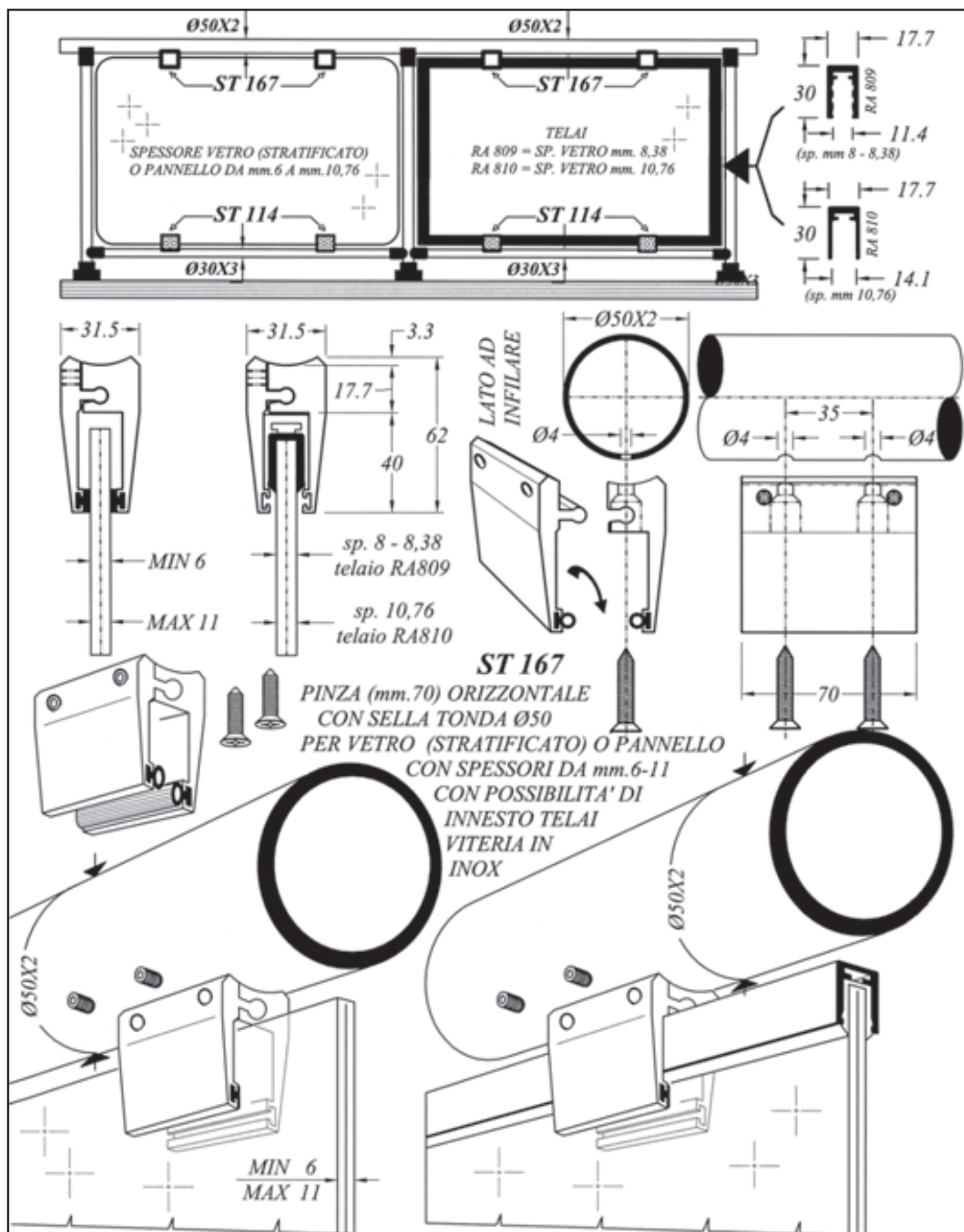


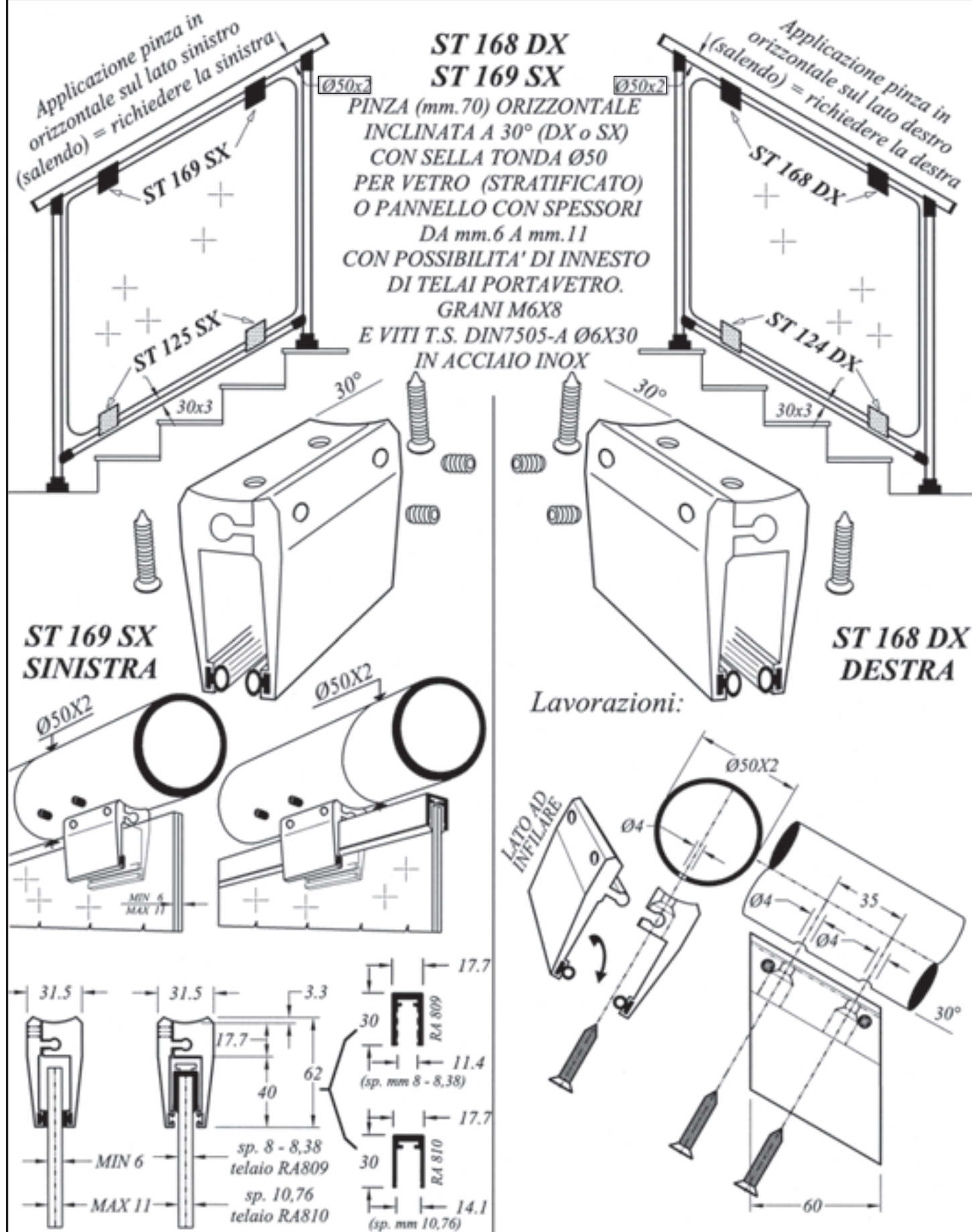














RA 830

TAPPO IN NYLON
NERO PER TONDO
Ø50X2



ST 150

TAPPO IN ALLUMINIO
SEMISFERICO PER
TONDO Ø50X2

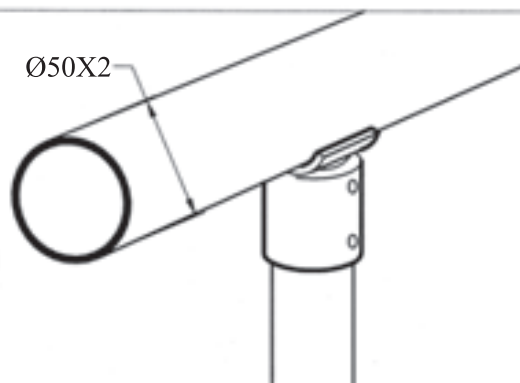


RA 871

TAPPO IN ABS
CROMATO PER
TONDO Ø50X2

RA 830
RA 871
RA 907
ST 150

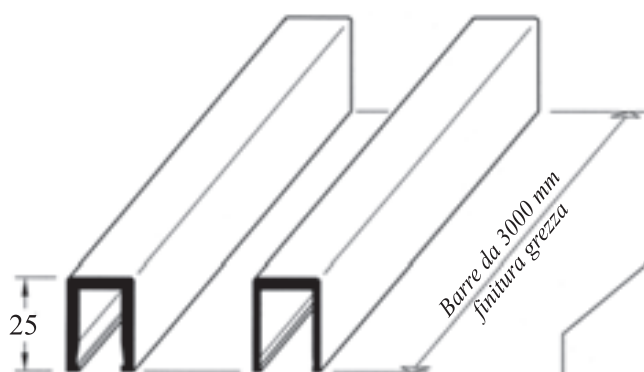
Ø50X2



RA 907

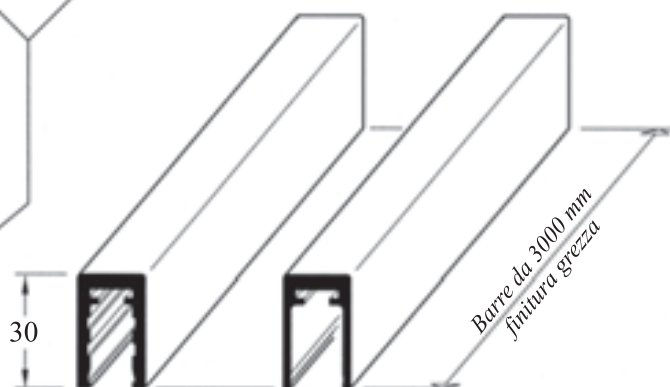
TAPPO IN
ALLUMINIO PER
TONDO Ø50X2

**TELAI PORTAVETRO PER PINZE: ST 114 - ST 124 - ST 125 - ST 167 - ST 168 - ST 169
E SUPPORTI: ST 182 - ST 183**



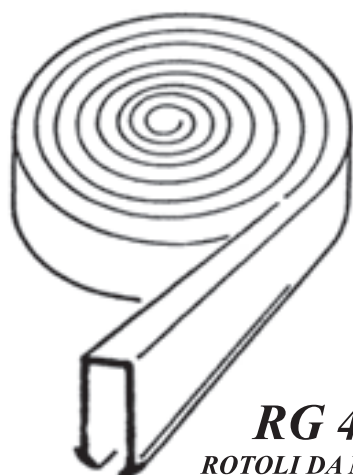
RA 781 = PROFILO ALCOA 201012
PER VETRO SP. mm 8 - 8,38

RA 811 = PROFILO ALCOA 800441
PER VETRO SP. mm 10,76



RA 809 = PROFILO ALCOA 800440
PER VETRO SP. mm 8 - 8,38

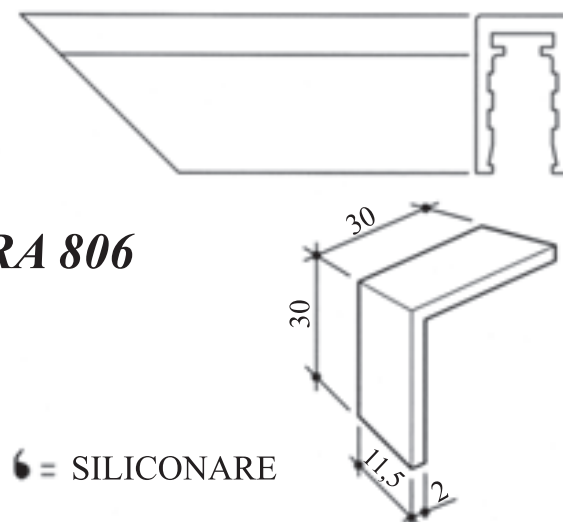
RA 810 = PROFILO ALCOA 800439
PER VETRO SP. mm 10,76



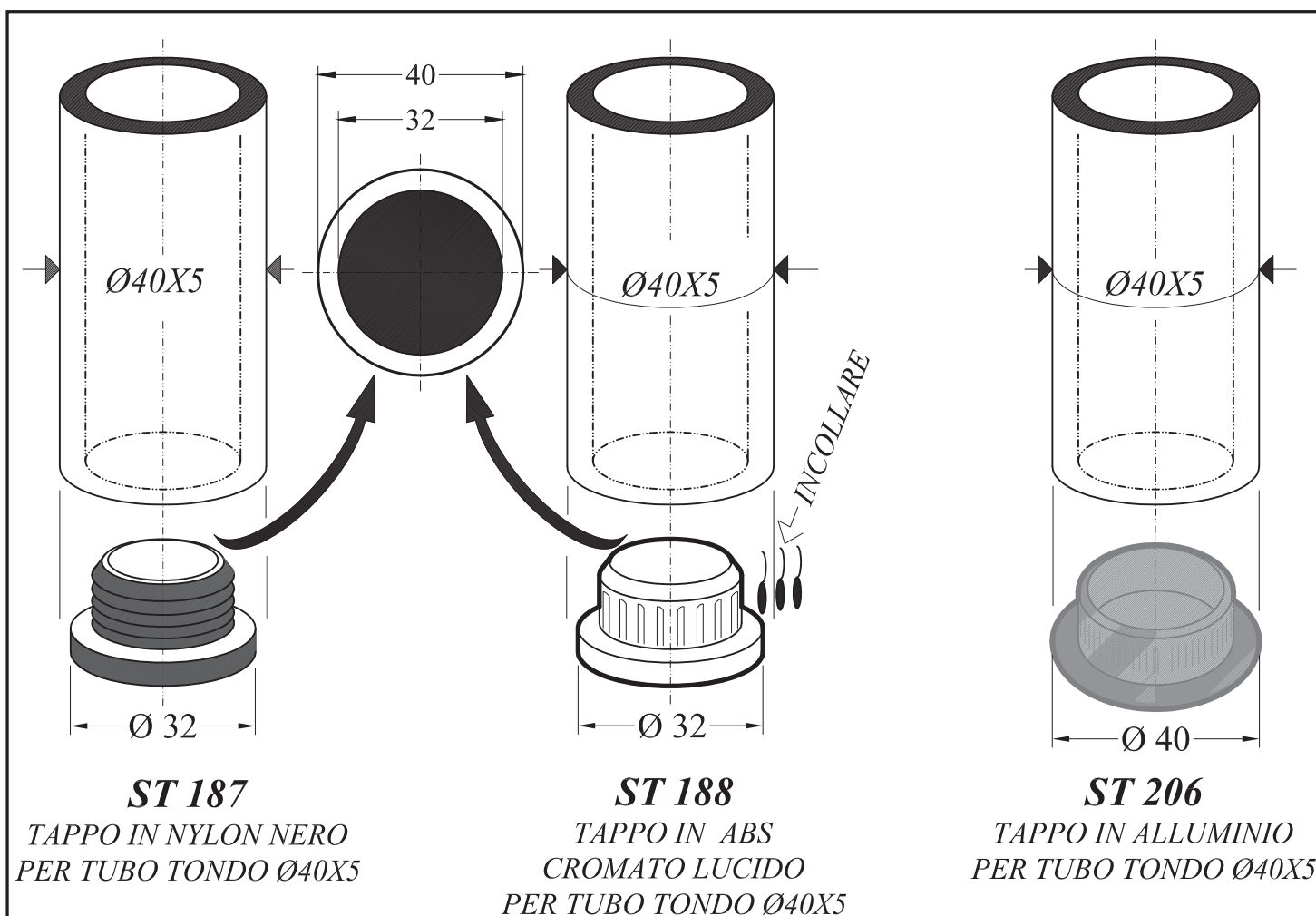
RG 46
ROTOLE DA MT. 100



RA 806



“ ” = SILICONARE



ST 186

TAPPO IN ALLUMINIO
PER TUBO TONDO Ø30

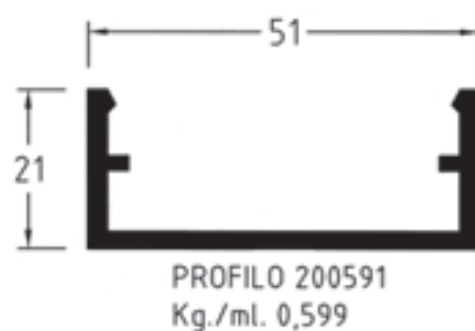
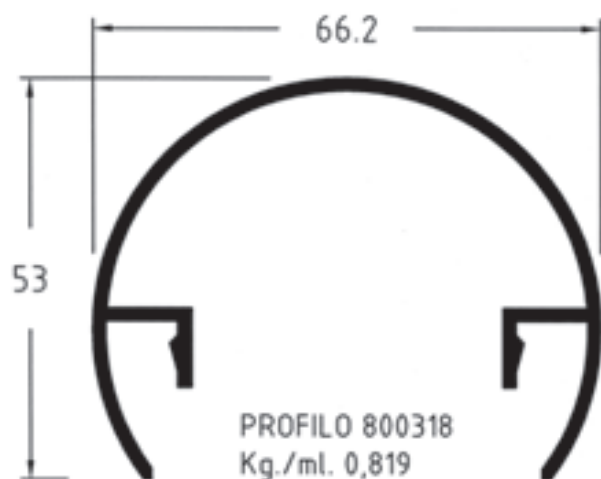
ST 185

TAPPO IN ALLUMINIO
PER TUBO TONDO Ø20

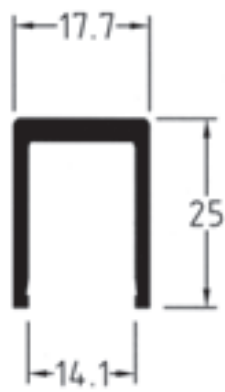
ST 175

TAPPO IN ALLUMINIO
PER TUBO TONDO Ø10

PROFILI COMMERCIALI PER MISTO SEMITONDO E GR. 14



TELAI PORTAVETRO



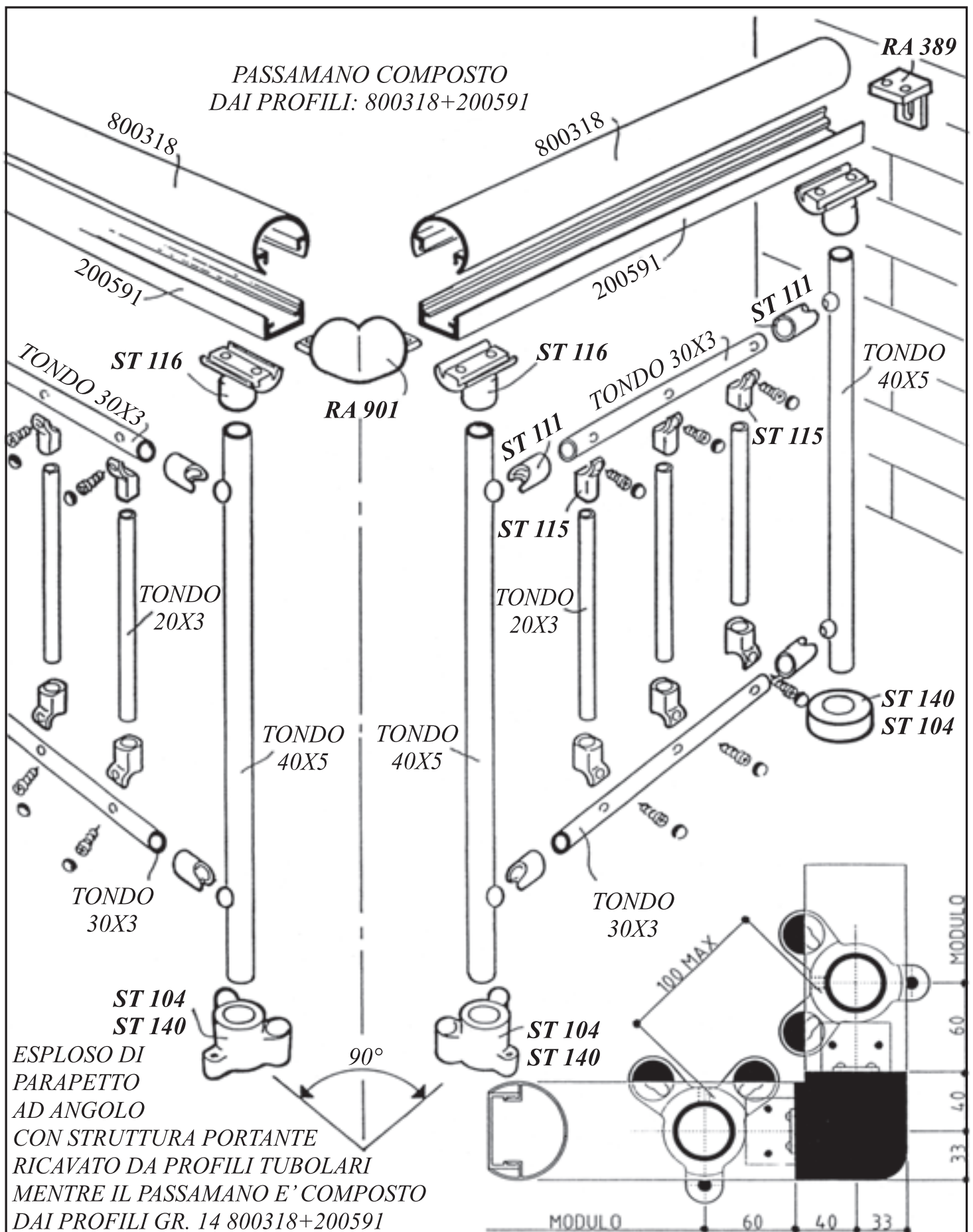
BARRE da 3000 mm. FINITURA GREZZA

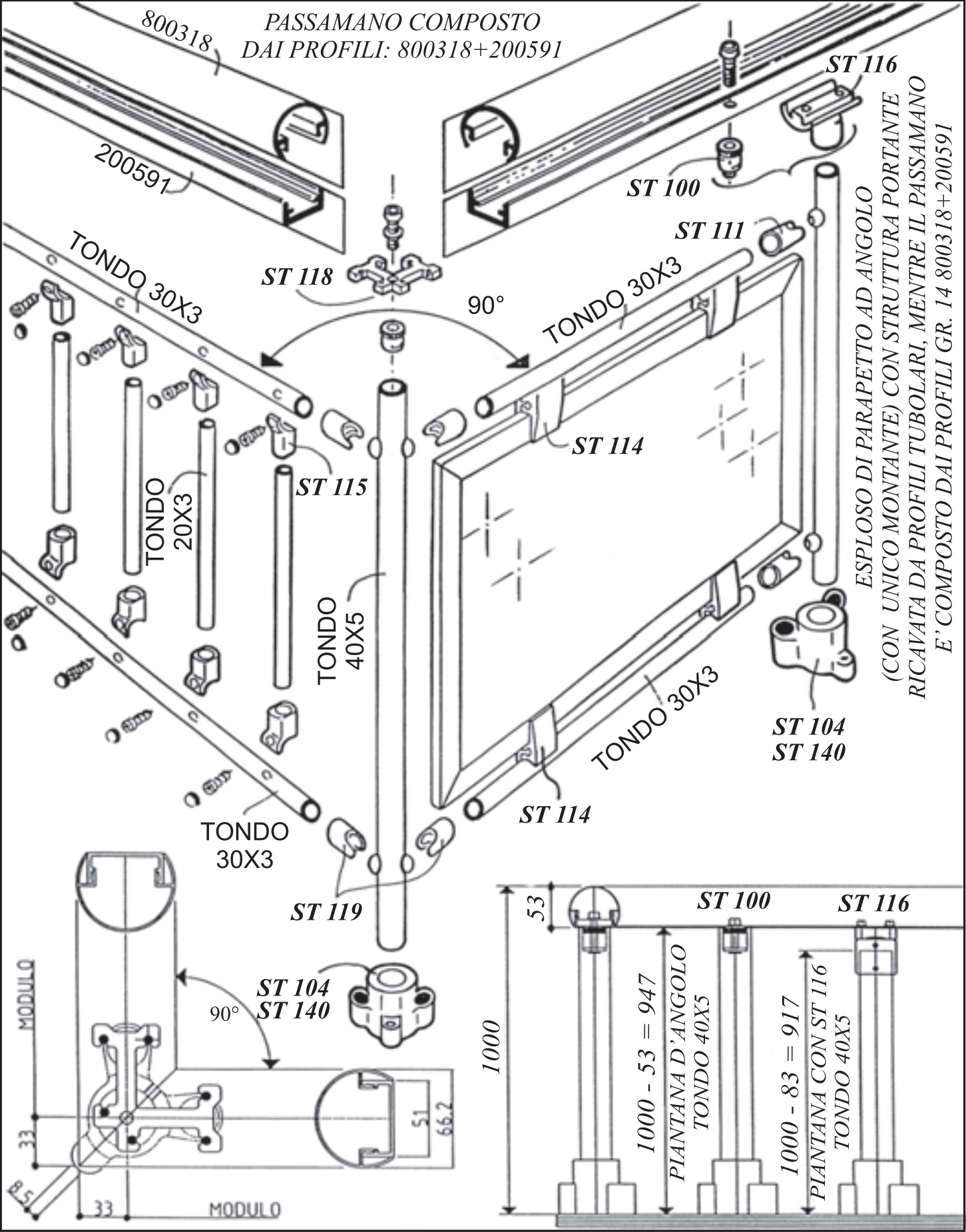
RA 781

RA 811

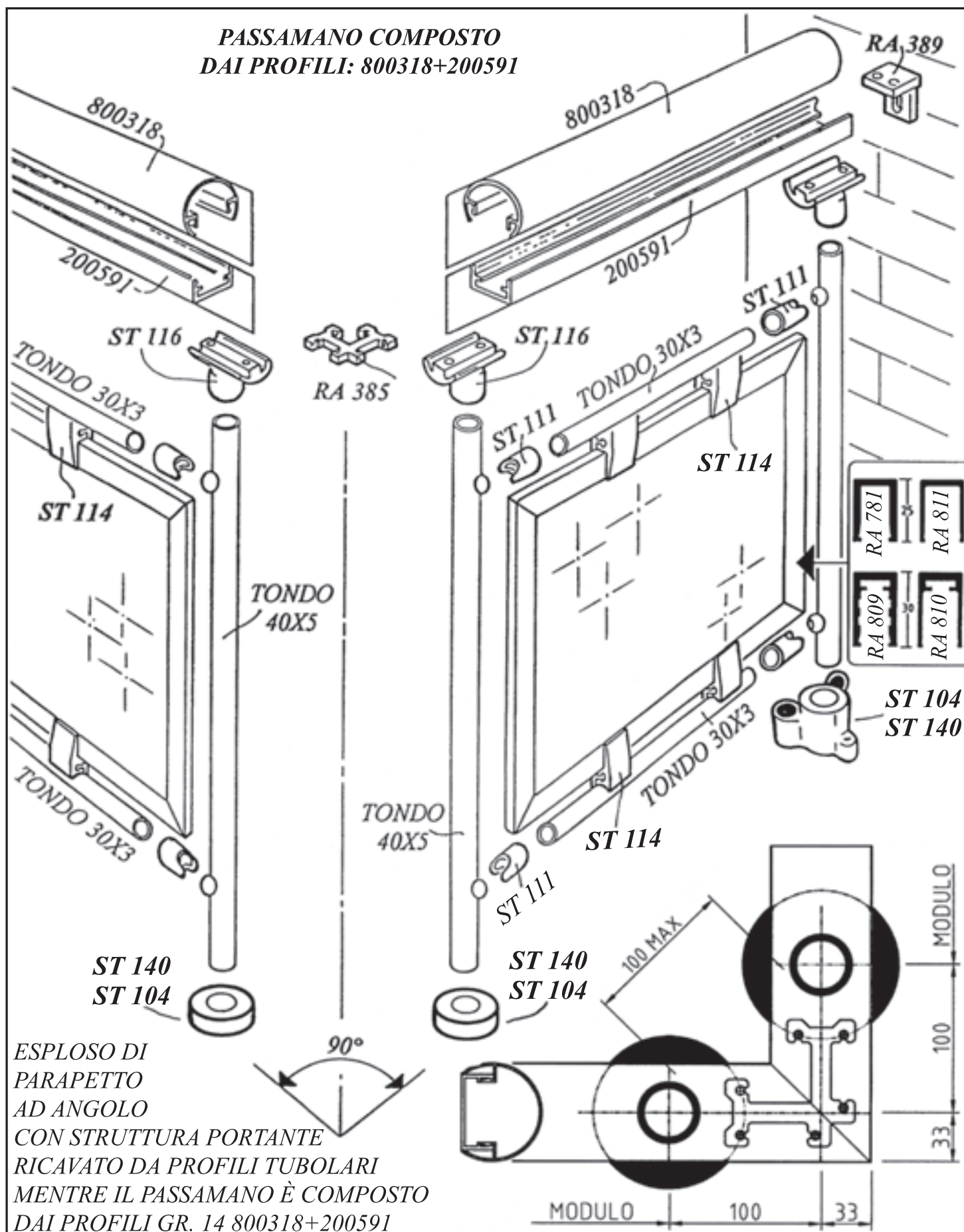
RA 809

RA 810

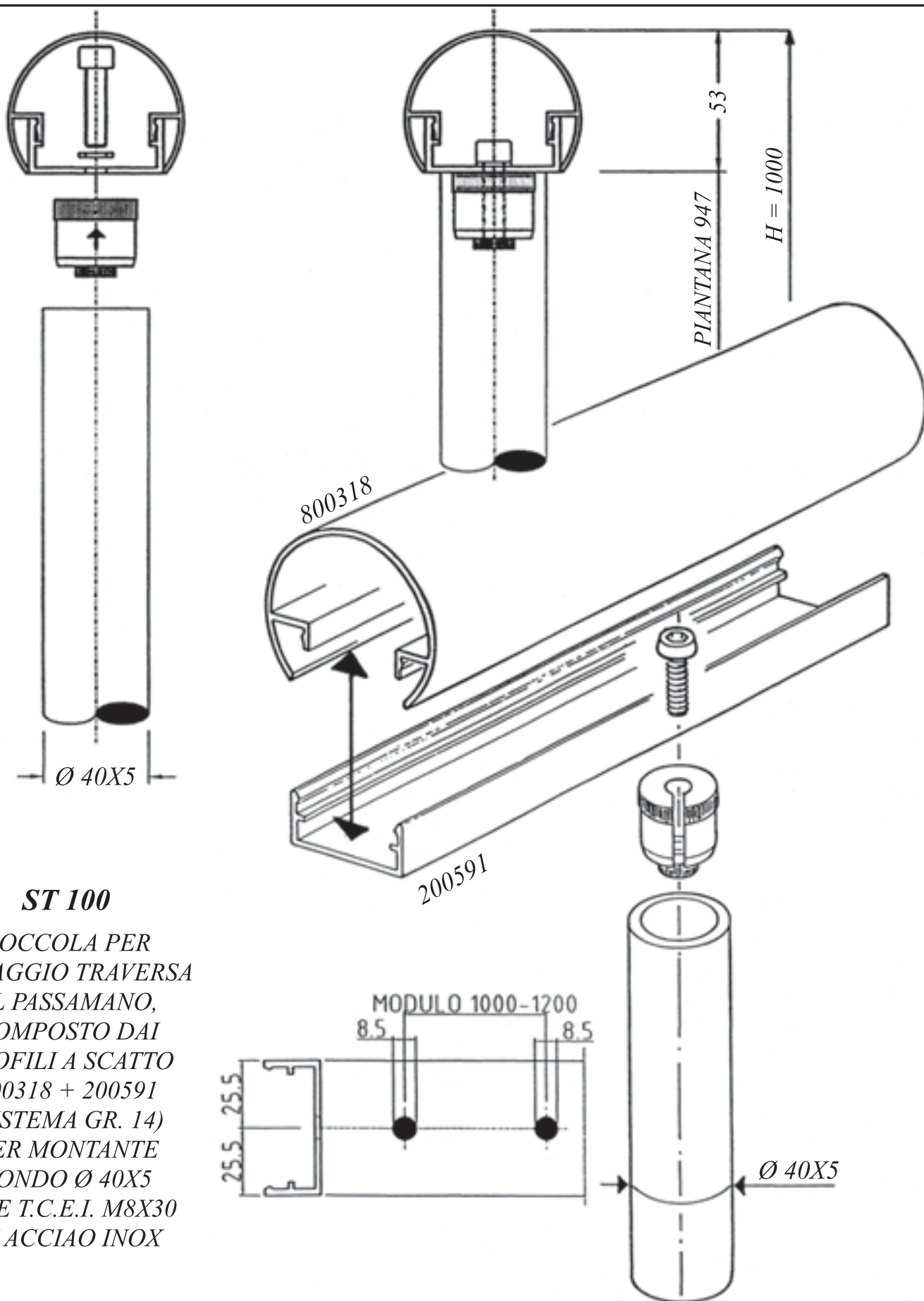




**PASSAMANO COMPOSTO
DAI PROFILI: 800318+200591**

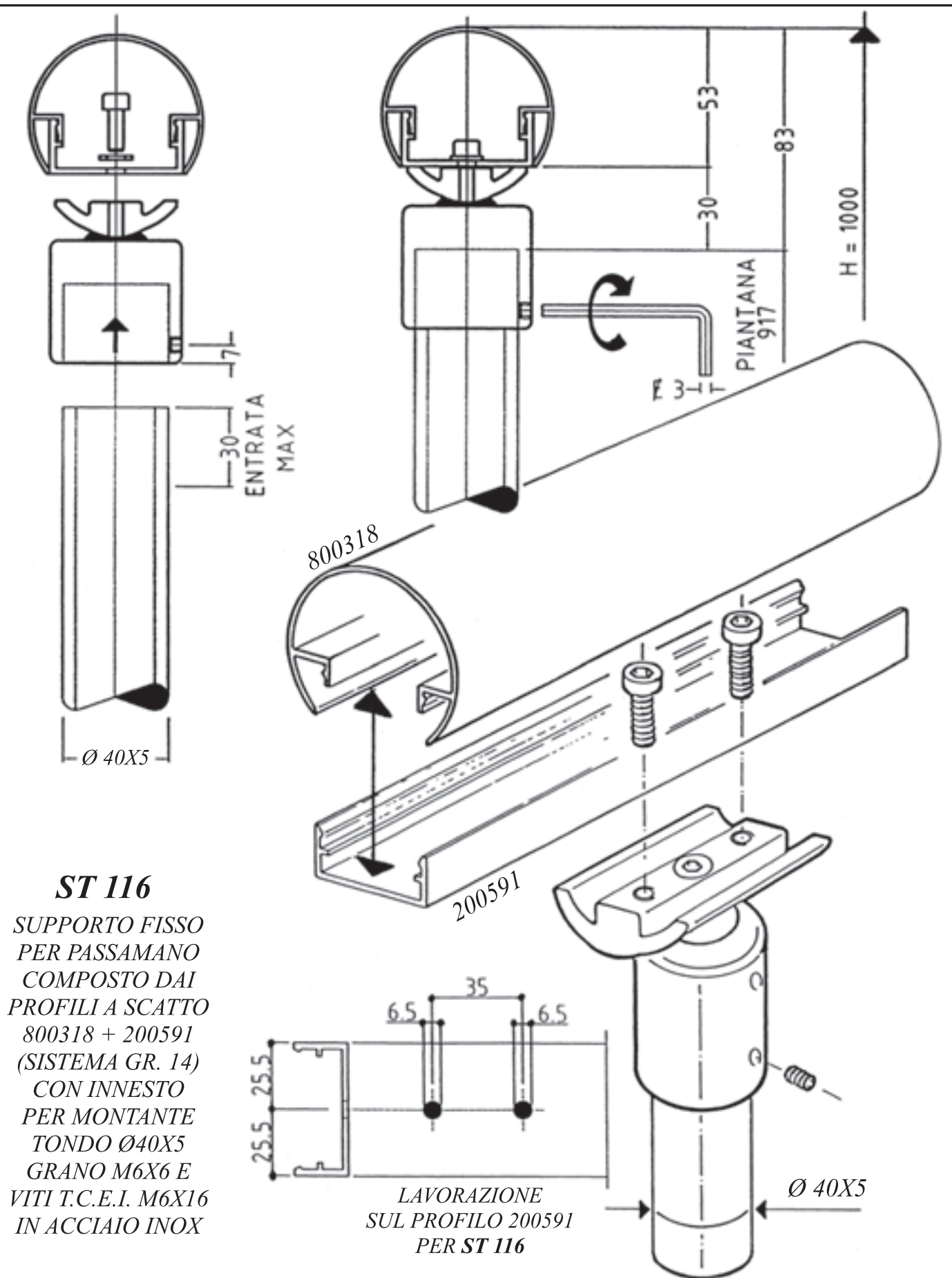


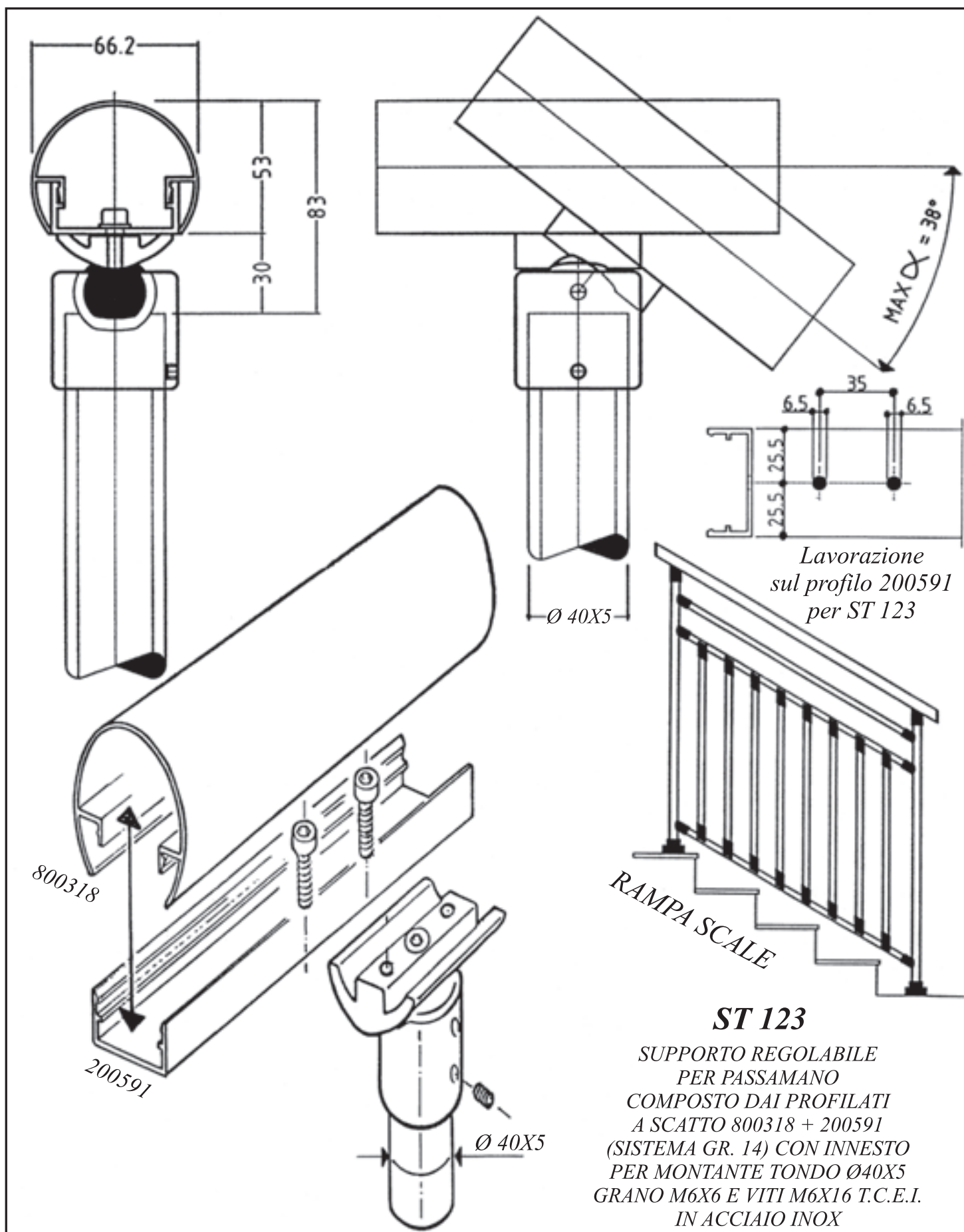
ESPLOSO DI
PARAPETTO
AD ANGOLO
CON STRUTTURA PORTANTE
RICAIVATO DA PROFILI TUBOLARI
MENTRE IL PASSAMANO È COMPOSTO
DAI PROFILI GR. 14 800318+200591

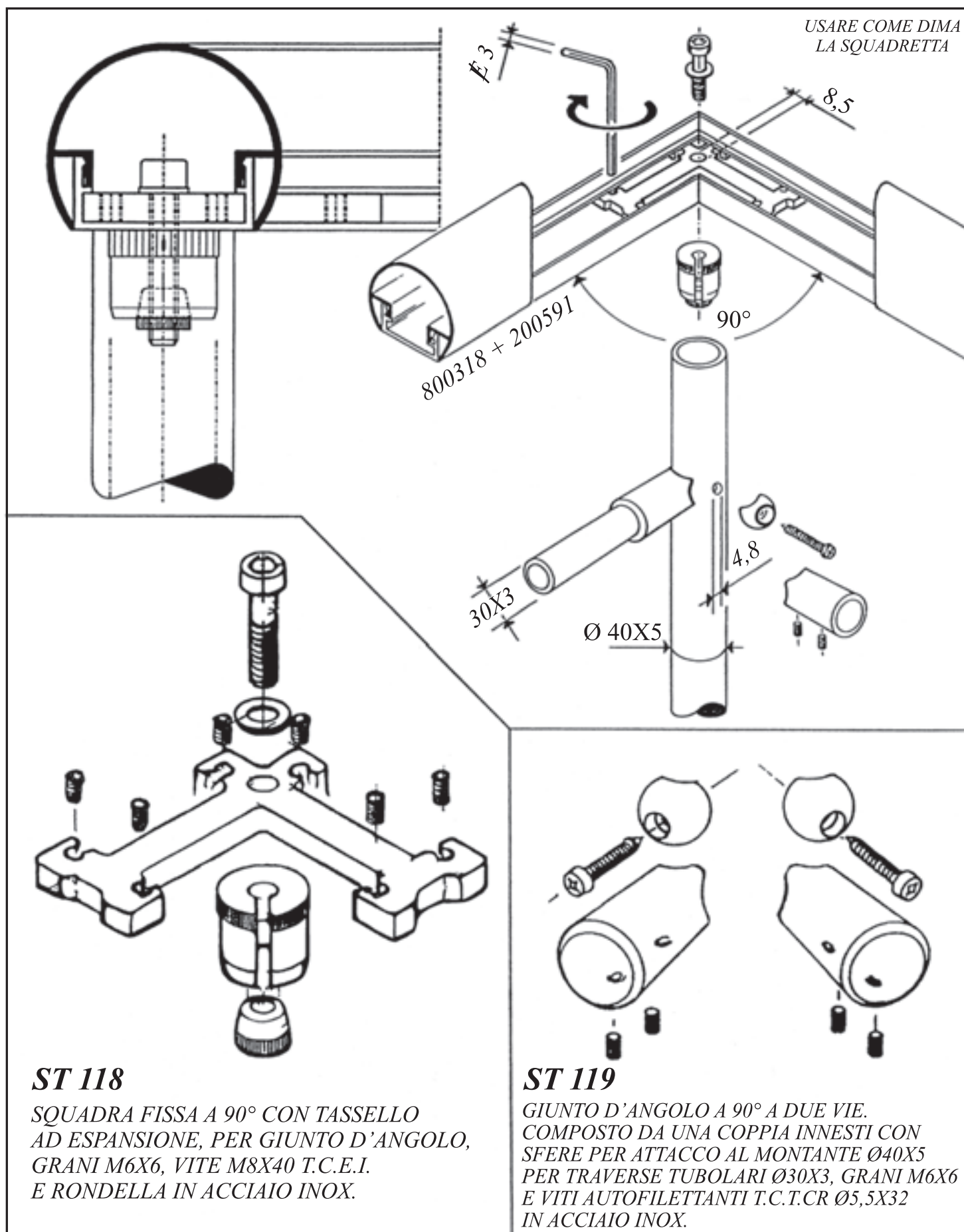


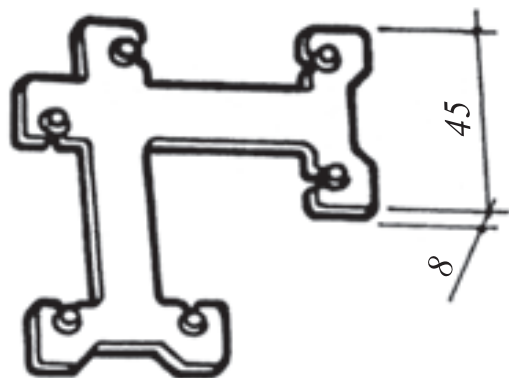
ST 100

BOCCOLA PER
FISSAGGIO TRAVERSA
AL PASSAMANO,
COMPOSTO DAI
PROFILI A SCATTO
800318 + 200591
(SISTEMA GR. 14)
PER MONTANTE
TONDO Ø 40X5
VITE T.C.E.I. M8X30
IN ACCIAIO INOX

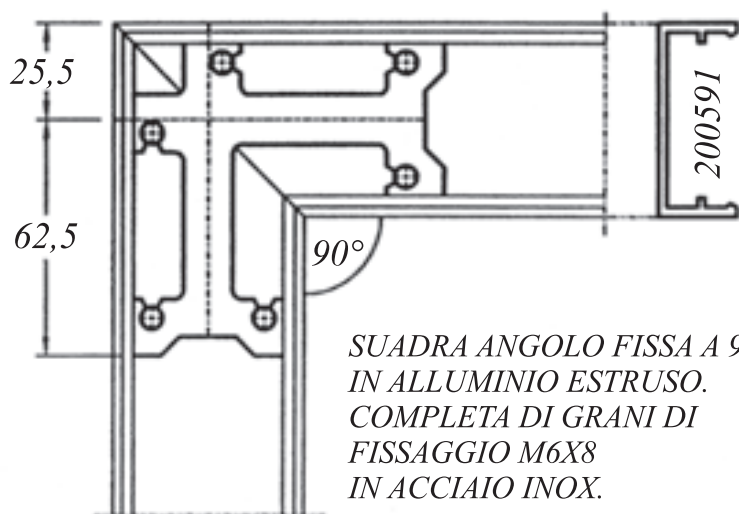




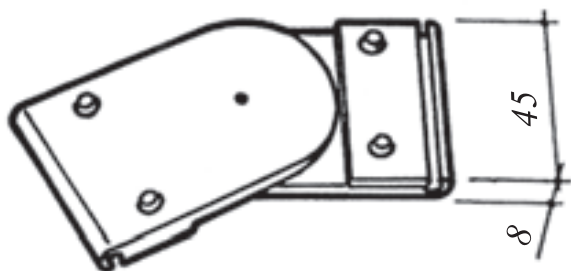




RA 385

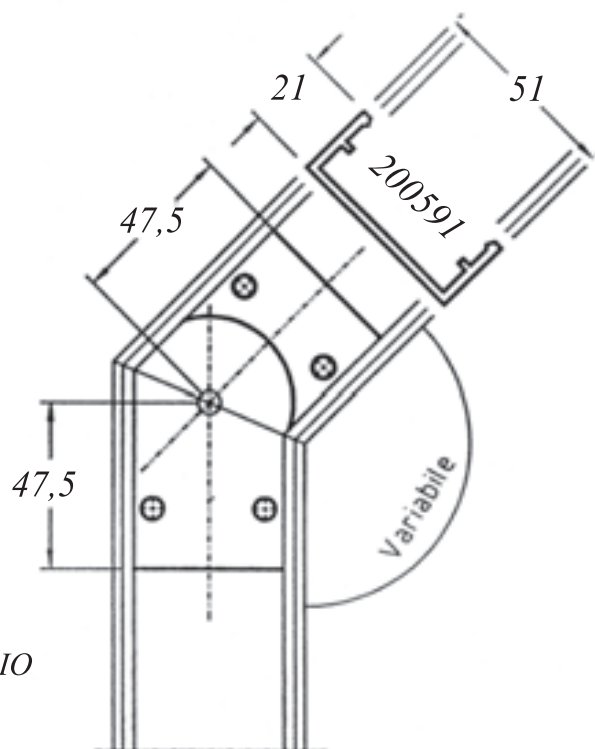


*SUADRA ANGOLO FISSA A 90°
IN ALLUMINIO ESTRUSO.
COMPLETA DI GRANI DI
FISSAGGIO M6X8
IN ACCIAIO INOX.*



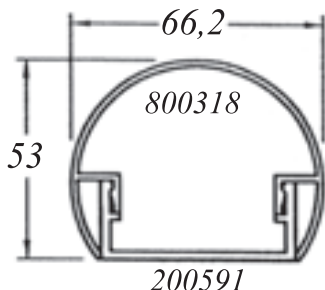
RA 391

*SUADRA ANGOLO A COMPASSO
IN ALLUMINIO ESTRUSO.
COMPLETA DI GRANI DI FISSAGGIO
M6X8 IN ACCIAIO INOX.*



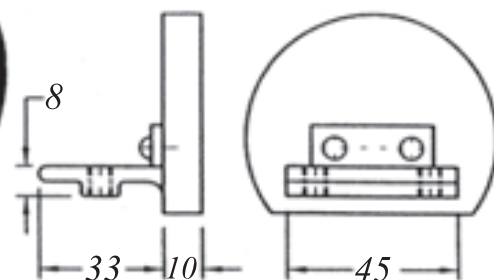
RA 723

*TAPPO TERMINALE IN NYLON NERO
PER PROFILATO GR. 14 - 800318*



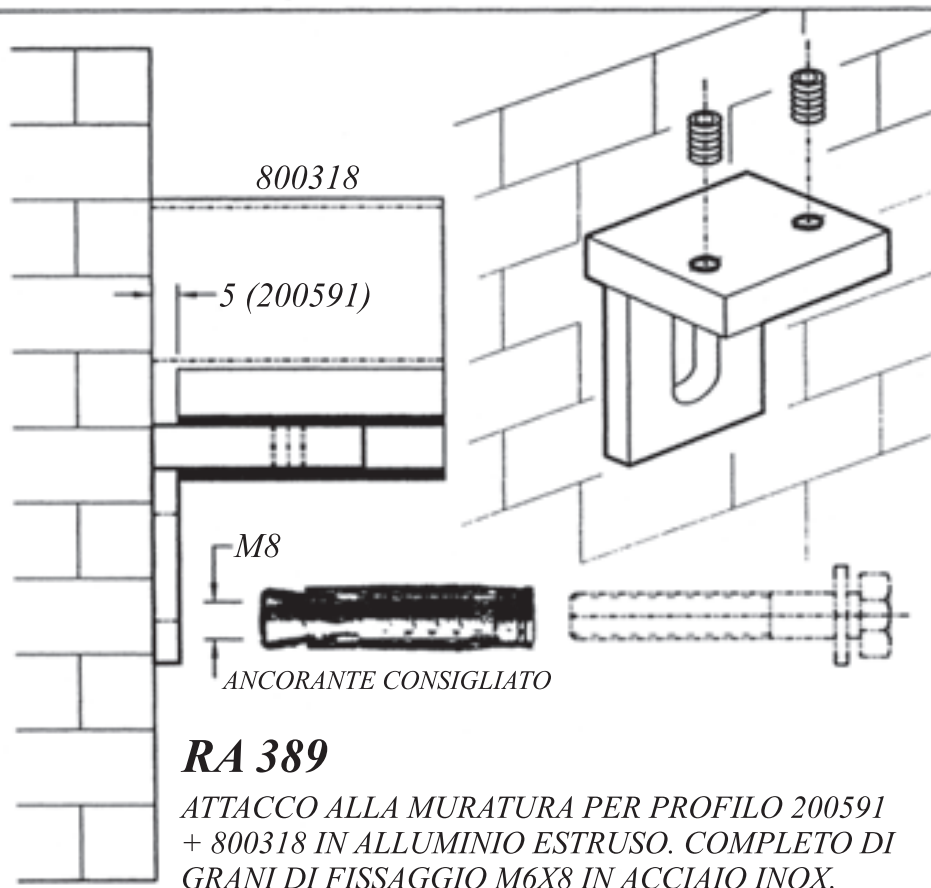
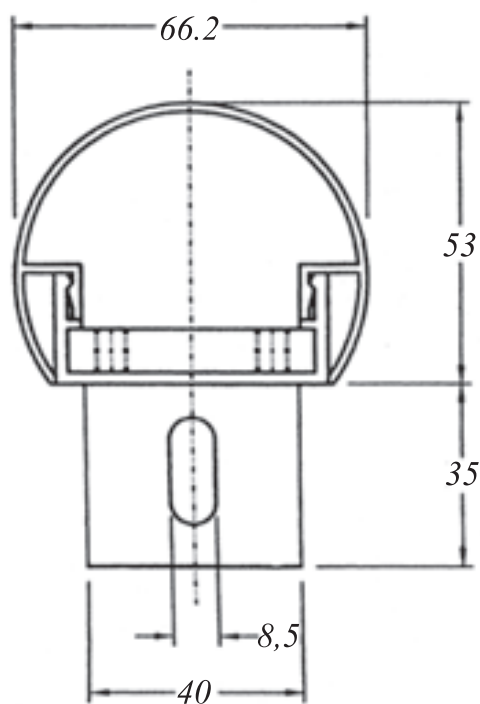
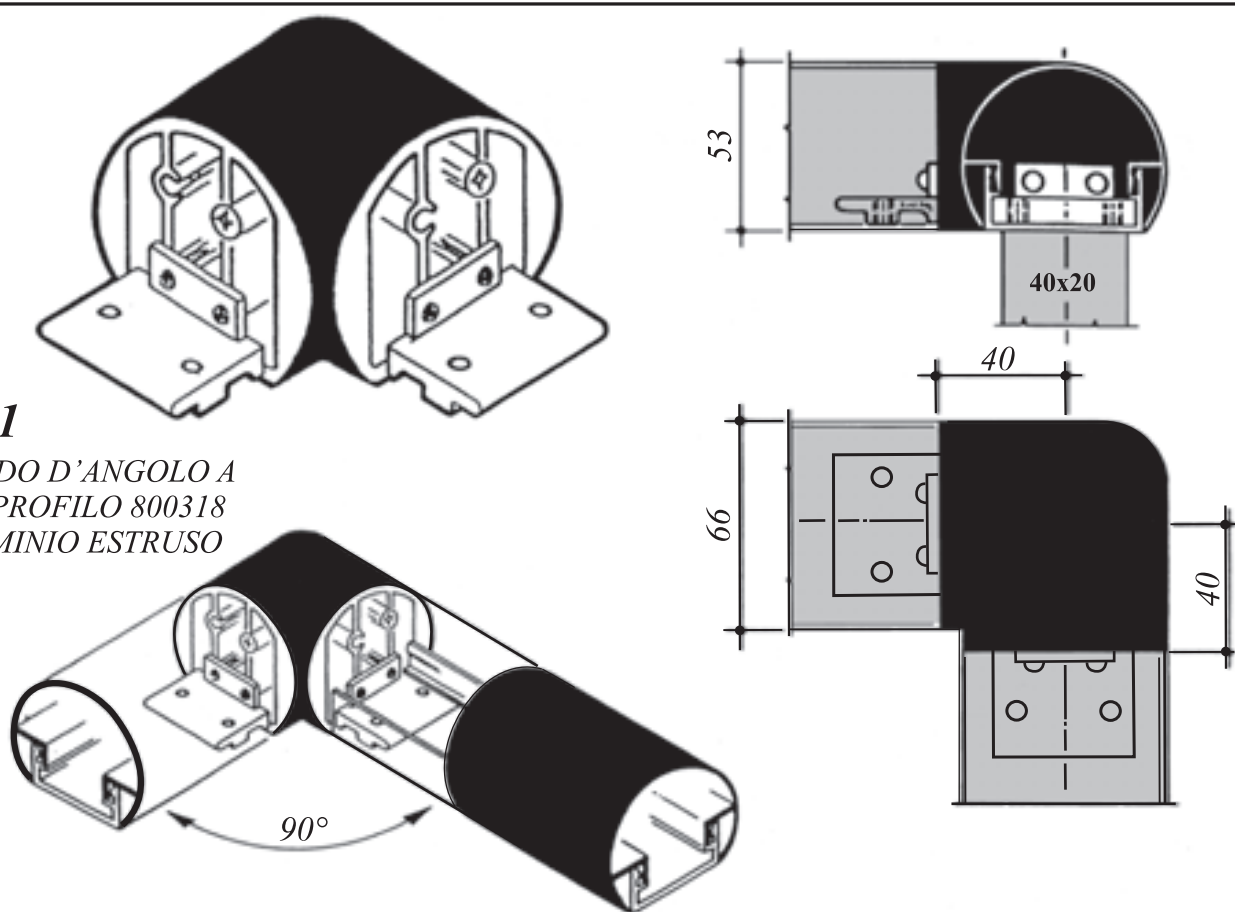
RA 722

*TAPPO TERMINALE IN ALLUMINIO ESTRUSO
PER PROFILATO GR. 14 - 800318. COMPLETO
DI GRANI DI FISSAGGIO M6X8 IN ACCIAIO INOX*



RA 901

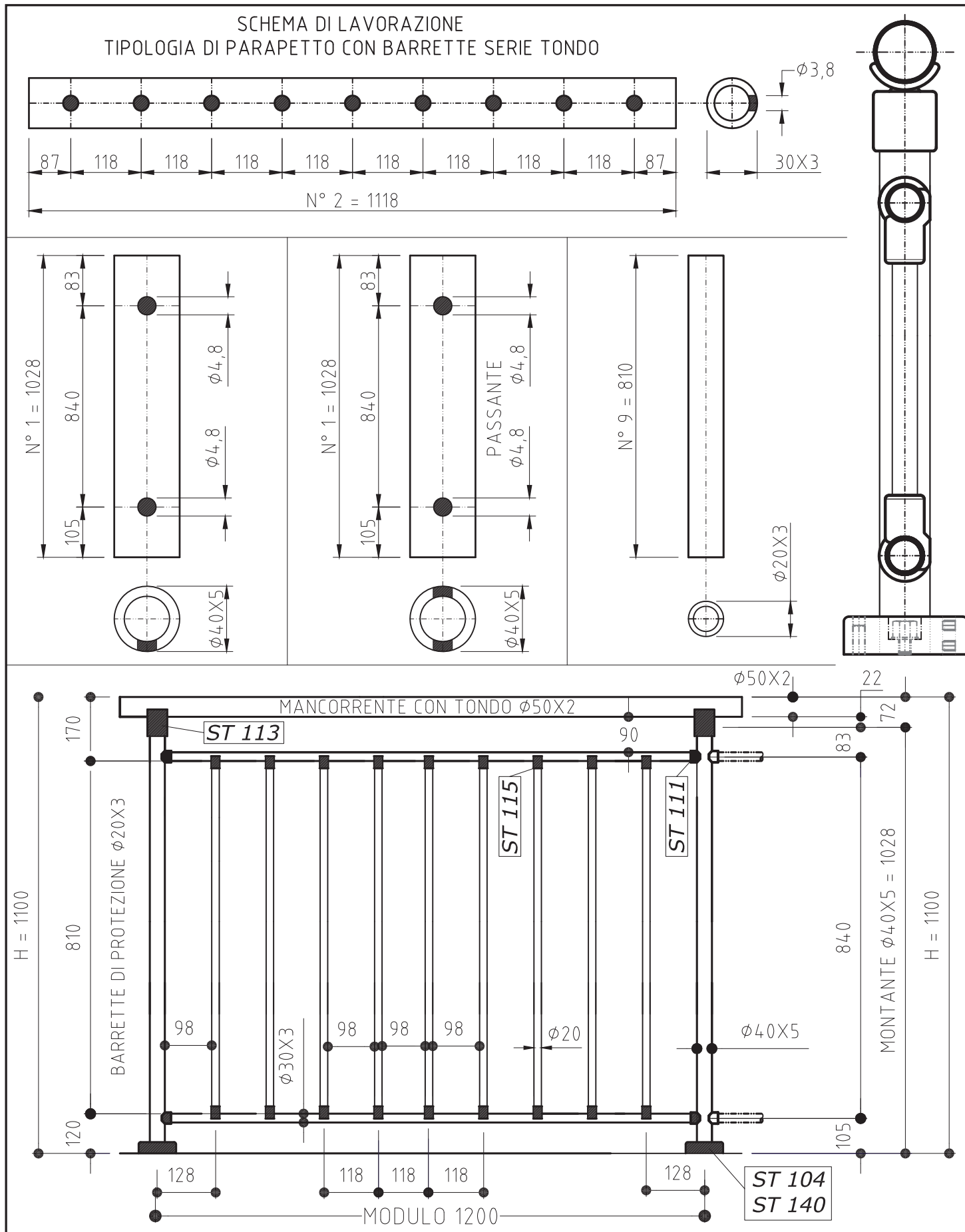
RACCORDO D'ANGOLO A
90° PER PROFILO 800318
IN ALLUMINIO ESTRUSO



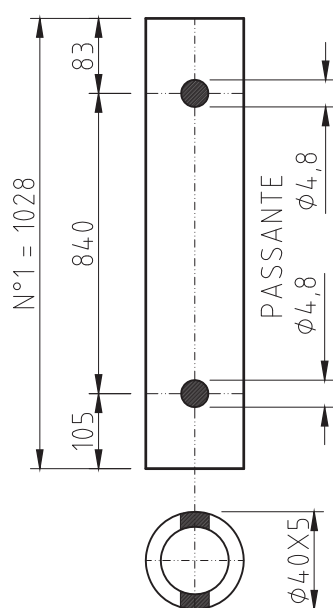
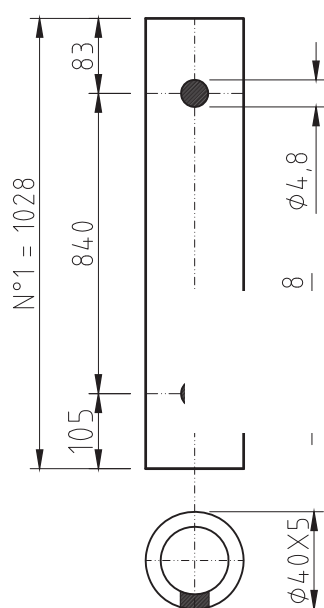
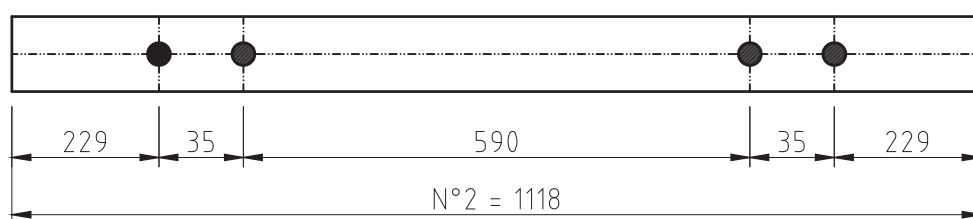
RA 389

ATTACCO ALLA MURATURA PER PROFILO 200591
+ 800318 IN ALLUMINIO ESTRUSO. COMPLETO DI
GRANI DI FISSAGGIO M6X8 IN ACCIAIO INOX.

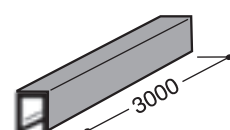
SCHEMA DI LAVORAZIONE
TIPOLOGIA DI PARAPETTO CON BARRETTE SERIE TONDO



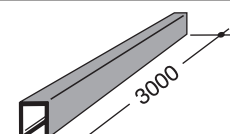
SCHEMA DI LAVORAZIONE
TIPOLOGIA DI PARAPETTO CON VETRO INTELAIATO SERIE TONDO



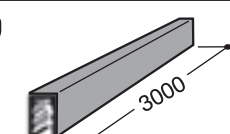
RA 781



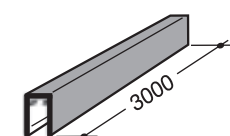
RA 811



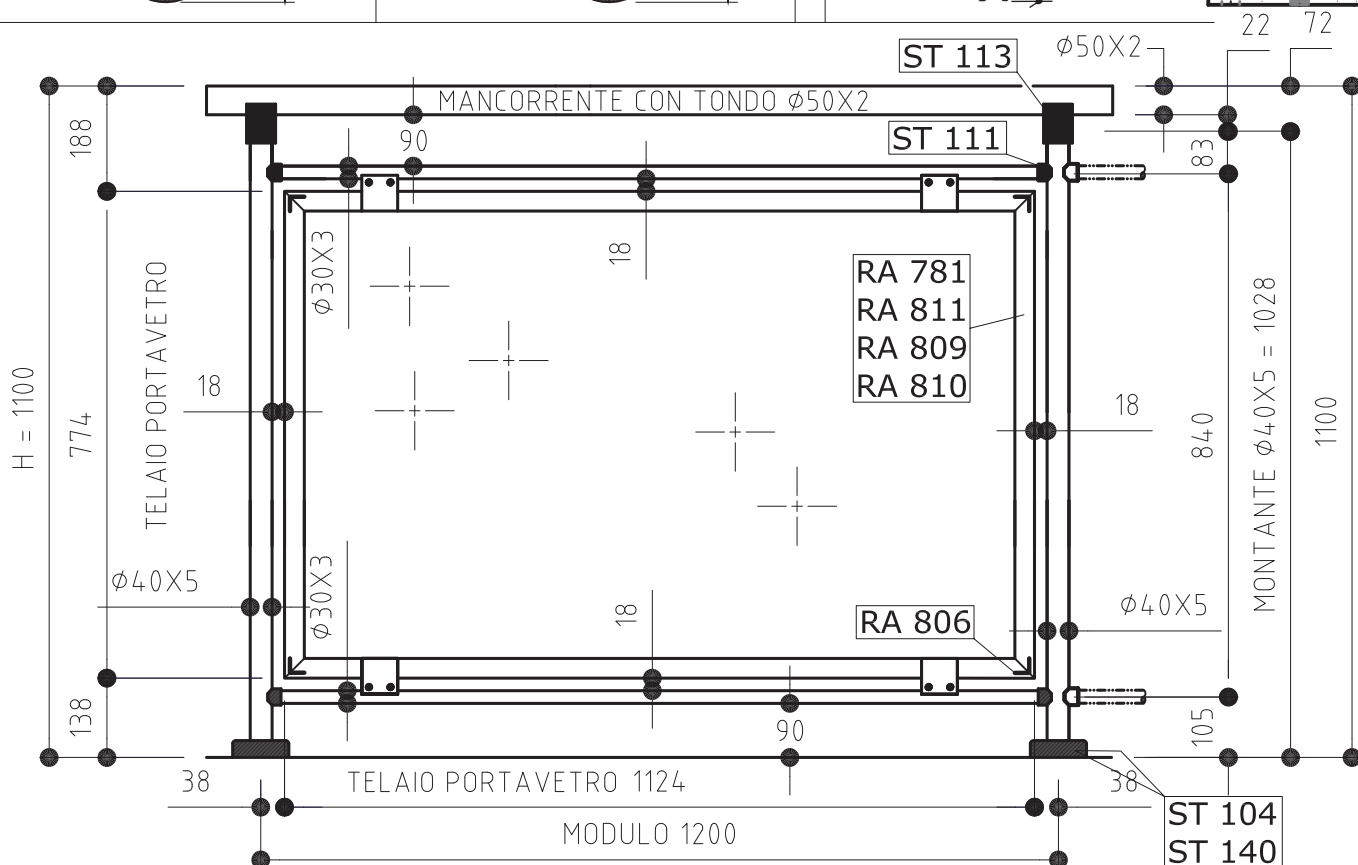
RA 809



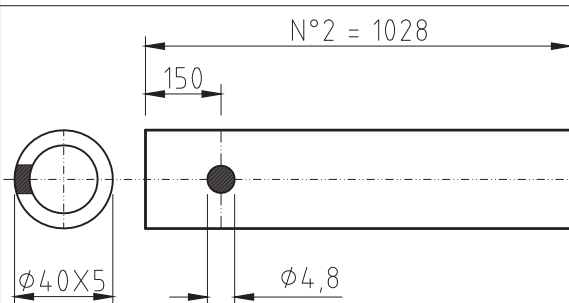
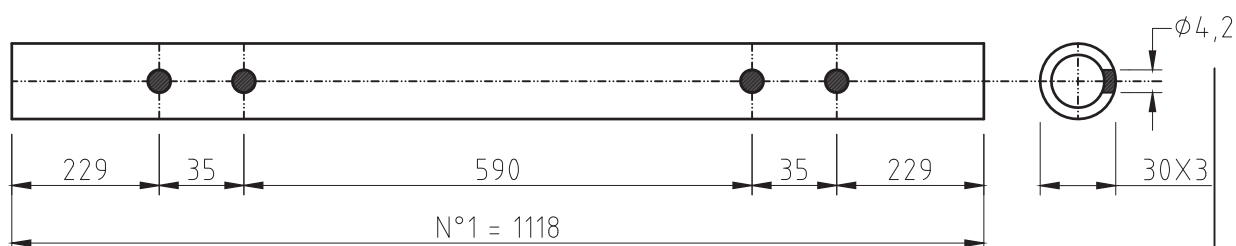
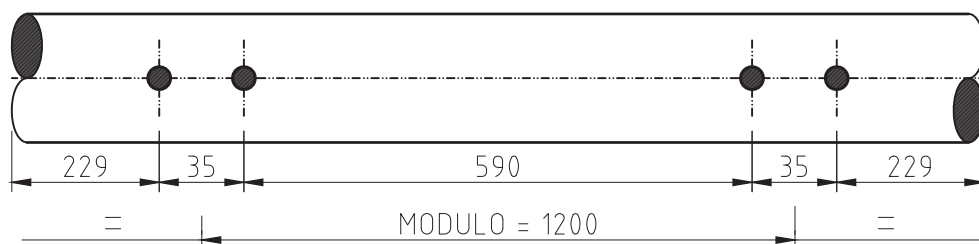
RA 810



TELAIO PORTAVETRO

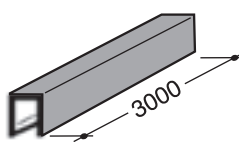


SCHEMA DI LAVORAZIONE
TIPOLOGIA DI PARAPETTO CON VETRO INTELAIATO SERIE TONDO

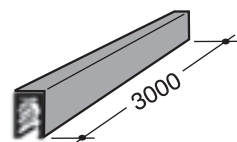


TELAIO PORTAVETRO

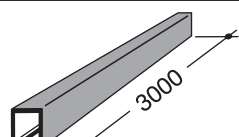
RA 781



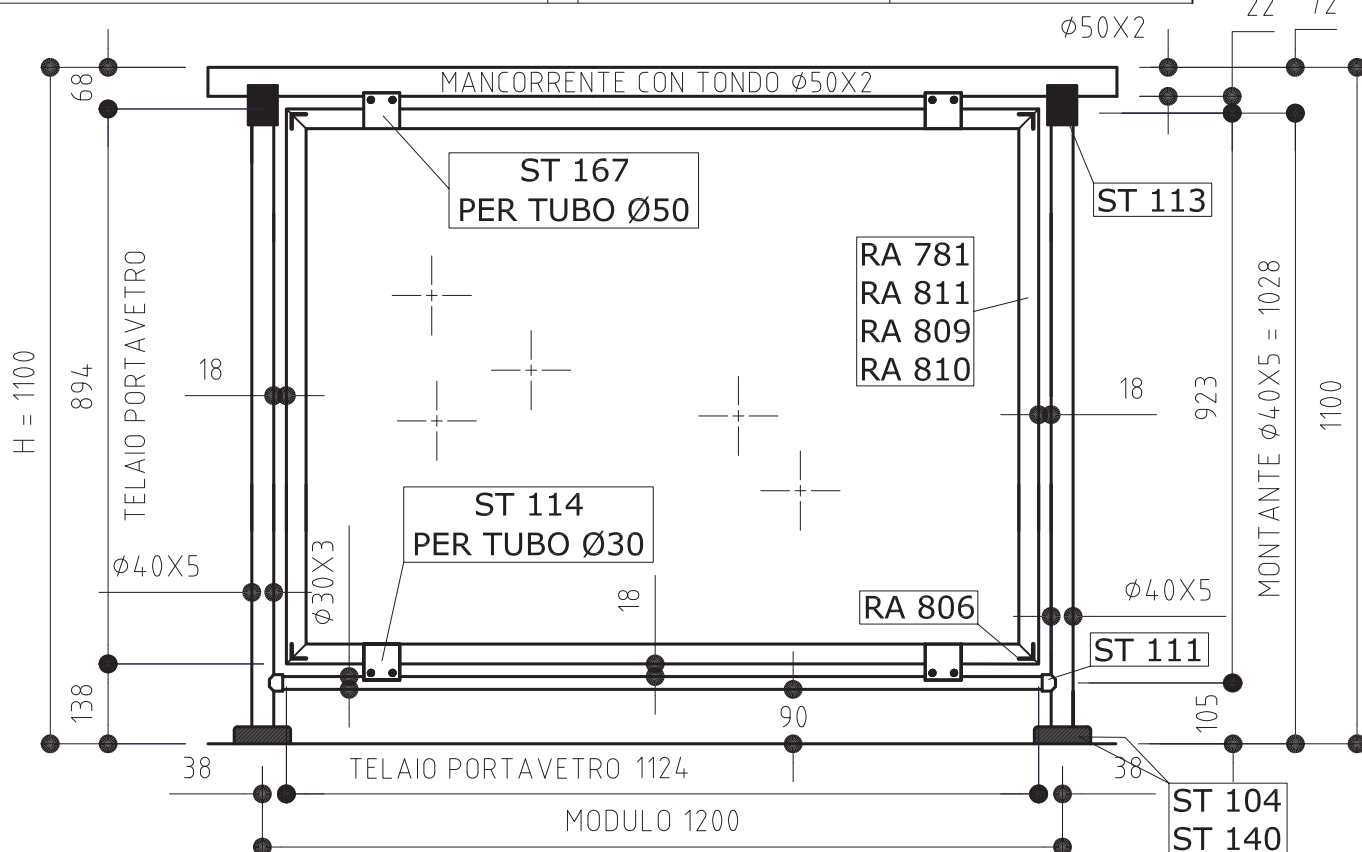
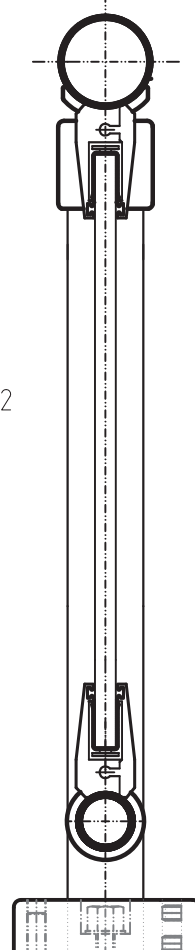
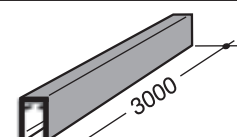
RA 809



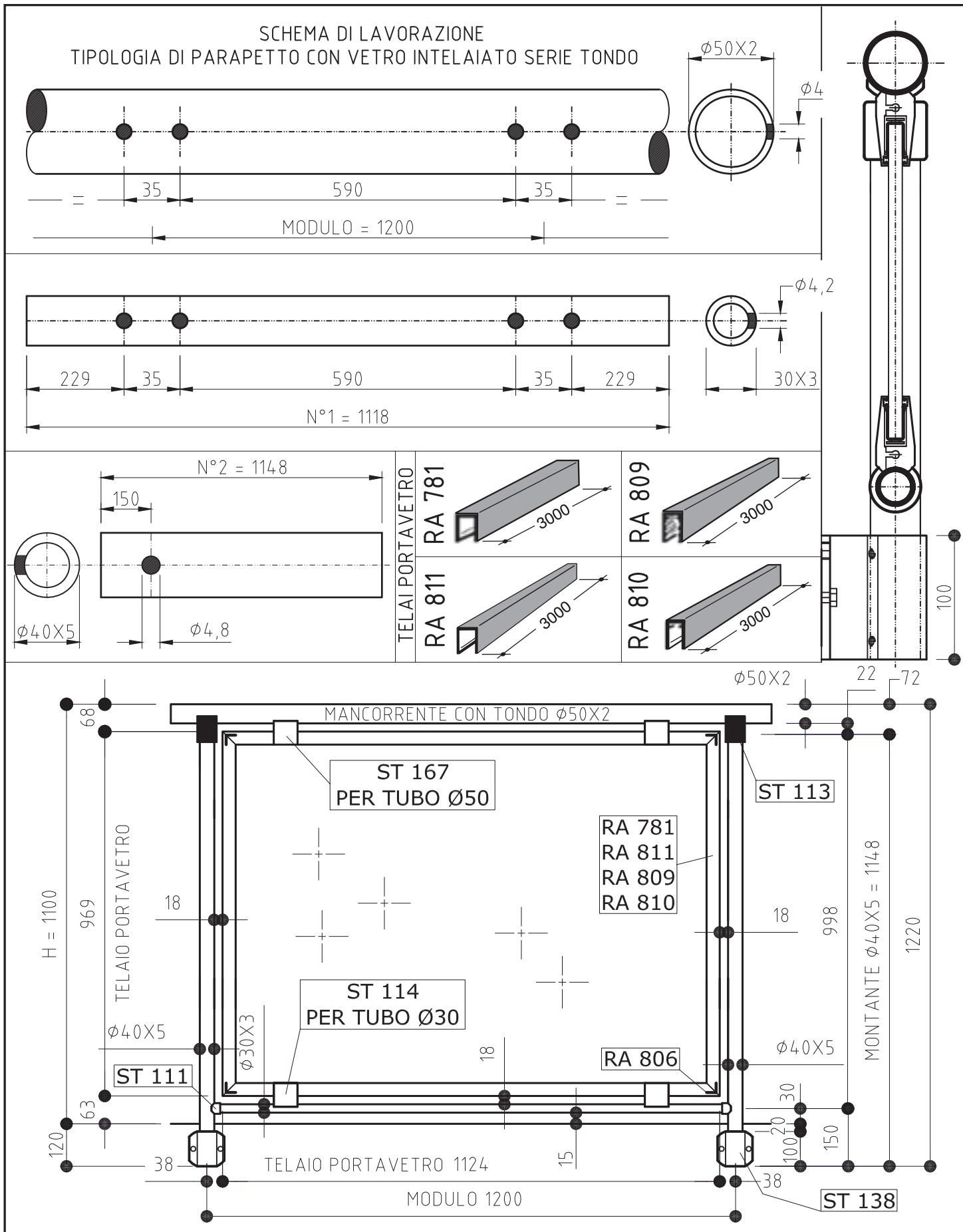
RA 811



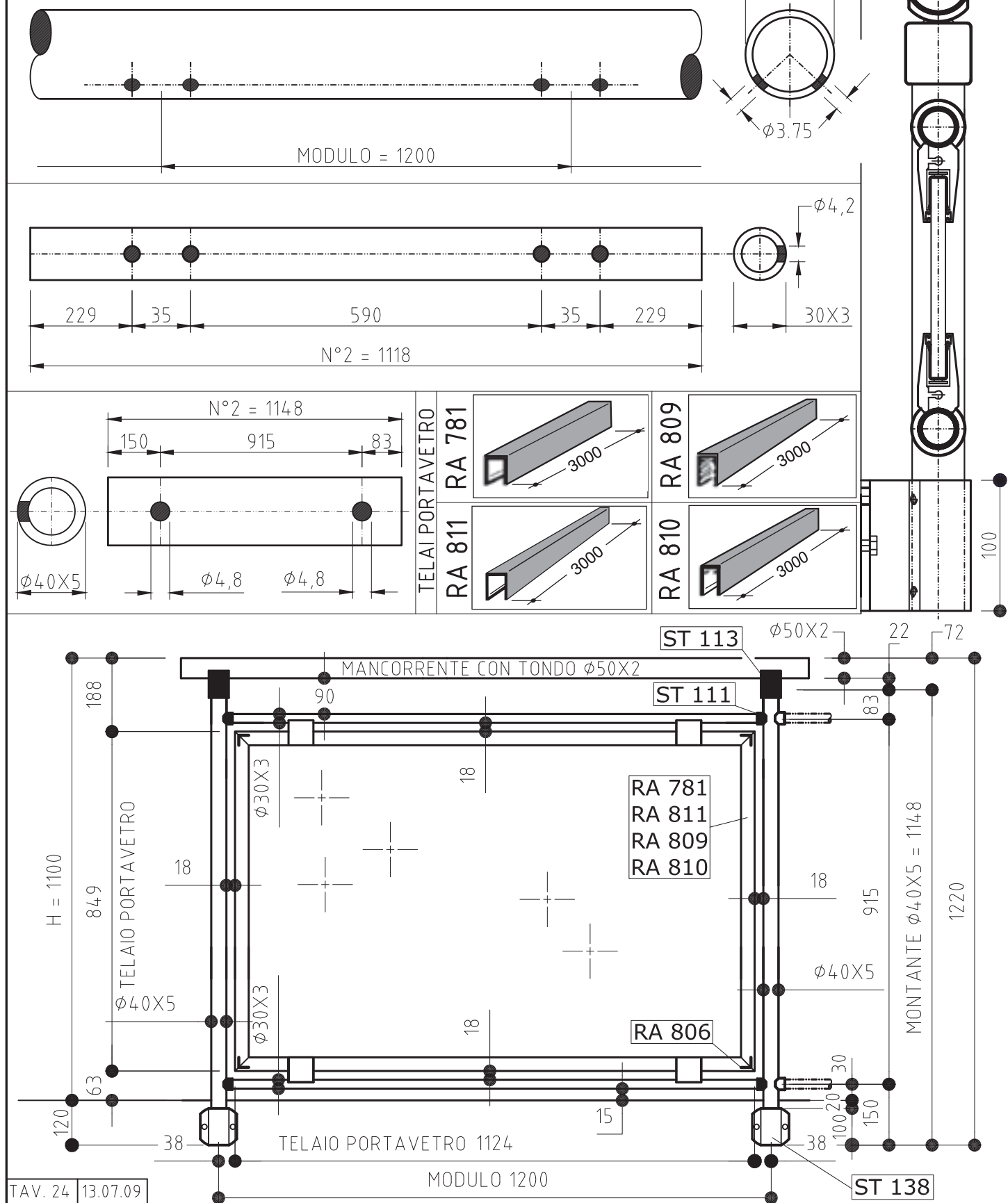
RA 810



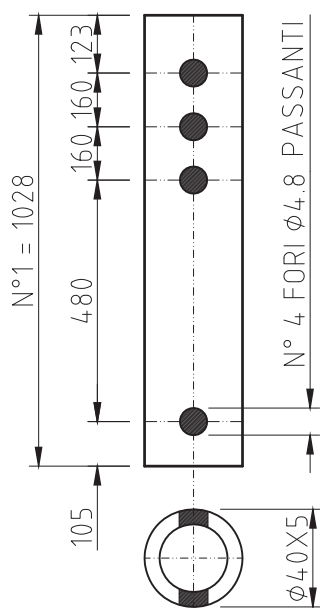
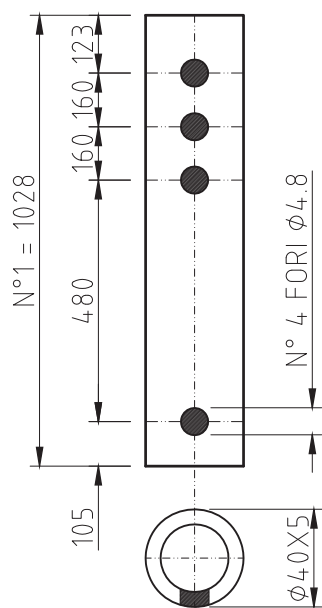
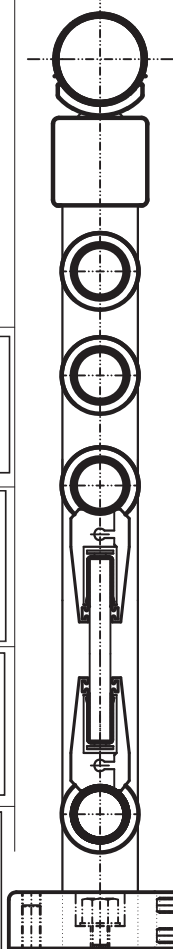
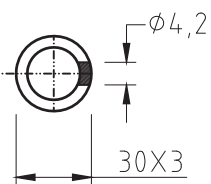
SCHEMA DI LAVORAZIONE
TIPOLOGIA DI PARAPETTO CON VETRO INTELAIATO SERIE TONDO



SCHEMA DI LAVORAZIONE
TIPOLOGIA DI PARAPETTO CON VETRO INTELAIATO SERIE TONDO

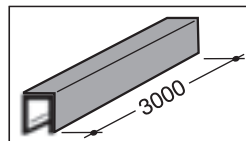


Technical drawing of a rectangular plate with four holes. The plate has a total length of 1118 mm (labeled N°2 = 1118). The distance from the left edge to the first hole is 229 mm. The distance between the two holes on the left is 35 mm. The distance between the two holes on the right is 35 mm. The distance from the last hole to the right edge is 229 mm. The total distance between the two pairs of holes is 590 mm.

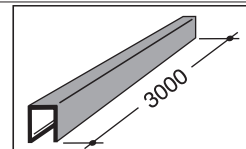


TELA PORTAVETRO

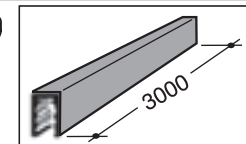
RA 781



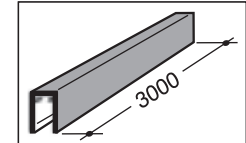
RA 811



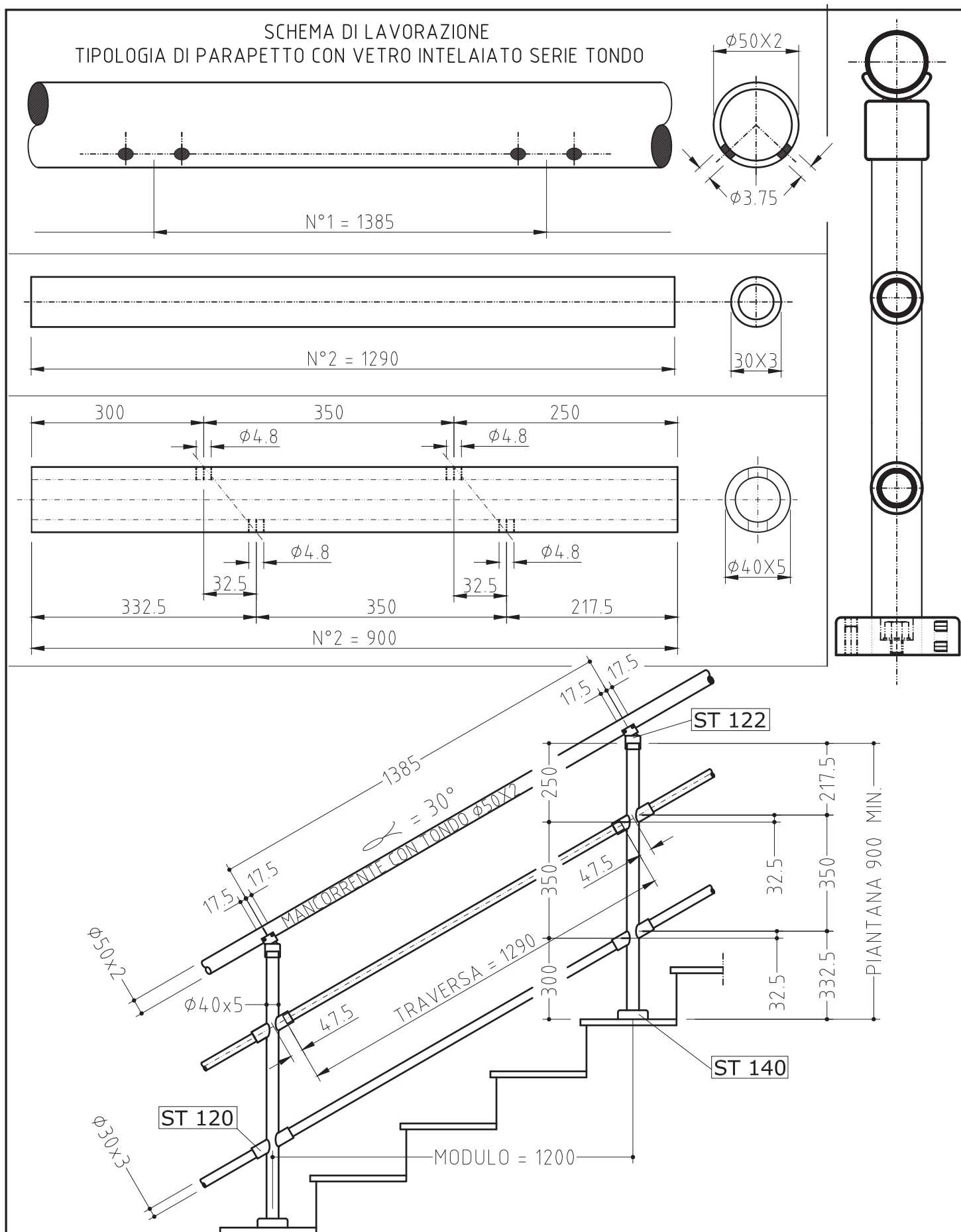
RA 809

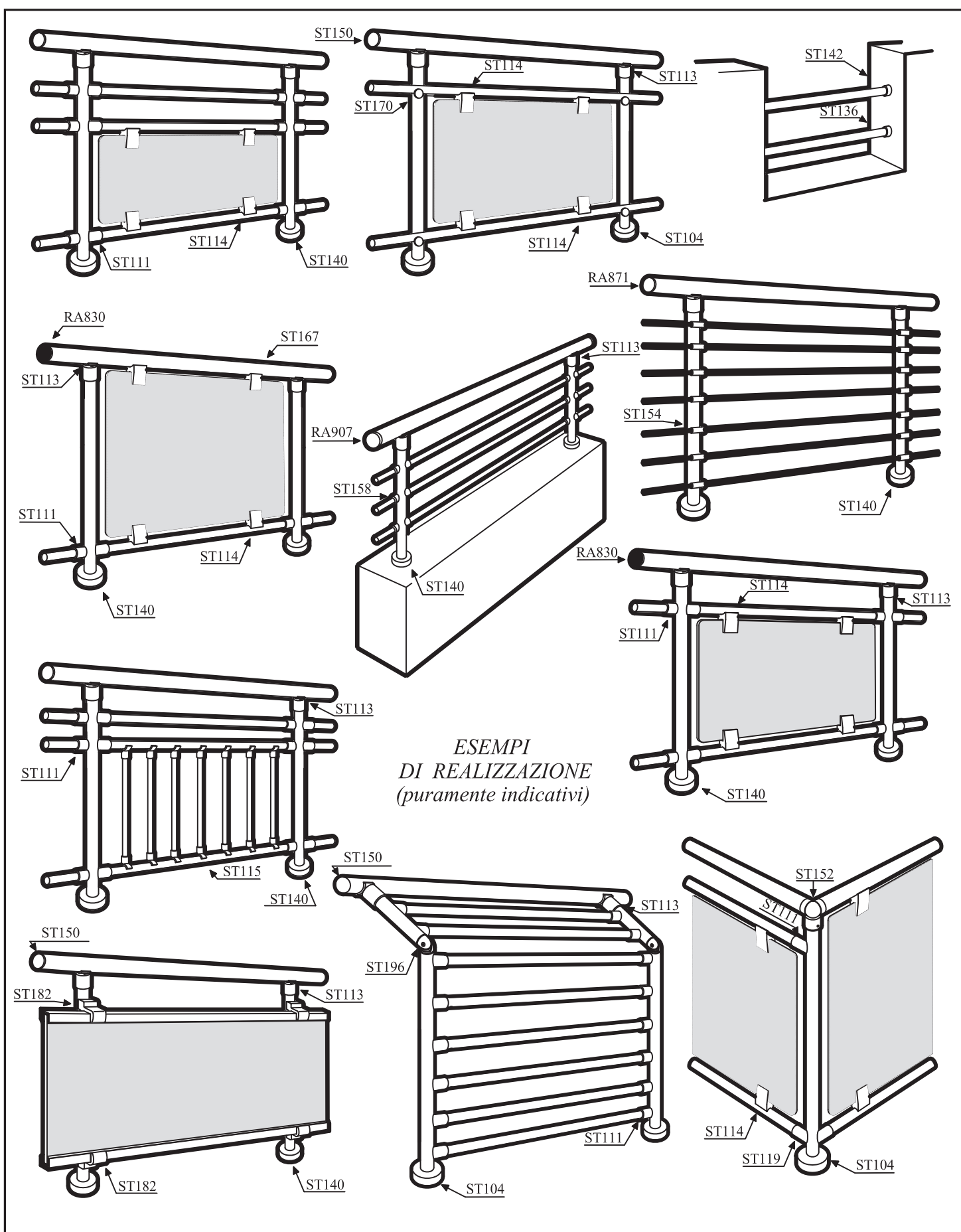


RA 810



SCHEMA DI LAVORAZIONE
TIPOLOGIA DI PARAPETTO CON VETRO INTELAIATO SERIE TONDO





RAPPORTO DI PROVA: 246358 246364 246371
246381 246424 246433

RIFERIMENTI NORMATIVI

RESISTENZA AL CARICO STATICO.

La prova è stata eseguita secondo le prescrizioni del paragrafo 3.1.4 "Carichi variabili" del D.M. Infrastrutture del 14/01/2008 "Norme Tecniche per le costruzioni", pubblicato sul Supplemento ordinario alla Gazzetta Ufficiale n. 29 del 04/01/2008 - Serie Generale.

RESISTENZA AL CARICO DINAMICO.

La prova è stata eseguita secondo le prescrizioni della norma UNI EN 14019:2004 del 01/09/2004 "Facciate continue -Resistenza all'urto - Requisiti prestazionali" ad eccezione delle altezze di caduta.

MODALITÀ DELLA PROVA

Il campione fissato inferiormente a pavimento e lateralmente a muro, è stato sottoposto a:

-carico statico orizzontale ripartito di 2 kN/m sul mancorrente, corrispondente ad un carico totale di 5,4 kN;

-carico dinamico secondo la norma UNI EN 14019:2004.

CONCLUSIONI

RESISTENZA AL CARICO STATICO.

In base alla prova eseguita, in base ai risultati ottenuti ed in base a quanto indicato nella tabella 3.1.4 del D.M. Infrastrutture del 14/01/2008, il campione in esame, costituito da un parapetto, denominato "SERIE TONDO - vincolato lateralmente" e presentato dalla ditta COMPAS S.R.L. - Via Gobetti, 21 - 20090 BUCCINASCO (MI) -Italia, limitatamente al carico statico lineare orizzontale, risulta conforme alle prescrizioni del D.M. Infrastrutture del 14/01/2008 stesso.

Carico statico lineare orizzontale	2 kN/m
---	---------------

RESISTENZA AL CARICO DINAMICO.

In base alla prova eseguita, in base ai risultati ottenuti ed in base a quanto indicato nella norma UNI EN 14019:2004, il campione in esame, costituito da un parapetto, denominato "SERIE TONDO - vincolato lateralmente" e presentato dalla ditta COMPAS S.R.L. -Via Gobetti, 21 - 20090 BUCCINASCO (MI) - Italia, riporta i seguenti risultati.

Norma di riferimento	Altezza di caduta (mm)	Esito
UNI EN 14019:2004	600	conforme

TEST REPORT: 246358 246364 246371
246381 246424 246433

NORMATIVE REFERENCES.

RESISTANCE TO STATIC LOADING

The test was performed in accordance with the requirements of clause 3.1.4 "Variable loads" of Ministry of Infrastructures 14/01/2008 "Norme Tecniche per le costruzioni" ("Technical Standards for construction"), published in the Ordinary Supplement of Official Journal No.29 dated 04/01/2008 - General Series.

RESISTANCE TO DINAMIC LOADING

Except for the drop heights, the test was performed in accordance with the requirements of standard UNI EN 14019 : 2004 del 01/09/2004 "Facciate continue Resistenza all'urto - Requisiti prestazionali".

("Curtain walling -Impact resistance -Performance requirements").

TEST METHOD

With bottom secured to the floor and sides to the wall, the sample underwent:

-horizontal uniformly-distributed static load of 2 kN/m on the handrail, representing a total load of 5,4 kN;

-dynamic loading in accordance with standard UNI EN 14019:2004.

FINDINGS

RESISTANCE TO STATIC LOADING

On the basis of the test performed, the results obtained and the provisions of table 3.1.4 of Ministry of Infrastructures Decree dated 14/01/2008, the test sample, a railing called "SERIE TONDO vincolato lateralmente", submitted by the company COMPAS S.R.L. - Via Gobetti, 21 - 20090 BUCCINASCO (MI) - Italy, meets the requirements of said Ministry of Infrastructures Decree dated 14/01/2008 solely as regards the horizontal linear static load.

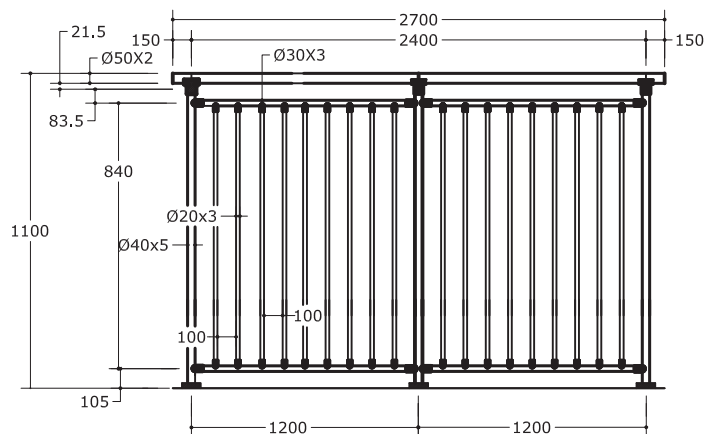
Horizontal linear static load	2 kN/m
--------------------------------------	---------------

RESISTANCE TO DINAMIC LOAD

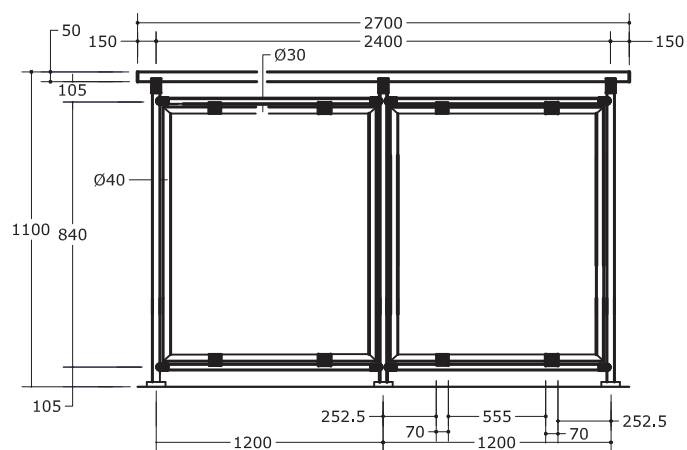
On the basis of the test performed, the results obtained and the provisions of standard UNI EN 14019:2004, the test sample, a railing called "SERIE TONDO vincolato lateralmente", submitted by the company COMPAS S.R.L. -Via Gobetti, 21- 20090 BUCCINASCO(MI) -Italy, obtains the following results.

Normative reference	Drop height (mm)	Result
UNI EN 14019:2004	600	conforme

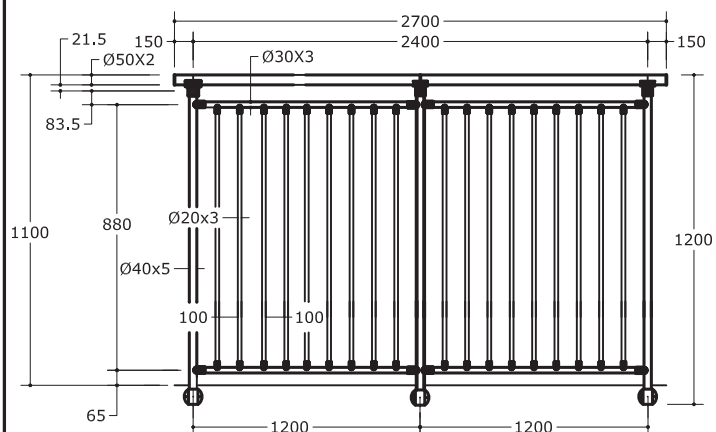
RAPPORTO DI PROVA N° 246358



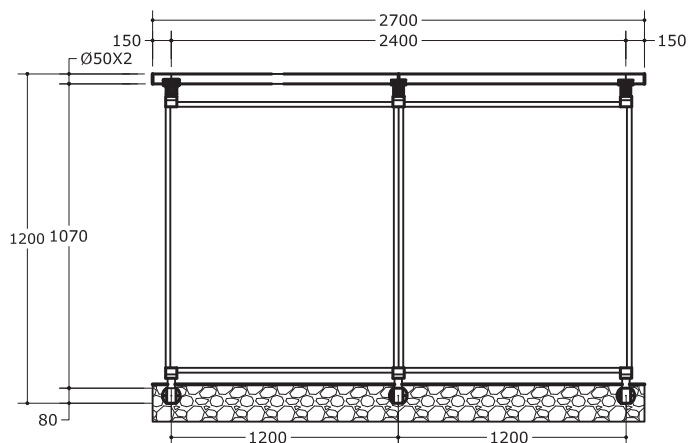
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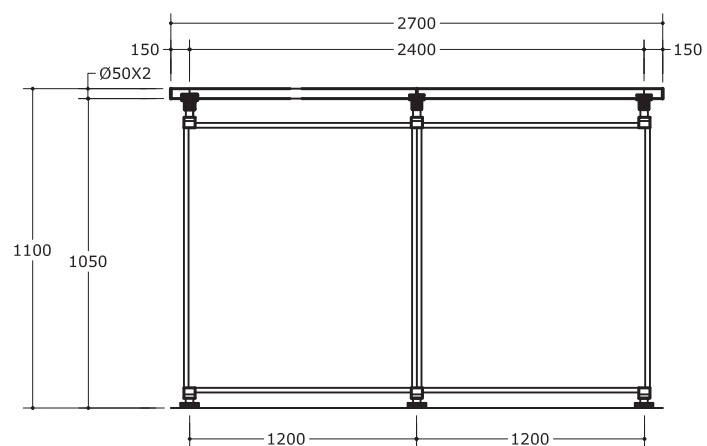
RAPPORTO DI PROVA N° 246371



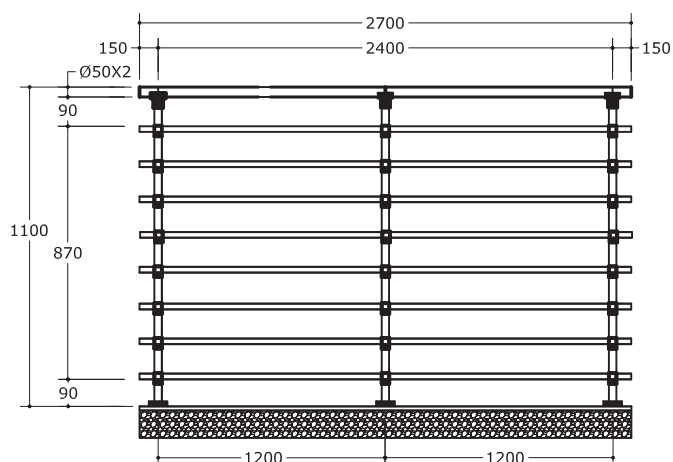
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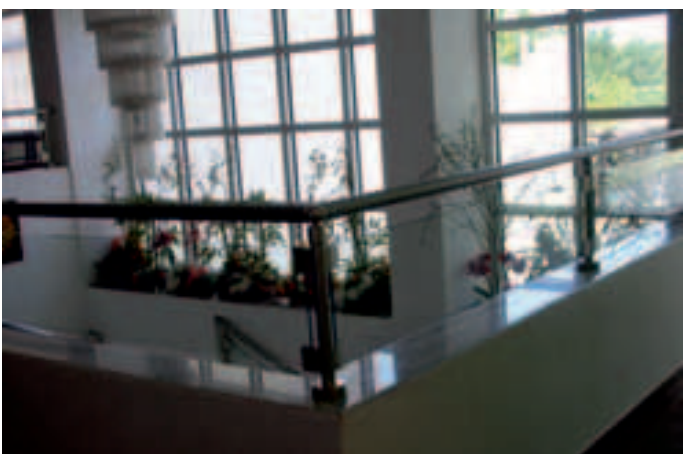
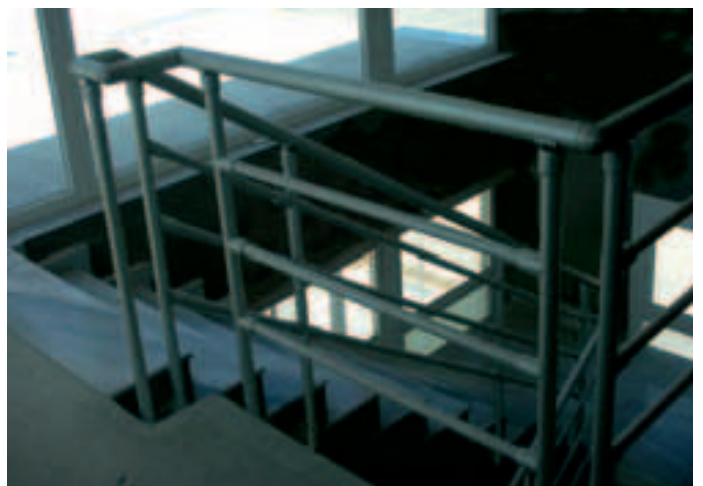
RAPPORTO DI PROVA N° 246424



RAPPORTO DI PROVA N° 246433



NOTIZIE INFORMATIVE SUI MATERIALI UTILIZZATI - FINITURE - CONTROLLI - SERVIZI	NEWS ABOUT THE MATERIALS - FINISHING CONTROLS - SERVICES
✦ ALLUMINIO ESTRUSO ✦ Lega primaria 6060: particolarmente adatta per ossidazione e finiture superficiali. Lega primaria 6005: adatta per particolari sottoposti a sollecitazioni. ✦ MATERIE PLASTICHE ✦ Nylon poliammide 6-6/6 rinforzato con fibra di vetro. ✦ ACCIAIO ✦ Tutte le minuterie sono in acciaio Inox X5 CrNi 18/10 - A2. ✦ PRETRATTAMENTI ✦ Sbavatura e levigatura dei pezzi eseguita con coni in ceramica mediante vibratore. Trattamento non cromatico per l'alluminio - IRIDITE NCP - per i pezzi soggetti a verniciature. ✦ FINITURE ✦ Ossidazione anodica tradizionale ed elettrocoloritura secondo tabelle UNI 7796/97. Verniciature con polveri poliester puro secondo tabelle UNI EN 12206 -1: 2005. ✦ CONTROLLO DI QUALITÀ ✦ 1) per tutti i materiali in entrata 2) durante il ciclo produttivo 3) sui trattamenti di finitura 4) al montaggio e confezionamento ✦ SERVIZI ✦ Oltre 300 punti di vendita sul territorio nazionale. Ufficio tecnico Compas a disposizione del Cliente, per informazioni riguardanti il prodotto e sue applicazioni.	✦ ALUMINIUM ✦ Primary alloy 6060: it is suitable for anodising and finishing proceeds. Primary alloy 6005: it is suitable for items which will be submitted to stress. ✦ PLASTIC MOULDING ✦ Nylon polyamide 6-6/6 reinforced with glass fibre. ✦ STEEL ✦ All the little accessoires are inox steel X5 CrNi 18/10 - A2. ✦ PRETREATMEN ✦ The cutting removal and the lapping of the pieces are made by ceramic cone with vibrator. No chromic treatment for aluminium - IRIDITE NCP - for the piece which will be submitted to painting proceed. ✦ FINISHING ✦ Traditional anodic oxidation and electrocoloring up to shedules UNI 7796/97. Painting with pure polyester powders conforming to Ral charts UNI EN 12206 -1: 2005. ✦ QUALITY CONTROL ✦ 1) for every entering materials 2) during manufacturing proceed 3) on the finishing treatments 4) during assembly n packing proceed ✦ SERVICES ✦ Over 300 sale-points on the national market . Technical office at total disposition of the customer for information about products and their aplication.
RESPONSABILITÀ DEL PRODOTTO 1) La Compas si riserva, al fine di migliorare il proprio prodotto, di modificare senza preavviso quote o caratteristiche dei propri articoli. 2) Il materiale riscontrato difettoso darà diritto al Committente unicamente di richiedere la pura sostituzione del materiale difettoso e non alla rifusione di altri danni di qualsiasi specie. 3) Per gli accessori forniti grezzi, la Compas non risponde dell'eventuali anomalie riscontrate sui trattamenti di finitura superficiali eseguite da terzi. 4) È esclusa ogni responsabilità, nel caso il materiale non venga impiegato a regola d'arte o fatto uso improprio. 5) Gli schemi di montaggio, gli esempi riportati e le relative quote nel ns. catalogo sono puramente indicativi.	PRODUCT RESPONSABILITY 1) Compas intends, in order to improve their products, to change without notice both measures and characteristic of their products. 2) The goods declared faulty will give rights to the purchaser, to ask for a pure substitution of the above mentioned faulty goods, and not for any other responsibility. 3) As concern the items supplied not anodised, that is raw, Compas will not answer about any eventual anomaly found the finishing treatments made by other people. 4) It is excluded any responsibility, in case the goods will not be well and properly used. 5) The assembly diagram and the examples shown in our catalogues are purely indicative.





RIPRODUZIONE VIETATA

Serie Tondo

Sistema modulare per interni ed esterni.
Completamente in alluminio.

The round line

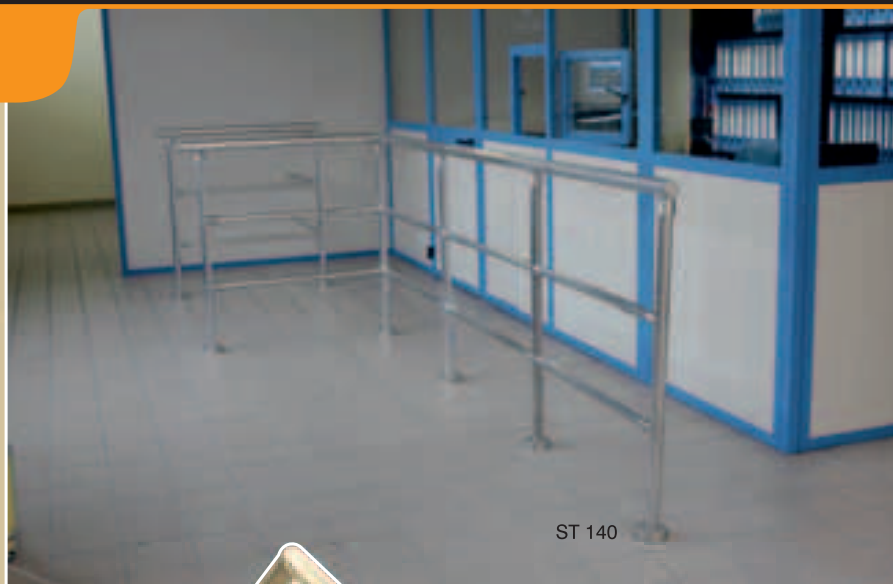
*Modular system for interiors and
outdoor settings in 100% aluminium.*

Serie Tondo

Sistema componibile
per transenne, parapetti,
ringhiere e corrimani.
Accessori in alluminio
per tubolari commerciali.

The round line

*Modular system
for crowd control
barriers, railings,
banisters and handrails.
Aluminium accessories
for commercial
tubular profiles.*



ST 140



ST 142

ST 136

ST 114

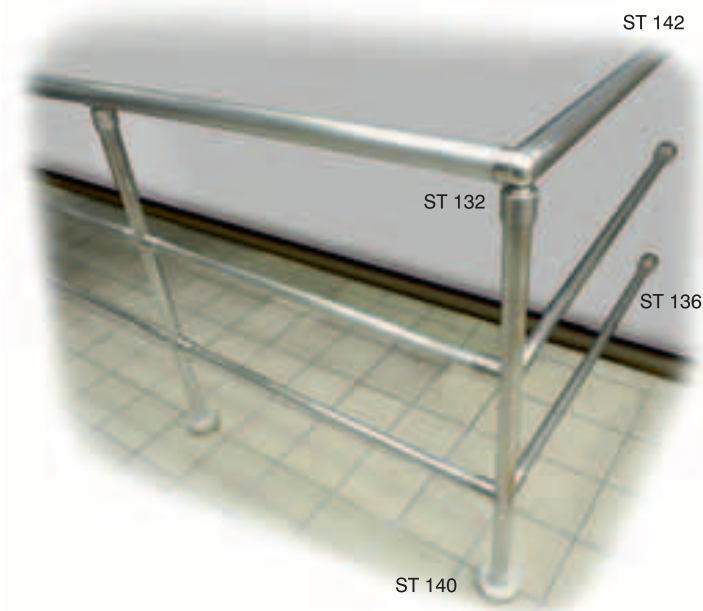


ST 137



ST 111

ST 104



ST 142

ST 132

ST 136

ST 140



Dasa-Rägister

IQ-0900-20

Certificato NO.
Certificate NO.

2000-09-25

Data di prima emissione
First issue date

2009-06-04

Data di ultima emissione
Last issue date

2012-06-04

Data di scadenza
Expiry date

President & C.E.

Auditing Director

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www.dasa-raegister.com
Offices: Milano, Roma, Bari

SINCERT
INFORMATICA E CERTIFICAZIONE

SGQ N° 052A
Membro degli Accordi di Mutuo Riconoscimento EA e IAF

Dasa-Rägister S.p.A.

ENTE CERTIFICATORE CERTIFICA CHE IL SISTEMA DI GESTIONE PER LA QUALITÀ DI
CERTIFICATION BODY CERTIFIES THAT THE QUALITY MANAGEMENT SYSTEM OF

Compas S.r.l.

Italia - 20090 Buccinasco (Milano) - Via Gobetti, 21

Italia - 20090 Buccinasco (Milano) - Via Emilia, 21

È STATO VERIFICATO E TROVATO CONFORME AI REQUISITI DELLO STANDARD
HAS BEEN ASSESSED AND FOUND IN COMPLIANCE WITH THE STANDARD REQUIREMENTS

EN ISO 9001:2008

Per le seguenti attività aventi come oggetto

**Progettazione e produzione di accessori per infissi in alluminio, per ringhiere e balconi e
lavorazioni meccaniche conto terzi**

For the following activities having as object

**Planning and production of accessories for aluminium casings, for railings and balconies
and mechanical works for a third party**

Settore EA - EA Sector 17

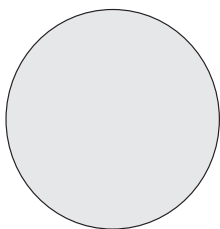
Informazioni puntuali e aggiornate circa lo stato
della presente Certificazione sono disponibili
all'indirizzo www.dasa-raegister.com.
Punctual and updated information regarding
this Certification is available at
www.dasa-raegister.com.

Riferirsi al Manuale. Qualità per i dettagli delle
singole esclusioni ai requisiti della Norma ISO
9001:2008. La validità del presente Certificato è
subordinata al rispetto delle prescrizioni del
Regolamento di Certificazione Dasa-Rägister,
dei requisiti della Norma ISO 9001:2008, ad un
programma di sorveglianza annuale e ad un
riesame ogni tre anni.

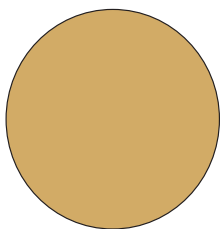
Refer to the Quality Manual for details regarding
the exclusions to ISO 9001:2008 Standard
requirements. The validity of this Certificate is
subordinated by a full respect of that prescribed
in Dasa-Rägister's Certification Regulation, of
ISO 9001:2008 Standard requirements, to an
annual surveillance programme and to a three
yearly re-assessment.

TABELLA COLORI / TABLE OF COLOURS

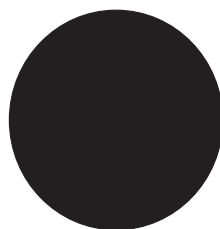
N.B. LE TINTE DEL PRESENTE CAMPIONARIO SONO
FORNITE A SOLO TITOLO INDICATIVO
THE SET OF SAMPLES SHADES ARE ONLY INDICATIVE



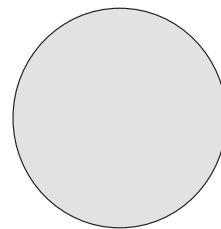
OX ARGENTO
OX SILVER



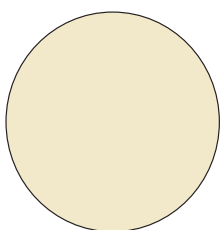
OX BRONZO
OX BRONZE



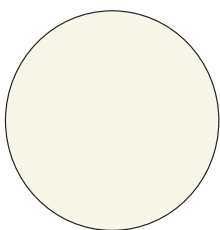
OX ELETTRICO NERO
OX ELECTRIC BLACK



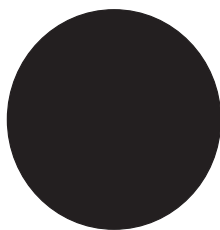
OX TIPO INOX
OX STAINLESS



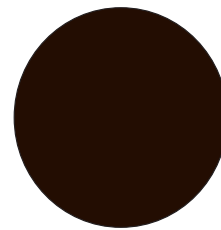
RAL 1013



RAL 9010



RAL 9005



RAL EFFETTO EL. T.M.
RAL EFFECT TL.T.M.

PRETRATTAMENTI

Sbavatura e levigatura dei pezzi eseguita con coni in ceramica mediante vibratore.
Cromatazione in ALODYNE per pezzi soggetti a verniciatura.

FINITURE

Ossidazione anodica tradizionale ed elettrocoloritura secondo tabelle UNI 7796/97.
Verniciatura con polveri poliester puro secondo tabelle UNI 12206/1.

POSSIBILITÀ DI VERNICIATURA E OSSIDAZIONE ANCHE IN COLORAZIONI FUORI STANDARD.

Per le condizioni di fornitura; vedi prima pagina del nostro listino prezzi.

PRETREATMENT

Cutting removal and lapping of the pieces are made by ceramic cone with vibrator. Alodyne chromize treatment for the pieces which will be submitted to painting proceeding.

FINISHING

Traditional anodic oxidation and electrocolouring according to tables UNI 7796/97. Painting with pure polyester powders according to tables UNI 12206/1.

PAINTING AND ANODISING ALSO OUT OF THE STANDARDS CHARTS.

Sale conditions in the first page of our price list.



ACCESSORI IN ALLUMINIO
PER SERRAMENTI, RINGHIERE,
BALCONI E SCALE

COMPAS SRL

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